

THE PROFESSIONAL'S FORMULA FOR SUCCESS

GENERAL 663 Indoor/Outdoor Carpet Adhesive

The Professional's Formula For Success™ when installing indoor/outdoor carpeting.

	HENRY 263	HENRY 663
Carpet		
Indoor/Outdoor Carpet		BEST*
Outdoor Carpet	BEST*	BETTER*

*outdoors only



1/8"D x 1/8"W x 1/16"A V-NOTCH TROWEL 320-360 sq. ft./4 gal.

SUBSTRATES:

HENRY 663 Indoor/Outdoor Carpet Adhesive will bond to all substrates listed below but specific installation recommendations for the flooring should come from the manufacturer:

- Concrete
- Asphalt paving and other clean, sound paving surfaces; not asphalt roofing
- Exterior or marine grade plywood decking which is sound and not subject to deterioration; not plank decking or treated wood
- Aluminum boat decks which are clean and roughened
- Fiberglass which has been roughened
- Substrates which have been painted, stained, or otherwise coated must be tested to assure compatibility with the adhesive

INSTALLATION TIPS:

- Temperatures should be 65°F (18°C) or above in areas where adhesive is to be used.
- Substrate must be smooth, sound, dry, clean, and free of excessive moisture and/or alkali. Remove dirt, wax, polish, paint, and all other foreign matter which may interfere with a good bond, including curing agents and sealers.
- Stir any liquid on the surface into the adhesive and full spread using the recommended trowel notching. Recommended trowel sizes are guidelines only, and are minimum requirements. Rough, porous concrete or asphalt paving and heavily textured carpet backings may require deeper notches. A 100% transfer of adhesive into the carpet backing, while maintaining full coverage of the substrate, must be obtained.
- Install carpet immediately into wet adhesive. Do not let adhesive skin over.
- Cut, fit, and reposition within 70 minutes. Working time will vary based on job conditions, substrate, temperature, and humidity.
- Roll carpet in both directions using the roller recommended by the carpet manufacturer (normally 75-100 pounds). Stiff carpet should be rerolled in 2 hours.
- Clean adhesive residue from the surface using a clean, white cloth dampened with soapy water. Use mineral spirits for dried adhesive residue carefully following warnings on container.
- Adhesive is water resistant after five days. Protect from water for five days after installation.

HENRY

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Visit our Web site: wwhenry.com

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HENRY Commitment

HENRY is committed to helping you get the best results in professionally installed floors. Over 70 years of experience combined with our relationships with the leading resilient, wood and carpet manufacturers ensure that you receive the products and the support you need to complete the job successfully and profitably.

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