

# **Buffing Wheels**



### **Features and Benefits**

- All buffs are constructed with a superior grade of material.
- All materials are sourced direct and are inspected at the mill prior to shipping. Strict adherence to quality is evident in all our finished products.
- Superior quality materials lead to longer life and premium performance.
  All buffs are tightly stitched, turned and balanced which provides extended, uniform wear and a longer life.
- All buffs are manufactured with a pre-combed nap which facilitates compound application and retention.

## **Applications**



**Spiral Sewn** 

A firm buff that is tightly stitched, turned and balanced. For general shop use. An aggressive buff for initial cut down on all materials and metals.



**Cushion Sewn** 

A medium cushion sewn buff sewed with two or three lockstitched, concentric circles.

A very versatile buff. Used for cutting or coloring depending on the metal and compound used. Also used on plastics and acrylics.



**Loose Sewn** 

A soft buff with one row of lockstitching around the arbor hole. A soft dependable buff used for the coloring of all metals, plastics and acrylics.



**Flannel** 

An extremely soft buff made with the finest flannels, sewed with two to three rows of lockstitched, concentric circles.

Used to create a highly reflective, or mirror finish. To be used on soft metals such as brass, aluminum, copper, pewter, etc. and precious metals gold and silver.



#### **Treated Yellow**

An aggressive buff made with industrial high thread count cotton that has been treated. This material and treatment make the buff hard and durable. Made with three to four lockstitched concentric circles.

Used on all metals with the appropriate compound where a faster and more aggressive cut down is required.



#### Sisal

A buff made with natural woven rope fibers. It is constructed with cloth covers and sewn with 1/4" spiral sewing to bind the materials together.

A buff made specifically for hard metals such as steel, iron, and stainless steel. Used for cut down operations or initial coloring depending on the compounds used.



#### **Fray-Rytes**

An industrial buff made with a high thread count material that has been biased then pre-ruffled. This construction creates a buff with a narrow profile with pockets in the material. This pocket construction facilitates compound application and retention as well as eliminates streaking.

A versatile buff that may be used on all materials. Used for faster and easier work in tight places. Also used for aggressive cut down on soft metals and initial coloring on hard metals.



#### **Bias Buff**

A versatile industrial style bias buff. The biased cloth promotes extended, uniform wear and longer life. The ruffled construction creates pockets that facilitates compound retention. This buff will run cooler than conventional full disc buffs.

Used where cut down is needed with a more flexible style buff. A versatile product that can be used for cutting or coloring depending on the metal or compound used.



#### **Mini-Buffs**

Small buffs constructed with two to four rows of lockstitched, concentric rows of sewing. Buffs are made in four sizes: 1", 1 1/4", 1 1/2", and 2" diameters.

Used for jobs that require a small buff to get into hard-to-reach areas. Used to get into recesses, holes, pipes, or to buff small objects. A great hobbyist tool and dremel attachment. A versatile buff for different applications depending on the compound used.



#### **Mandrel Mounted Buffs**

Dico's best selling buffs mounted with a 1/4" pressed in mandrel. A versatile around-the-house tool that can be used with any drill. This allows you to bring the buffing to the job, or part, that needs to be finished.



#### **Facer Buffs**

Shaped buffs made from 100% cotton and mounted on 1/4" mandrel. Available in three shapes: round, tapered and cylinder. Used for hard to reach and recessed areas such as wheel rims, sink corners, goblets, etc. The 1/4" mandrel allows the buff to be brought to the part and run on a standard drill.



#### **Non-Woven Buffs**

Made from a premium non-woven material infused with aluminum oxide. Material is sewed together to increase life, durability and stiffness, and mounted on a 1/4" mandrel. Three grades available: coarse, medium and fine.

A versatile finishing tool that can be used for virtaully any surface treating or preparing activity. Used to provide a scratch finish for finishing, cleaning, deburring, denubbing, rust removal or pre-paint preparation. The 1/4" mandrel allows this buff to be brought to the part and run on any standard drill.



# **Buffing Wheels**

### Stock List

	Stock Code		Description		Stock Code		Description
Bulk	Blistered	Poly Bag		Bulk	Blistered	Poly Bag	
1/4 Spiral Sewn Cotton				Single Row Loose Sewn Cotton			
7000115	7000111	~	4" dia x 1/4" face	7000116	7000125	~	4" dia x 1/4" face
7000142	7000128	~	4" dia x 1/2" face	7000143	7000133	~	4" dia x 1/2" face
7000130	~	7000140	4" dia x 1" face	7000136	~	7000141	4" dia x 1" face
7000180	7000167	~	6" dia x 1/4" face	7000181	7000176	~	6" dia x 1/4" face
7000209	7000194	~	6" dia x 1/2" face	7000210	7000205	~	6" dia x 1/2" face
7000215	~	7000219	6" dia x 1" face	7000214	~	7000220	6" dia x 1" face
7000236	7000231	~	8" dia x 1/4" face	7000237	7000233	~	8" dia x 1/4" face
7000261	7000247	~	8" dia x 1/2" face	7000262	7000250	~	8" dia x 1/2" face
7000267	~	7000271	8" dia x 1" face	7000266	~	7000274	8" dia x 1" face
7000013	~	7000034	10" dia x 1/4" face	7000014	~	7000044	10" dia x 1/4" face
7000027	~	7000035	10" dia x 1/2" face	7000028	~	7000045	10" dia x 1/2" face
7000008	~	7000036	10" dia x 1" face	7000016	~	7000046	10" dia x 1" face
2 or 3 Row Cushion Sewn Cotton				2 or 3 Row Cushion Sewn Flannel			
7000105	7000106	~	4" dia x 1/4" face	7000097	7000098	~	4" dia x 1/2" face
7000118	7000120	~	4" dia x 1/2" face	7000168	7000169	~	6" dia x 1/2" face
7000144	7000134	~	4" dia x 3/4" face	7000225	7000226	~	8" dia x 1/2" face
7000151	~	7000152	4" dia x 1" face	7000006	~	7000007	10" dia x 1/2" face
7000182	7000191	~	6" dia x 1/4" face	1/4 Spiral Sewn Cloth Covered Sisal			
7000184	7000186	~	6" dia x 1/2" face	7000153	7000155	~	4" dia x 1/2" face
7000211	7000203	~	6" dia x 3/4" face	7000218	7000222	~	6" dia x 1/2" face
7000216	~	7000219	6" dia x1" face	7000270	7000265	~	8" dia x 1/2" face
7000228	7000229	~	8" dia x 1/4" face	7000032	~	7000031	10" dia x 1/2" face
7000241	7000244	~	8" dia x 1/2" face	1/4 " Mandrel Mounted x 4" Diameter			
7000264	7000258	~	8" dia x 3/4" face	7000104	7000103	~	Cushion Sewn Flannel
7000268	~	7000273	8" dia x 1" face	7000150	7000149	~	Cushion Cotton
7000002	~	7000040	10" dia x 1/4" face	7000147	7000146	~	Spiral Sewn Cotton
7000017	~	7000042	10" dia x 1/2" face	7000294	7000297	~	Fine Non-Woven
7000004	~	7000043	10" dia x 1" face	7000295	7000298	~	Medium Non-Woven
Metal Center Ruffled Cotton				7000296	7000299	~	Coarse Non-Woven
7000275	7000276	~	4" dia x 1/2" face	2 or 3 l	Row Cush	ion Sewr	Treated Yellow
7000278	7000277	~	6" dia x 1/2" face	7000300	7000301	~	4" dia x 1/2" face
1/4 " Mandrel Mounted Facer Cotton				7000310	7000311	~	6" dia x 1/2" face
7000087	~	7000088	1 1/2" Mushroom	7000320	7000321	~	8" dia x 1/2" face
7000089	~	7000090	1 1/2" Cone		Mini Cush	ion Sew	n Cotton
7000077	~	7000078	1 1/2" Cylinder	7000001	~	~	1" dia x 1/4" face
7000085	~	7000095	3" Mushroom	7000041	~	~	1 1/4" dia x 1/4" face
Pleated Fray-Ryte Cotton				7000037	~	~	1 1/2" dia x 1/4" face
310000AG	7000171	~	6" dia x 1/2" face	7000057	~	~	2" dia x 1/4" face