EXTREME ADHESIVES™

PVC TRIMWELDER™

GET IT TOGETHER™

FILL & FLEX ™

Product Description

EXTREME Fill & Flex™ offers outstanding flexibility and adhesion to PVC and was specially formulated to be used for expansion and contraction joints on PVC lumber & trim board. **EXTREME Fill & Flex™** non-sag consistency is ideal for most vertical applications. **EXTREME Fill & Flex™** also works a weather barrier for sealing windows and doors, and is an excellent gap filling features.

Why Should You Select This Adhesive?

- *Outstanding Flexibility*
- Non Sag
- Maintains Flexibility in Hot & Cold Weather
- Paintable
- Solvent Free
- High UV Resistant
- Non Yellowing

FOR USE AS A FILLER ONLY. FOR STRUCTURAL AND PERMANENT APPLICATIONS, USE ORIGINAL PVC TRIMWELDER EITHER FAST OR SLOW CURE

Contact an **EXTREME ADHESIVES**® Adhesive Applications Specialist for further recommendations on adhesive selection.

Physical Properties

Typical Uncured Properties

Viscosity	Paste
Specific Gravity	1.01 (20/20C°)
Color	Bright White
Flashpoint	51°F (COC method)
Clean Up Solvents	MEK, Acetone

Typical Cured Properties

Shore A Hardness	40
Elongation	700 %
Coverage	60" x ¼" (120' x 1/8)

Instructions For Use

EXTREME Fill & Flex™ comes ready to use. Cut tip to desired bead size. Break seal inside nozzle, and use a standard caulking gun. **EXTREME Fill & Flex™** may take several days to cure depending on temperature and humidity

Shelf Life

Shelf Life is 12 months when properly stored in an unopened original container in a cool, dark area between 55°F to 75°F.

Part Number: EXT-FF-300ML (10.1 OZ.)

The properties represented herein are TYPICAL VALUES and not intended for use in specifications. **Extreme Adhesives, Inc.** **MAKES NO EXPRESS OR IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS OR OTHERWISE.** While the information presented is believed to be accurate, no warranty or recommendation is made as to application. Determination of product suitability is the sole responsibility of the user. Suggestions made do not constitute any guarantee in as much as use conditions are beyond our control.

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