## Facts on Genova Hot & Cold Water CPVC System

Chlorinated Polyvinyl Chloride (CPVC) pipe and fittings are used within buildings for potable hot and cold water distribution from the water meter to fixtures. CPVC systems are installed quickly, easily and inexpensively with solvent weld installation.

CPVC products are made of superior energy saving thermoplastic materials which are easy to handle and outperform all existing metal water systems. CPVC is impervious to corrosion and mineral buildup within the pipe, resulting in a lifetime of worry free performance. CPVC pipe keeps hot water hot and cold water cold. Less energy is lost through the wall of the pipe, therefore saving homeowners money on heating and cooling bills.

Genova products are manufactured with strict quality control standards. Our rigid CPVC pipe is performance rated to exceed all residential pressure requirements; it is designed to withstand continuous operating pressures of 100 PSI at water temperatures of 180°.

## **Solvent Welding CPVC**

Genova distributes a variety of solvents recommended for solvent welding CPVC pipe and fittings.

- Novaweld<sup>®</sup> C
- All Purpose Cement
- NovaClean® Cleaner/ Primer
- One Step CPVC Yellow Cement
- Purple Primer

Liberal coats of cement ensure leak-proof joints. Before beginning any solvent weld application check your local plumbing codes for approvals.

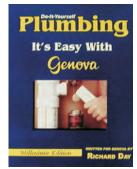
- 1. Cut pipe to length squarely using a fine-tooth saw or pipe cutter. Allow for makeup dimension (depth of fitting socket).
- 2. Remove all burrs using sandpaper or a knife.
- 3. With a clean rag, wipe NovaClean® Cleaner/Primer or Purple Primer on pipe and socket.
- 4. Follow immediately with NovaWeld® C or All Purpose Cement application. Apply cement liberally on pipe and sparingly on socket. (Omit Step #3 and use One Step CPVC Yellow Cement only if pipe and fittings are clean and dry.)
- Quickly push the pipe into the socket with a slight twisting motion until it bottoms. Adjust alignment of fitting immediately, before the solvent sets up.

## Genova Wrote the Book on Plastic Plumbing

This fully illustrated text makes you the plumbing expert. See how easy and economical it is to plumb your whole house or addition, install a sump pump and even build a sewer-septic system utilizing today's modern plastic piping materials.

The "Do-It-Yourself" book is the most comprehensive book yet on modern plumbing installation and deserves a prominent place in your "how-to" library.

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