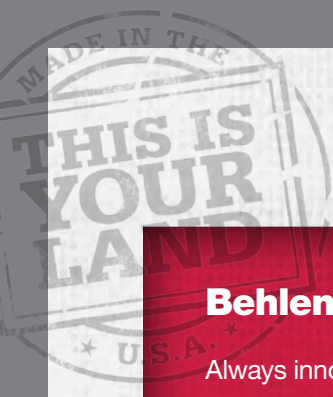


Equine Equipment

Product Catalog

Behlen[®]
COUNTRY
Farm & Ranch Equipment





Behlen Country knows that this is your land.

Always innovative, flawlessly functional and super resilient, Behlen Country® epitomizes the best in your land. And whether your land encompasses your favorite dogs, a handful of horses, a few head of goats or herds of cattle, Behlen Country® is right there with you. Favored by the weekend enthusiast and relied on by professionals, Behlen Country® also manufactures a full line of livestock and equine equipment.



Our products are designed and tested to surpass real, robust, ranch standards. When the “Ranch-Tested” label is found on any Behlen Country® product, that means it has undergone day-in, day-out, “real world” use in the field by such legendary outfits as the Pitchfork Ranch. With massive operations that span around 180,000 acres in two states, Pitchfork is living proof that Behlen Country® is big enough to handle your herd — and then some.

Visit www.thepitchforkranch.com to learn more.



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Clinton Anderson Signature Line

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Gate & Corral Panel Finish Options



Premium Powder Coat

Behlen Country Premium Powder Coat provides a long lasting, weather resistant finish.

This unique process starts with:

1. Automotive grade, high tensile steel

Followed by a state-of-the-art wash system:

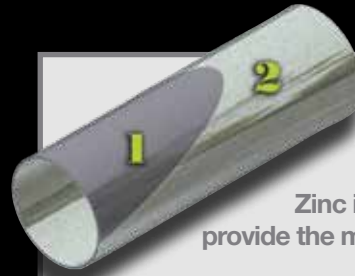
2. 6 stage wash and chemical etch

- | | |
|---|--|
| 1) Alkaline cleaner removes oils, soils, etc. | 4) Phosphate preps material for adhesion |
| 2) Degreasing Rinse | 5) Spot-free Rinse |
| 3) Rinse | 6) Reverse osmosis rinse |

(This process ensures maximum adherence of top coat for a no blister, no peel tough finish)

3. Behlen Country Premium Powder Coat

- a. Electrostatically applied, ensures no runs and even coverage
- b. 375° baked on finish is hard as nails
- c. UV resistant (fade resistant)
- d. Similar to the process used in the automotive and appliance industry

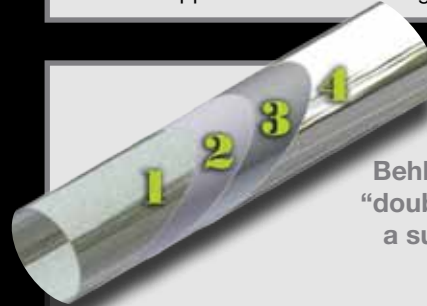


Hot-Dipped Galvanized

Zinc is heavily bonded with steel to provide the most corrosion resistant finish.

This unique process starts with:

1. Automotive grade, high tensile steel
2. Followed by Behlen Country's exclusive on-site hot-dip galvanizing process
 - a. Increased life due to zinc coating on the inside as well as the outside of product
 - b. Provides the ultimate protection against corrosion and insures a lasting finish
 - c. For example: a 16' 2" gate has over 7 pounds of zinc applied over automotive grade, high tensile steel



GalvSmart

Behlen Country's exclusive "double coat" finish creates a superior rust protection.

The GalvSmart process starts with:

1. Automotive grade, high tensile, pre-galvanized steel

Followed by a state-of-the-art wash system:

2. 6 stage wash and chemical etch

- | | |
|---|--|
| 1) Alkaline cleaner removes oils, soils, etc. | 4) Phosphate preps material for adhesion |
| 2) Degreasing rinse | 5) Spot-free rinse |
| 3) Rinse | 6) Reverse osmosis rinse |

(This process ensures maximum adherence of top coat for a no blister, no peel tough finish)

3. All welds are coated with silver powder coat to match galvanized finish
4. Behlen Country premium clear powder coat to finish the entire product
 - a. Electrostatically applied, ensures no runs and even coverage
 - b. 375° baked-on finish is hard as nails
 - c. UV resistant (fade resistant)
 - d. Similar to the process used in the automotive and appliance industry



Premium Powder Coat with Zinc Primer

Zinc Rich Primer provides a base coating of extra anti-corrosive protection.

Available on select products.

This unique process starts with:

1. Automotive grade, high tensile steel

Followed by a state-of-the-art wash system:

2. 6 stage wash and chemical etch

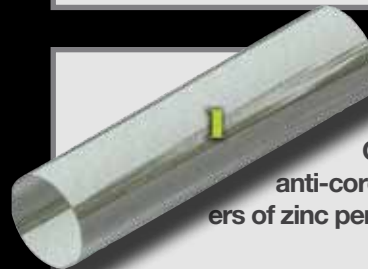
- | | |
|---|--|
| 1) Alkaline cleaner removes oils, soils, etc. | 4) Phosphate preps material for adhesion |
| 2) Degreasing rinse | 5) Spot-free rinse |
| 3) Rinse | 6) Reverse osmosis rinse |

(This process ensures maximum adherence of top coat for a no blister, no peel tough finish)

3. Zinc rich primer provides another layer of protection for increased life of finish

4. Behlen Country premium powder coat paint to finish the entire product

- a. Electrostatically applied, ensures no runs and even coverage
- b. 375° baked-on finish is hard as nails
- c. UV resistant (fade resistant)
- d. Similar to the process used in the automotive and appliance industry



Galvanized

Galvanized steel is an effective anti-corrosion resistant finish, with layers of zinc permanently bonded to the steel.

1. Automotive grade, high tensile, pre-galvanized steel
 - a. All welds are coated with zinc rich paint for increased protection



Gates and Corral Panels

Rugged, resistant and field proven.



2" · 16 Gauge Collared Hinge Gate



- Heavy collared hinges with 11" long, 3/4" dia., plated, threaded bolt, complete with hardware
- 3 Heavy collared hinges on 18 and 20 foot gates
- 1 5/8" vertical brace tube is formed and welded for maximum strength and stability
- Square corners for increased animal safety
- Horizontal tubes are notched and welded for additional strength
- 6 Rails, 50" High
- Welded latch and 36" long plated chain
- Long-lasting, UV resistant powder coat finish

LENGTH	LBS	VERT BRACES	ITEM NO.
4'	43	0	40162042
6'	59	0	40162062
8'	81	1	40162082
10'	98	1	40162102
12'	114	1	40162122
14'	135	2	40162142
16'	152	2	40162162
18'	173	3	40162182
20'	189	3	40162202

AVAILABLE COLORS:  GREEN

AVAILABLE IN THE WEST/CENTRAL REGION.

2" · 16 Gauge Hot-Dipped Galvanized Gate



- Completely hot-dipped after fabrication for coverage inside and out
- The ultimate in tough, durable, long-life finish
- Square corners for increased animal safety
- Extra heavy 11 ga. vertical brace
- 6 Rails, 50" high
- Horizontal tubes are notched and welded for additional strength
- 3/4" x 12" long threaded bolt hooks for hinges
- Welded latch and 36" long plated chain

LENGTH	LBS	VERT BRACES	ITEM NO.
4'	47	0	40129049
6'	63	0	40129069
8'	85	1	40129089
10'	103	1	40129109
12'	118	1	40129129
14'	139	2	40129149
16'	156	2	40129169

AVAILABLE COLORS:  HOT-DIPPED GALVANIZED

NOTE: ALL GATES ARE 4" SHORTER THAN LISTED LENGTH TO ALLOW FOR GATE HARDWARE AND PROPER CLEARANCE.

Gates and Corral Panels

Rugged, resistant and field proven.

1 5/8" • 16 Gauge 7-Rail Gate

LENGTH	LBS	VERT 'Z' BRACES	GREEN ITEM
4'	23	0	40169042
6'	32	0	40169062
8'	39	1	40169082
10'	53	1	40169102
12'	63	1	40169122
14'	71	2	40169142
16'	79	2	40169162



AVAILABLE COLORS: ● GREEN

AVAILABLE IN THE EASTERN REGION ONLY.

- Rails are spaced closer together at the bottom of the gate
- Horizontal tubes are notched and welded for additional strength
- Vertical Z-braces offer extra strength and support
- 7 Rail, 50" High
- 5/8" x 6" screw hook for hinges
- Plated chain and snap assembly
- Long-lasting UV resistant powder coat finish

1 5/8" • 18 Gauge Gate

LENGTH	LBS	VERT 'Z' BRACES	ITEM NO.
4'	30	0	40116042
6'	38	0	40116062
8'	52	1	40116082
10'	62	1	40116102
12'	72	1	40116122
14'	84	2	40116142
16'	95	2	40116162



AVAILABLE COLORS: ● GREEN

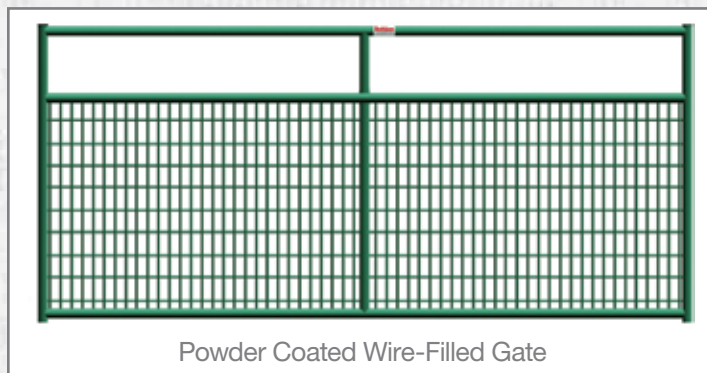
- Ideal for limited crowding situations and pasture/field entrances
- Notched and welded horizontal tubes for additional strength
- Vertical Z-braces offer extra strength and support
- 6 Rail, 50" High
- 5/8" x 12" long threaded bolt hooks for hinges
- Welded latch and 36" long plated chain
- Long-lasting UV resistant powder coat finish
- Square corners for increased animal safety

Panels

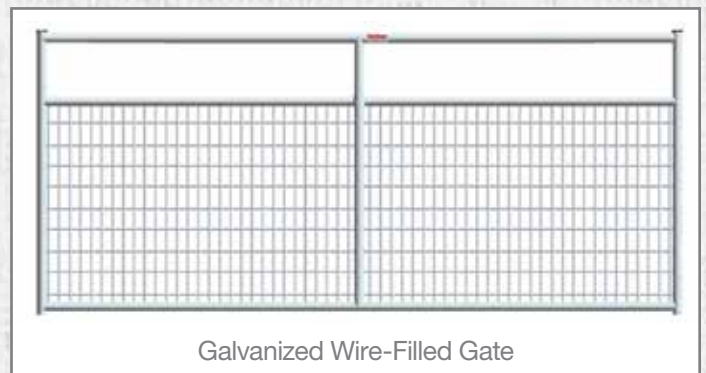


1 5/8" · 20 Gauge Galvanized Wire-Filled Gate

- 6 gauge rods, with a 2" x 4" grid pattern
- Ideal for yards, confinement for small animals or as a non-climb horse gate
- Bolt-on hinges allow gate to be easily reversed when hanging two gates together
- Square corners for animal safety
- Easily converted to small animal panels
- 50" high
- Saddle welded braces for increased animal safety



Powder Coated Wire-Filled Gate



Galvanized Wire-Filled Gate

Powder Coated Wire-Filled Gate

LENGTH	LBS	VERT 'Z' BRACES	GRAY ITEM	GREEN ITEM
3'	19	0	40132037	40132032
4'	23	0	40132047	40132042
6'	31	0	40132067	40132062
8'	42	1	40132087	40132082
10'	51	1	40132107	40132102
12'	60	1	40132127	40132122
14'	71	2	40132147	40132142
16'	80	2	40132167	40132162

Galvanized Wire-Filled Gate

LENGTH	LBS	VERT 'Z' BRACES	ITEM NO.
3'	20	0	40183038
4'	25	0	40183048
6'	33	0	40183068
8'	46	1	40183088
10'	55	1	40183108
12'	64	1	40183128
14'	76	2	40183148
16'	85	2	40183168

AVAILABLE COLORS: ● GREEN ● GRAY ○ GALVANIZED

Gates and Corral Panels

Rugged, resistant and field proven.

2" · 20 Gauge GalvSmart Gate

AVAILABLE COLORS: GALVANIZED

AVAILABLE IN THE EAST AND WEST REGIONS.

LENGTH	LBS	VERT 'Z' BRACES	ITEM NO.
4'	29	0	40195048
6'	38	0	40195068
8'	50	1	40195088
10'	59	1	40195108
12'	69	1	40195128
14'	79	2	40195148
16'	88	2	40195168
18'	99	3	40195188



- Exclusive “double coat” Behlen finish creates a superior rust protection
- The benefit of powder coating over galvanized tubing - the best of both worlds
- Square corners for increased animal safety
- Horizontal tubes are notched and welded for additional strength
- Vertical Z-braces offer extra strength and support
- 6 Rail, 50" High
- 3/4" x 12" long threaded bolt hooks for hinges
- 18' gate comes standard with 3 screw hooks
- Latch and 36" long plated chain

1 5/8" · 20 Gauge GalvSmart Gate

AVAILABLE COLORS: GALVANIZED

AVAILABLE IN THE EAST AND WEST REGIONS.

LENGTH	LBS	VERT 'Z' BRACES	ITEM NO.
4'	20	0	40194048
6'	27	0	40194068
8'	37	1	40194088
10'	44	1	40194108
12'	51	1	40194128
14'	60	2	40194148
16'	67	2	40194168
18'	78	3	40194188



- Exclusive “double coat” Behlen finish creates a superior rust protection
- The benefit of powder coating over galvanized tubing - the best of both worlds
- Square corners for increased animal safety
- Horizontal tubes are notched and welded for additional strength
- Vertical Z-braces offer extra strength and support
- 6 Rail, 50" High
- 5/8" x 6" screw hooks for hinges
- 18' gate comes standard with 3 screw hooks
- Latch and 36" long plated chain

Corral Panels



Butterfly
Clamp



Chain
Hookup

2" • 16/18 Gauge XT Corral Panels – 6 Rail, 72" Tall

- Ideal for round pens, portable stalls and cattle corrals
- Square corner design and chain connectors enhance safety while providing a strong, secure, corral system
- Chain hookups are simple and easy to attach ideal for uneven ground. Butterfly clamps are optional
- Our unique J-leg design has a small contact point with ground to prevent unwanted panel movement
- 1-5/8" one piece vertical brace is formed and welded for maximum strength and stability
- Hot-dipped galvanized option is coated both inside and out for the longest life
- 6 Rail
- Entrance Panel has 7' Tall Arch

NOTE: ALL CORRAL PANELS ARE 4" SHORTER THAN LISTED LENGTH TO ALLOW FOR PROPER CLEARANCE AND INSTALLATION.



Powder Coated



Hot-Dipped Galvanized

DESCRIPTION	LBS	ITEM NO.
12' Corral Panel	92	44131127
6' x 9' Arch Gate	85	44131017
12' Entrance Panel Arch w/6' Gate	114	44131037

AVAILABLE COLORS: GRAY

DESCRIPTION	LBS	ITEM NO.
12' Corral Panel	97	44131129
6' x 9' Arch Gate	84	44131019
12' Entrance Panel Arch w/6' x 7' Gate	122	44131039

AVAILABLE COLORS: HOT-DIPPED GALVANIZED

Gates and Corral Panels

Rugged, resistant and field proven.

2" – 16/18 Gauge Horse Training Panel



- Designed for training horses in round pens
- When used in a round pen, these panels maximize safety:
 - 18" extra room between bottom rail and ground for leg clearance
 - Square corners and tight pin connectors reduce space to 1" between panels
 - Our unique 16 gauge J-leg design has a small contact point with ground to prevent unwanted panel movement
- Behlen Country's tallest corral panel
- Industry's strongest brace support that is notched and fitted with 360° weld coverage
- 5 Rails
- Long-lasting UV resistant premium powder coat finish
- Frame is 16 gauge for added durability and strength
- Horizontals are 18 gauge for easy setup and mobility

DESCRIPTION	LBS	ITEM NO.
12' Corral Panel	89	44133127
6' x 9' Arch Gate	75	44133017

AVAILABLE COLORS: GRAY

1 5/8" · 20 Gauge Panel Galvanized Corral Panel 64" Tall

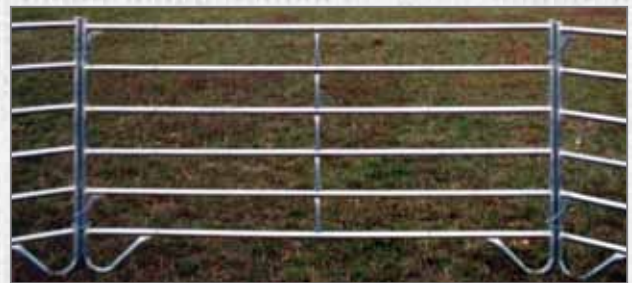
Pin Hookup

DESCRIPTION	LBS	VERT. BRACES	ITEM NO.
12' Corral Panel	55	1	44142128
6' x 9' Arch Gate	61	–	44142018
12' Entrance Panel w/ 6' Gate	79	–	44142038

Chain Hookup

DESCRIPTION	LBS	VERT. BRACES	ITEM NO.
10' Corral Panel	57	1	44127108
12' Corral Panel	54	1	44127128
6' x 9' Arch Gate	59	–	44127028
12' Entrance Panel w/ 6' Gate	78	–	44127038

AVAILABLE COLORS: GALVANIZED



- Economically priced panels feature corrosion resistant 1-5/8" galvanized tubing
- Pin hookups:
 - Are easy to use
 - Reduce space between panels
 - Are usable on uneven ground
 - Allow 3 or 4 way connections for pens
- Chain hookups are simple and easy to attach
- Optional butterfly clamps are available for a more solid and secure connection
- Our unique J-leg design has a small contact point with ground to prevent unwanted panel movement
- One piece vertical tube brace is formed and welded for maximum strength and stability
- 6 Rails
- Entrance panel has 7' tall arch

Panels



Horse Country Corral Panel - 64" Tall



AVAILABLE COLORS: ● GREEN ● GRAY

NOTE: ALL CORRAL PANELS ARE 4" SHORTER THAN LISTED LENGTH TO ALLOW FOR PROPER CLEARANCE AND INSTALLATION.

- Designed specifically for horse owners
- Taller and heavier than our standard promo panel
- Our unique J-leg design has a small contact point with ground to prevent unwanted panel movement
- 14 gauge heavy duty smooth formed brace for maximum strength and durability
- Pin hookups:
 - Are easy to use
 - Reduce space between panels
 - Are usable on uneven ground
 - Allow 3 or 4 way connections for pens
- Chain hookups are simple and easy to attach
- Long-lasting UV resistant powder coat finish

Pin Connection

DESCRIPTION	LBS	VERT. BRACES	GRAY ITEM NO.	GREEN ITEM NO.
10' Corral Panel	55	1	44144107	44144102
12' Corral Panel	66	2	44144127	44144122
16' Corral Panel	84	3	44144167	44144162
6' x 9' Arch Gate	60	–	44144017	44144012
10' Ent. Panel w/ 6' Gate	78	–	44144027	44144022
12' Ent. Panel w/ 6' Gate	84	–	44144037	44144032

Chain Connection

DESCRIPTION	LBS	VERT. BRACES	GRAY ITEM NO.	GREEN ITEM NO.
10' Corral Panel	54	1	44146107	44146102
12' Corral Panel	65	2	44146127	44146122
16' Corral Panel	83	3	44146167	44146162
6' x 9' Arch Gate	59	–	44146017	44146012
10' Ent. Panel w/ 6' Gate	77	–	44146027	44146022
12' Ent. Panel w/ 6' Gate	83	–	44146037	44146032

Round Pen Chart

DIAMETER OF HOLDING AREA (FEET)																	
20'	25'	30'	35'	40'	45'	50'	55'	60'	65'	70'	75'	80'	85'	90'	95'	100'	
6	8	9	11	13	14	16	17	19	20	22	24	25	27	28	30	31	10' PANEL
5	7	8	9	10	12	13	14	15	16	18	20	21	22	24	25	26	12' PANEL
NUMBER OF PANELS NEEDED																	

1.) To find the number of panels needed, multiply the desired diameter (straight line passing through the center of the circle) by 3.14. This will determine the circumference (the distance around the circle).

2.) Divide the circumference by the length of panels being used. This will equal the number of panels needed.

NOTE: SIZES ARE APPROXIMATE. QUANTITIES ABOVE INCLUDE ENTRANCE PANEL OF SAME LENGTH AS CORRAL PANEL. PEN DIAMETERS WILL VARY DEPENDING ON SIZE OF ENTRANCE PANEL OR ARCH GATE.

Stalls

Modular Horse Stalls



Premium-quality features and construction



Powder Coated

Powder Coated Modular Horse Stalls

- Panels are finished with full-baked premium powder coated polyester paint



Premium Hot-Dipped Galvanized

Premium Hot-Dipped Galvanized Horse Stalls

- Premium hot-dipped version of our quality Horseman's Choice™ stall
- Hot-dipped galvanized after fabrication for the ultimate in corrosion resistance and long life



Powder Coated Modular Horse Stalls

DESCRIPTION	L / H	LBS	ITEM NO.
10' Front Panel w/Door	10' x 7'	203	76110267
10' Stall Panel w/Bars	10' x 7'	138	76110277
10' Solid Panel	10' x 7'	117	76110247
12' Front Panel w/Door	12' x 7'	225	76110287
12' Stall Panel w/Bars	12' x 7'	162	76110297
12' Solid Panel	12' x 7'	137	76110257
12' Solid Front Panel w/ Door	12' x 7'	210	76110727

- Affordable, easy-to-set-up modular system allows for various row configurations
- Heavy 14 gauge, 2" round tube framing is used for extra strength and stability
- ½" solid vertical rods spaced 3" apart allow for better ventilation and viewing
- Each reversible stall front comes with a 4' left-hand rolling door and 2' feeder door
- Feeder door swings out easily and is low enough to allow even a child to use†
- Main door rollers on top allow the door to glide easily with minimal effort
- Optional Corner Feeders can be attached for feeding from outside the stall
- Lower 4' of stall can be filled with 2" (customer supplied) lumber (Comes with a chart that explains how to cut the wood. Designed to accept any 2" planed lumber...2" X 6", 2" X 8", etc.)

Premium Hot-Dipped Galvanized Horse Stalls

DESCRIPTION	L / H	LBS	ITEM NO.
10' Front Panel w/Door	10' x 7'	205	76110269
10' Stall Panel w/Bars	10' x 7'	140	76110279
10' Solid Panel	10' x 7'	120	76110249
12' Front Panel w/Door	12' x 7'	228	76110289
12' Stall Panel w/Bars	12' x 7'	165	76110299
12' Solid Panel	12' x 7'	140	76110259
12' Solid Front Panel w/ Door	12' x 7'	212	76110729

***SHIPPING NOTES:**

THERE IS A MINIMUM DOLLAR AMOUNT FOR ALL UPS SHIPPING ORDERS. PLEASE CONTACT US BY PHONE AT (800) 447-2751, FOR MORE INFORMATION.

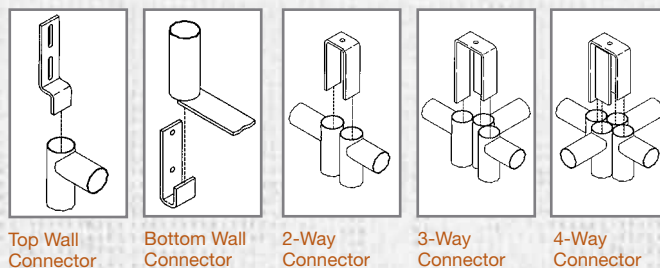
FOR QUANTITIES OF MORE THAN THIRTY (30) STALLS, PLEASE CALL FOR LEAD TIME.

†NOTE:

FEED DOOR NOT TO BE USED AS A BREEZEWAY OPENING. DO NOT LEAVE FEED DOOR OPEN AND UNATTENDED.

Connectors

DESCRIPTION	LBS	SHIP UPS*	ITEM NO.
Wall (Pair)	2	✓	76110317
2-Way (Pair)	3	✓	76110327
3-Way (Pair)	5	✓	76110337
4-Way (Pair)	6	✓	76110347



Shelters

Modular Shelter Kits

Engineered to be strong and versatile

Thirteen prepackaged kits integrate different collections of these great components:

- XT Corral Panels
 - Stall Panels
 - 12' Open Support Brace
 - Shelter Packages
 - Roof Connectors
- Can be added to as your needs change
 - Considered a “portable shelter” (can be built in most areas without a building permit, or tax effect)
 - Includes 2" butterfly clamps (gray or galvanized)
 - Each stall corner and each connection between corral panels requires a pair of connectors; XT panels come with chain hookups; however, butterfly clamps make a more sturdy connection
 - Corner and Center Foot Pads keep corral panels from sinking
 - Provides a 40-psf roof snow load, 90-mph wind load, when properly installed with 29 ga. or heavier roof sheeting



Kit No. 2



Kit No. 5

Modular Shelter Kits

DESCRIPTION	LBS	ITEM NO.
Shelter KIT NO. 1	680	76078367
Shelter KIT NO. 2	750	76078357
Shelter KIT NO. 3	830	76078387
Shelter KIT NO. 4	1,000	76078377
Shelter KIT NO. 5	1,230	76078477
Shelter KIT NO. 6	1,430	76078467
Shelter KIT NO. 7	1,610	76078407
Shelter KIT NO. 8	2,120	76078397
Shelter KIT NO. 9	2,802	76078517
Shelter KIT NO. 10	2,900	76078437
Shelter KIT NO. 11	3,815	76078427
Shelter KIT NO. 12	4,750	76078557
Shelter KIT NO. 13	5,767	76078547

AVAILABLE COLORS:



GRAY



HOT-DIPPED GALVANIZED

IMPORTANT NOTE: THE HORSEMAN'S CHOICE SHELTER SYSTEM WILL WORK ONLY WITH BEHLEN COUNTRY 12' XT CORRAL PANELS AND HORSEMAN'S CHOICE 12' STALLS. ANY SUBSTITUTION WITH OTHER EQUIPMENT MAY NOT WORK AND WILL VOID ALL WARRANTIES. BEHLEN DOES NOT PROVIDE ROOF SHEETING, RIDGE CAPS, ROOF SCREWS OR WOOD.

***SHIPPING NOTES:** THERE IS A MINIMUM DOLLAR AMOUNT FOR ALL UPS SHIPPING ORDERS. PLEASE CONTACT US BY PHONE, AT (800) 447-2751, FOR MORE INFORMATION.

NOTE: POWDER COATED PANELS ARE STANDARD. KITS CAN BE ITEMIZED TO INCLUDE HOT-DIPPED GALVANIZED PANELS.



Kit No. 6



Kit No. 7

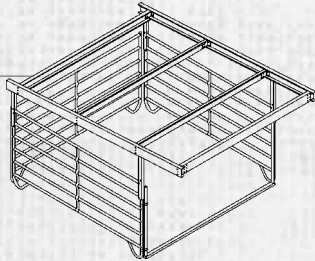
Components

DESCRIPTION	LBS	SHIP UPS*	GRAY ITEM NO.	GALVANIZED ITEM NO.
12' XT Corral Panel	100	-	44131127	44131129
12' XT Entrance Panel	122	-	44131037	44131039
Shelter Framing Package	350	-	—	76110678
Add-on Shelter Framing Package	310	-	—	76110708
6' Center Connector	65	-	—	76110688
12' Open Support Brace	65	-	76110697	76110699
12' Stall Front	230	-	76110287	76110289
12' Solid Stall Front w/ Door	210	-	76110727	76110729
12' Stall Panel w/Bars	165	-	76110297	76110299
12' Stall Panel – Solid	140	-	76110257	76110259
Horse Gate Latch	10	✓	44112207	—
2" Butterfly Clamps w/nuts & bolts (2 pr.)	3	✓	44900067	44900069
Foot Pad, corner	20	✓	—	76110309
Foot Pad, center	27	✓	—	76110929
18" Overhang Kit	225	-	—	76111058

Modular Shelter Kits

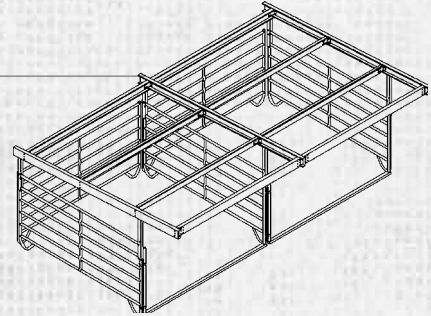
Kit No. 1

One (1) 12' x 12' corral with shelter framing package and an open front



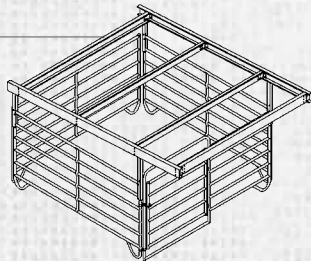
Kit No. 5

Two (2) 12' x 12' corrals side-by-side with corral panel divider down the center, open fronts, shelter framing package and add-on shelter package



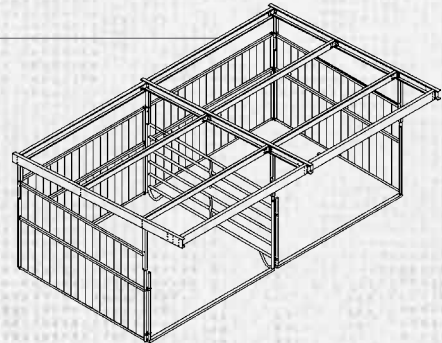
Kit No. 2

One (1) 12' x 12' corral with shelter framing package and an entrance panel front



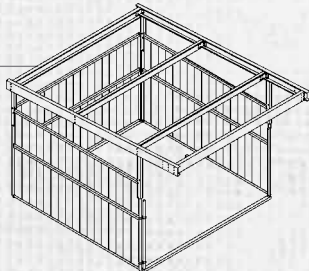
Kit No. 6

Two (2) 12' x 12' corrals side-by-side with solid stall panels, corral panel divider down the center, open fronts, shelter framing package and add-on shelter package



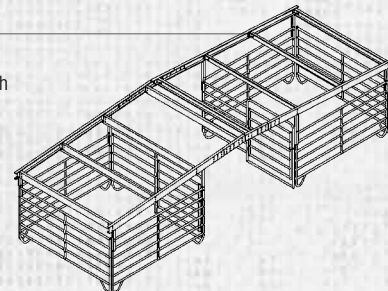
Kit No. 3

One (1) 12' x 12' HC stall with shelter framing package and an open front



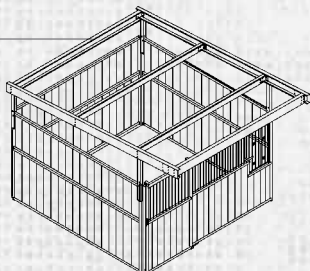
Kit No. 7

Two (2) 12' x 12' corrals with entrance panel fronts facing each other, with a 12'-wide covered breezeway between them



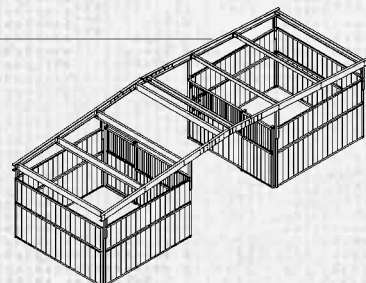
Kit No. 4

One (1) 12' x 12' HC stall with shelter framing package, solid sides and front with rolling door



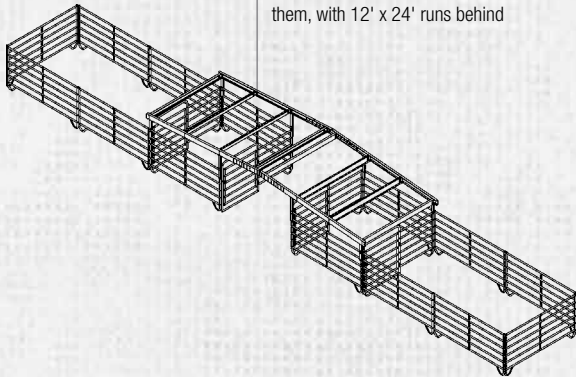
Kit No. 8

Two (2) 12' x 12' HC stalls with solid sides facing each other, front with rolling door and covered 12'-wide breezeway between them



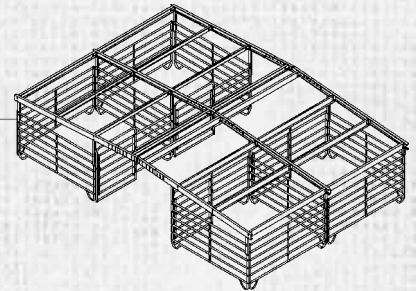
Kit No. 9

Two (2) 12' x 12' corrals facing each other with entrance panel fronts and covered 12'-wide breezeway between them, with 12' x 24' runs behind



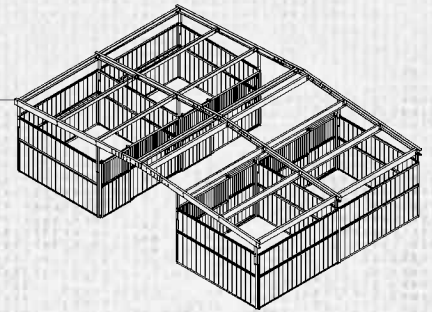
Kit No. 10

Four (4) 12' x 12' corrals with entrance panel fronts facing one another with covered 12'-wide breezeway between them



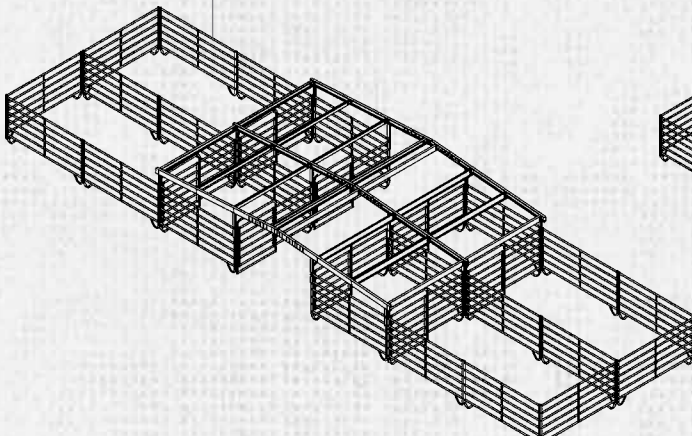
Kit No. 11

Four (4) 12' x 12' HC stalls with solid sides facing one another, fronts with rolling doors and covered 12'-wide breezeway between them



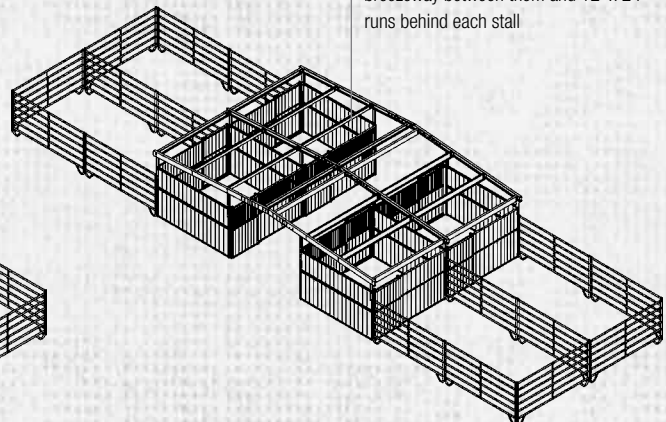
Kit No. 12

Four (4) 12' x 12' corrals facing one another, with entrance panel fronts, covered 12'-wide breezeway between them and 12' x 24' runs behind each stall



Kit No. 13

Four (4) 12' x 12' HC stalls facing one another with solid sides and fronts with rolling doors, with covered 12'-wide breezeway between them and 12' x 24' runs behind each stall



Feeders

Stall and Yard Feeders

Designed for horse safety and long life

A. Wall Hay Rack

- 3/8" solid rod
- Finished with premium powder coat paint
- Depth from wall is 12"

B. Corner Hay Rack

- 3/8" solid rod
- Finished with premium powder coat paint
- Depth from wall is 30"

C. Galvanized Wall Feeder

- Provide a safe, durable and effective means of feeding both hay and grain from the same feeder
- Feeder is constructed of heavy galvanized steel
- Hay rack is fabricated from solid, galvanized rod
- All edges are rolled for enhanced animal safety
- Include a poly trough that is rust- and corrosion-free
- Come with mounting brackets to hang from a portable stall or attach directly to the wall

D. Galvanized Corner Feeder

- Designed to provide a durable and efficient means of feeding both hay and grain from the same feeder without entering the stall
- All feeders have an enclosed back to prevent hay from falling out
- Feeder is constructed of heavy, galvanized steel
- Hay rack is fabricated from solid, galvanized rod
- All corners are rounded for enhanced animal safety
- Poly trough is rust- and corrosion-free
- **Intended for stalls with an already existing feed door**

E. Swingout Corner Feeder

- For applications where a feed door is not already installed

F. Poly Wall Feeder

- One-piece molded unit with smooth edges and a galvanized steel hay rack
- Can be mounted to wall or fence

G. Poly Corner Feeder

- Made of poly with solid, galvanized rods for the hay rack
- One-piece molded unit with smooth, rounded edges for animal safety
- Designed for long life

H. Utility Corner Feeder

- This large-capacity polyethylene feeder will not rust, warp, deteriorate in sunlight or split
- Resists chemicals, cribbing, mildew and puncture
- Has bottom drain for easy cleaning

I. Poly Horse Grain Feeder

- Helps prevent throwing, pushing or spilling feed from the bowl
- Smooth, rounded edges prevent injury and allow animal to easily clean out all feed
- Corner or flat wall mounting

J. Horse Yard Feeder

- Designed to feed both grain and hay
- High-volume, heavy duty, powder coated
- Solid ends reduce wasted feed
- Perfect for feeding small groups of horses
- Rounded corners help prevent injury

*SHIPPING NOTE:

THERE IS A MINIMUM DOLLAR AMOUNT FOR ALL UPS SHIPPING ORDERS. PLEASE CONTACT US BY PHONE, AT (800) 447-2751, FOR MORE INFORMATION.





DESCRIPTION	L / W / D	DEPTH FROM WALL	LBS	SHIP UPS*	ITEM NO.
A. Wall Hay Rack	16" x 18" x 16"	12"	15	✓	76110867
B. Corner Hay Rack	- x 13" x 11"	30" (from corner)	17	✓	76110907
C. Galvanized Wall Feeder	20" x 20" x 12"	-	36	✓	76110148
D. Galvanized Corner Feeder	21" x 24"	-	36	✓	76110128
E. Swingout Corner Feeder	20" x 20" x 12"	-	66	✓	76110138
F. Poly Wall Feeder	- x 23" x 28"	18"	18	✓	78110147
G. Poly Corner Feeder	- x 21" x 35"	-	25	✓	78110067
H. Utility Corner Feeder	- x 33" x 28"	30" (from corner)	15	✓	78110027
I. Poly Horse Grain Feeder	- x 24" x 10"	10"	4	✓	78110037
J. Horse Yard Feeder	72" x 42" x 36"	-	310	-	76078507

Bale Feeders

Dependable, strong and durable



Haysmart Bale Feeder

- Increases hay utilization to more than 96% compared to 85% with other feeding methods
- Allows horses to move the hay around, eating evenly through the toughest bale
- Suspends the hay off the ground at an ideal height keeping it clean
- Superior horse safety; no sharp metal edges
- Twice as thick as any steel sheeted model on the market
- Easily replaceable for a lifetime of use
- Superior strength and durability
- Over 6' tall
- 18 horse-safe feeding spaces
- 16 gauge heavy duty sheeting on top
- Grade 5 plated hardware
- 1/4" Grade 40 high test chain
- Finished with gray powder coat paint



DESCRIPTION	DIAMETER	LBS	ITEM NO.
Haysmart Bale Feeder	8'	549	26120537



Horse Ring Bale Feeder

- 16 Gauge tubing
- 16 Gauge heavy duty sheeting
- Animal safe by having no verticals or top rails to rub against
- Ideal for horned cattle
- Finished with gray powder coat paint

DESCRIPTION	DIAMETER	LBS	ITEM NO.
Horse Ring Bale Feeder	8'	175	26121027





Open Top Bale Feeder

- Made from 16 ga., 1-5/8" round steel tubing for extra strength and long life
- Designed to feed horses
- Vertical partitions are made from smooth round tubing to enhance animal safety
- Finished with our premium powder coat paint

DESCRIPTION	DIAMETER	LBS	ITEM NO.
Open Top Bale Feeder	8'	165	26121157



Econo Horse Feeder w/Poly Sheeting

- Hold hay in and keep horses safe with smooth tube supports on the bottom skirt
- 1-5/8" V dividers offer durability with spacing for easy access
- 14 gauge support brace for extended life of the feeder
- Three pieces for easy assembly and transport
- Available in Gray and Green

DESCRIPTION	DIA.	LBS	ITEM NO.
Econo Horse Feeder-Green	8'	148	26121012
Econo Horse Feeder-Gray	8'	148	26121017



Feeders

Bunks, Racks and Storage

A. 5' Horse Bunk

- Strong yet portable
- Heavy duty galvanized steel construction
- Smooth, rounded corners
- Square ends that allow bunks to be bolted together
- Optional Hay Rack available
- HFB10, HFB5, designed for horses, are taller



B. 10' Horse Bunk

- Strong yet portable
- Heavy duty galvanized steel construction
- Smooth, rounded corners
- Square ends that allow bunks to be bolted together
- One-piece molded poly trough
- Optional Hay Rack available
- HFB10, HFB5, designed for horses, are taller



C. 5' Feed Bunk & Hay Rack

- Allows you to feed loose hay and grain at the same time
- Made from solid rod for extra durability
- Bolt directly to the galvanized feed bunk
- Comes complete with all hardware needed

D. 10' Feed Bunk & Hay Rack

- Allows you to feed loose hay and grain at the same time
- Made from solid rod for extra durability
- Bolt directly to the galvanized feed bunk
- Comes complete with all hardware needed



E. Poly Storage Container

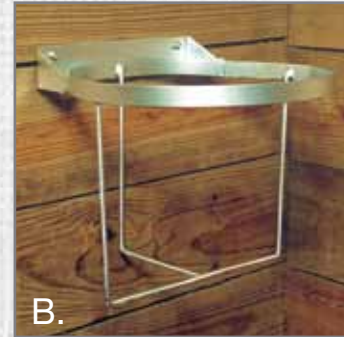
- All poly construction will not corrode or rust
- Strong metal hinge for lid
- Holds 400 lbs. of feed
- Strong, yet lightweight
- Can be divided into two compartments, using 2 pieces of 1" thick lumber (not included)
- Ideal for feed, toys, firewood, recycling, etc.

DESCRIPTION	L / W / H	LBS	ITEM NO.
A. 5' Horse Bunk	60" x 40" x 36"	50	76121898
B. 10' Horse Bunk	120" x 42" x 35"	96	76110098
C. 5' Bunk w/HayRack	60" x 34" x 36"	100	76021888
D. 10' Bunk w/HayRack	120" x 34" x 36"	177	76021848
E. Poly Storage Container	24" x 25" x 34"	65	78110087

Waterers

A. 5-Gallon Stall Waterer

- No fire hazard
- Helps keep water warm in cool weather, and cool in warm weather
- Heavily insulated to prevent freezing (in an occupied stall)
- No electricity needed
- Five-gallon poly pail and float cover included
- Easy to clean out



B. Bucket Holder

- Fastens to the wall using two 5/16" lag screws or bolts
- All-welded 12"-dia. solid rod is galvanized for durability and long life



C. Swingout Stall Waterer

- Provides a safe and efficient way to water animals without entering the stall
- Includes insulated unit and 5-gallon poly pail

D. Swingout Bucket Holder

- Provides a safe and efficient way to water animals without entering the stall
- Swingout frame is constructed of heavy, galvanized steel with round, smooth edges and corners
- Bucket not included



E. Automatic Stall Waterer with Heat (ASWH)

- Automatic fill valve ensures fresh water at all times
- Height adjustable from 40" to 18" by cutting off the bottom of the pedestal
- 100-watt super-efficient infrared heat pad
- Also available in a non-heated model

F. Automatic Horse Waterer

- Available with or without infrared heat pad
- One-piece, heavily insulated waterer, poly design is rust and corrosion free
- Urethane in the walls provides over four times the insulation of competitors' models (tested to -20°F)
- Heat pads are totally isolated from the animal to prevent danger from shock
- Double-insulated design eliminates the possibility of stray voltage

DESCRIPTION	CAP. GAL.	L / W / D	DEPTH FROM WALL	LBS	SHIP UPS*	ITEM NO.
A. 5-Gallon Stall Waterer	5	16" x 18" x 16"	12"	10	✓	54140058S
B. Bucket Holder	5	- x 13" x 11"	30" (from corner)	4	✓	76110038
C. Swingout Stall Waterer	5	20" x 20" x 12"	-	27	✓	54040038
D. Swingout Bucket Holder	5	20" x 20" x 12"	-	26	✓	76010048
E. Automatic Stall Waterer with Heat	-	12" x 14" x 41"	-	11	✓	54140358S
F. Automatic Horse Waterer	-	28" x 18" x 30"	-	39	-	54150018

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Arenas

Behlen Country Arenas and Barns

Custom built – Quality construction

Experience

The Behlen name is renowned for providing quality steel building systems, made by craftsmen, with a heritage that dates back more than 75 years. We are “The Good Iron People” and it shows in every building – every time. Behlen buildings have met the needs of building owners by standing up to the elements and protecting their horses and valuable equipment from one generation to the next.

Value

A Behlen building maintains its value, integrity, and strength. All steel construction provides greater stability than a wood frame structure. Behlen buildings are built to last. Plus, our durable components and quality construction minimize maintenance requirements.

Flexibility

A Behlen building can be configured into a nearly limitless combination of widths, lengths, and heights. Your building is an important investment and we can provide the exact building you’re looking for. This flexibility and the addition of other materials such as block, brick, and pre-cast empowers Behlen with the ability to provide virtually any architectural presentation you desire. We can truly turn the “look” you want into a reality.

Quality

Behlen maintains rigorous quality standards and certifications, such as ISO 9001. These standards provide assurance that Behlen Mfg. Co. and its staff have a world class quality system in place. In addition, Behlen Building Systems is the first metal building manufacturer in the United States to achieve International Accreditation Service (IAS) AC472 Accreditation. Behlen has also earned CAN/ CSA A660 certification allowing us to manufacture and sell buildings to most Canadian markets.

Design Build

Authorized Behlen builders must be experienced and held in high regard by the construction industry to meet our meet our qualifications. They are the best of the best. Your authorized Behlen builder will partner with you to develop a sound, well-defined budget and get the greatest return for your investment. You can handle the day-to-day needs of your operation rather than deal with construction details.

Future Growth

Behlen buildings can be easily designed for fast, economical additions and other enhancements.





Clinton Anderson Signature Line

World renowned horseman and Behlen team up



Clinton Anderson and Behlen Country have teamed up to bring you training solutions designed by the RFD-TV's top equine clinician and built by the industry leader in animal handling equipment. Putting safety and performance first is the goal for these two development partners, and the results speak for themselves. You won't find this collection anywhere else, so contact Downunder Horsemanship at 888-AUSSIE (287-7432) or visit www.downunderhorsemanship.com for more details.

SIGNATURE Round Pen

The Clinton Anderson Signature Series round pen is like no other. Built to Clinton's personal specifications we start with automotive grade high tensile steel and then use a premium finish to give you years of safe use.

The arch gate features a custom laser cut Clinton Anderson Signature logo with a durable and safe piston latch with permanently mounted striker plate for easy opening and closing. The gate is also five rails with a 9' tall arch with 8' of clearance.

DESCRIPTION	LBS	ITEM NO.
10' Corral Panel CA Signature Series	160	44149104
7'x 9' Arch Gate CA Signature Series	215	44149004

- 2" 14 gauge high tensile tubing
- Notched and fully welded tubes for additional strength
- Square corners fit tightly together for maximum safety
- Corral panel braces are smooth with no sharp edges
- A full 6' in height
- Straight legs to eliminate catch points
- 5 evenly spaced rails
- Exclusive Clinton Anderson veined copper finish





SIGNATURE

Patience Pole

The Patience Pole is made exclusively for Downunder Horsemanship and endorsed by Clinton Anderson.

Safely tying your horse up after a training session teaches him not only patience and respect, but allows him the chance to think about and absorb what you just taught him. In search for the perfect place to safely tie his horses up for long periods of time, Clinton created Patience Poles.

The 12' long Patience Poles are designed with a hub and tether bar to allow the horse to freely move in a circle without becoming tangled. After a while, the horse realizes that no matter how much he moves, he's never going to go anywhere, so he might as well stand still and relax.

Made with an industrial grade bearing that never requires lubrication, the poles are attractive and require virtually no upkeep. Patience Poles are delivered directly to your door and need to be set in 4' of concrete before use. Chain and snap not included.

DESCRIPTION	LBS	ITEM NO.
Patience Pole	160	76178562



Delivering the Best Value to our Customers

► **Direct Ship to retail stores**

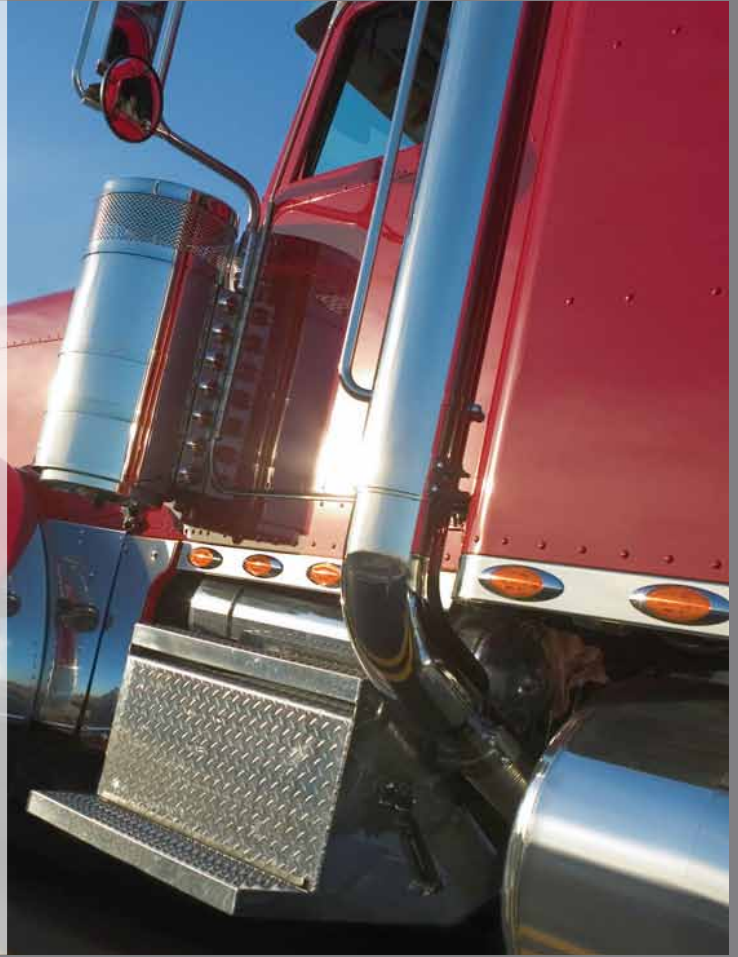
Thanks to three convenient plant locations and an in-house trucking company, we can rapidly supply your retail stores, saving you costly handling and inventory carrying charges.

► **Truckload pricing**

Behlen Country offers the broadest collection of farm and ranch products available from a single source, allowing you to combine orders for diverse lines on the same truck. With Behlen Country, you can achieve truckload pricing on the entire order.

► **Web listing**

Our attractive new web site showcases the most complete line of products on the market. It also features an updated dealer locator designed to refer all our visitors to the retailer that can supply their favorite Behlen Country products. www.behlencountry.com



A Complete Line of Products for Your Country Lifestyle:



Cattle Handling



Equine Equipment



Magnum Kennels™



Gates & Corrals



Water Tanks



Feed Bunks



Waterers

Behlen[®]
COUNTRY
Farm & Ranch Equipment



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Fax: (402) 563-7447

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1221 E. Highway 84
McGregor, TX 76657
Phone: 800-447-2751
Fax: (402) 563-7447

WEST COAST PLANT:

Behlen Mfg. Co.
4000 23rd St.
Baker City, OR 97814
Phone: 800-447-2751
Fax: (402) 563-7447

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101 Rosser-Wyatt Road
Huntingdon, TN 38344-0466
Phone: 800-447-2751
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