



Product Catalog

Tools & Accessories | Volume 31 Fall 2015



**Kreg
System Organizer**

Pg. 19



**Universal
Clamp Trak Kit**

Pg. 40

Welcome

Here at Kreg®, we are committed to a simple mission: to help you build it yourself and build it better. Whether you're a cabinetmaker, a do-it-yourselfer, or a professional or hobbyist woodworker, you'll find Kreg® Tools that are designed to make all of your building tasks easier — from our well-known Kreg Jig® pocket-hole jigs to products for clamping, cutting and measuring, routing, organizing, and beyond.

The passion and dedication behind Kreg® Tools has been apparent from the very start. Craig Sommerfeld discovered his passion for working with his hands in high school shop class. He turned that passion into a career after graduating, working as a third-shift tool-and-die maker. After hours and during breaks, Craig worked to solve another challenge: He wanted to join face frames to the kitchen cabinets he was building without nailing them on and plugging the holes. Eventually, he created plans for a single-hole jig and built the shortcut device himself.

Craig showed the new tool to his brother, Marc, a high school shop teacher and cabinetmaker. After trying it out for himself, Marc discovered the jig offered convenience without sacrificing quality. In 1989, the two ventured to the Minneapolis Woodworking Show. They sold all the jigs they'd brought and went home with orders for 20 more. Later that year, when Craig's employer closed its doors, he faced a new opportunity to sell the jigs full-time. After taking a leap of faith, the metalworker made waves in the woodworking industry. Craig's jig became the Kreg Pocket-Hole Jig®, and Kreg® Tool has grown from a home business to an international enterprise in just 26 years.

As our company and product lines have grown, we've remained committed to helping people make their move into the wonderful, rewarding world of woodworking and do-it-yourself projects. We do that by offering top-quality products and backing them with first-rate customer support. Here at Kreg®, we believe customer relationships extend far beyond the original date of sale. Whether you have a technical question or are seeking general project-building advice, the Customer Experience Team is here for you. Get the help you need by calling 800-447-8638 or by emailing customerservice@kregtool.com.

And the one-of-a-kind support doesn't stop there. Join the thriving online Kreg Owners' Community at www.KregJig.ning.com to connect with woodworkers and do-it-yourselfers of all skill levels everywhere. With over 65,000 members and growing, you can enjoy new discussions, videos, project albums and photos posted each day. You can also learn about the latest Kreg® products and download free project plans. In fact, we upload a new project plan each month.

Subscribe to Kreg® Newsletters to keep informed and get inspired. In *Kreg Plus* you'll find tips and tricks, featured projects, and more. *Kreg Owners' Community News* spotlights a new project plan each month, as well as project ideas by members of the Community, popular discussions, and more. *Kreg Product News* will inform you of our latest product innovations and other exclusive updates. We also encourage you to follow Kreg® on social media

for tips, project inspiration, and other great content at your fingertips. We're on Instagram, Facebook, Pinterest, Twitter, Google+, and YouTube.

Another easy way to gain access to everything Kreg® is by visiting www.kregtool.com. Learn more about all of our products and see them in action, easily find a Kreg® Dealer in your area, get inspired with free plans and project ideas, and get in touch with Customer Support. Learn what's been going inside the company by reading the Latest News articles. Register your Kreg® products and redeem your Kreg® plans. Find commonly-asked questions and answers. Download extra product manuals. You can do all of this and more at www.kregtool.com.

As you explore and learn more about our latest product innovations, you'll continue to be impressed by the passion and dedication behind Kreg® tools. The new Precision Router Table System on page 44 is the perfect solution for all of your precision-routing needs. This innovative, powerful new system offers a large, durable table top, a one-of-a-kind T-square style fence, and a durable steel stand that work together to create a router table that meets all of your precision-routing needs.

The all-new Kreg® System Organizer on page 19 offers the perfect way to store and organize your entire Kreg Joinery™ system in one compact convenient case. This new case can hold your Kreg Jig®, plus Kreg® accessories like Kreg® Clamps, Kreg® Screws, Drill Guide Blocks, drill bits, and more. The System Organizer does this with custom inserts that organize and protect their contents, making it easier than ever to keep everything needed for Kreg Joinery™ in one convenient place.

Everyone here at Kreg® is thankful for the support we've had from our great customers over the last 26 years, and we're excited about all of the new things that are happening. As we continue to develop innovative products, we'll remain committed to helping you build it yourself and build it better.

Until next time, we wish you the best with all of your projects!



Todd A. Sommerfeld
Todd Sommerfeld
Executive Chairman & Owner

NEWPRODUCTS

Kreg System Organizer

Store and organize your entire Kreg Joinery™ system.
Page 19



Precision Router Table System

Your All-In-One Solution for Precision Routing
Pages 44-45



Universal Clamp Trak™ Kits

Turn any workbench — new or existing — into a hardworking clamping system.
Page 40



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Joining

Clamping

Routing

Organization

Education, Apparel & DIY Project Kit

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Replaces all previous catalogs. Product offerings subject to change without notice.

Cutting and Measuring



Rip-Cut™ ITEM# KMA2675

Make straight and accurate ripcuts with your circular saw

The Rip-Cut™ speeds and simplifies the process of ripping down large plywood and MDF panels. There is no need for measuring, marking, or chalk lines. The Rip-Cut™ quickly and easily attaches to almost any circular saw, letting you cut pieces up to 24"-wide (610mm) with great accuracy.

The Rip-Cut™ features a durable design that includes a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm that works whether you're left- or right-handed, and whether your blade is on the left or right side of the saw. It's an incredibly easy, precise, and affordable way to break down large panels for almost any project.



SPECIFICATIONS

Materials	Aluminum Guide Rail Size:	Saw Sled Size:	Cut Width:
High-quality aluminum, impact-resistant plastic polymer	3" wide x 30" long (7.6mm x 76mm)	6½" x 8½" (165mm x 216mm)	Up to 24" (610mm)



The Rip-Cut™ features a simple yet durable design, that includes a solid-aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm.

FEATURES

- A** The Rip-Cut™ quickly and easily connects to almost any circular saw—left or right blade. It's easy to use, whether you're left- or right-handed.
- B** No table saw? No problem. The Rip-Cut™ has a 24" capacity, meaning you can rip a 4'x8' sheet of plywood in half.



- C** The Rip-Cut™ guide arm supports your blade through 100% of the cut – reducing blade wander at the end of the cut.
- D** After you rip your sheet, you can use the Rip-Cut™ to break your material down into smaller pieces, too.

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Shelf Pin Jig

ITEM# KMA3200 / KMA3220

Super. Simple. Shelving.

Whether you're adding shelf pin holes to an existing piece of furniture or building shelves from scratch, the Shelf Pin Jig is the perfect tool for the job. Unlike other shelf pin guides, the Shelf Pin Jig features hardened-steel drill guides that ensure precise and straight drilling, so you'll get level, wobble-free shelves.

The Shelf Pin Jig also includes a removable, dual-position fence that can be used to position holes either 1" or 2" (25mm or 50mm) from the edge, a locating pin that provides accurate spacing when you move the jig, and a jig extender that lets you connect multiple Shelf Pin Jigs together for high-speed production work. Available with either a ¼" (6mm) or a 5mm brad point bit, and a depth collar that can be stored on the bottom side of the Shelf Pin Jig when not in use.

KMA3200 - Shelf Pin Jig with ¼" (6mm) Bit

KMA3220 - Shelf Pin Jig with 5 mm Bit



Includes:
Shelf Pin Jig, locating pin, jig extender, drill bit, depth collar, hex wrench, instruction manual, and (4) shelf pins.

DRILL GUIDE
LIFETIME
WARRANTY

SPECIFICATIONS

Fence	Standard Hole Spacing
Dual-Position, Adjustable (1" & 2") (25mm or 50mm)	32 mm

Drill Bits

Choose between ¼" (6mm) and 5mm bits. 5mm bit features stepped design that allows it to fit precisely inside the Shelf Pin Jig's drill guides. Both bits include depth collar and allen wrench.



ITEM#
KMA3210
¼" (6mm)



ITEM#
KMA3215
5mm

FEATURES

DRILL GUIDES

Hardened steel drill guides ensure precise drilling. Accepts both ¼" (6mm) and 5mm bits.



LOCATING PIN

Locating pin lets you quickly reference last hole drilled.



JIG EXTENDER

Jig Extender connects two or more jigs together.



Crown-Pro™

ITEM# KMA2800

Crown molding, simplified!

Installing crown molding is one of the best ways to add instant value to your home. The Crown-Pro™ simplifies the most frustrating steps of the process, so you make fewer mistakes and get the job done faster. This uniquely-designed tool holds your trim at the exact angle required, eliminating the need for advanced compound miter cuts and difficult "coping." Its design lets you compensate for a wide variety of crown molding spring angles, and extension arms lets you work with crown up to 5½" (140mm) wide.

Includes:

Comes with everything you need to get started: (1) Crown-Pro™, double-sided Angle Finder, rubber feet, and Owner's Manual. You can also find a helpful crown-installation video online.



ONLINE
VIDEO

SPECIFICATIONS

Size	Max Workpiece Width	Spring Angle Range
3.14" x 14.94" x 4.17" (80mm x 380mm x 106mm) (H x W x D)	5½" w/ 12" Saw, 3½" w/ 10" Saw 140mm w/ 305mm Saw, 89mm w/ 254 Saw	30° - 65°

Simple Steps to Perfect Crown:



Find Your Angles:
Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.



Set Your Angles:
Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.



Make Your Cuts:
Position your Crown-Pro™ on either side of your saw based on the type of joint, and then make cut.



Install Your Crown:
Position your crown on the wall and nail it securely into place. You'll get perfect results with the Crown-Pro™.

Square-Cut™

ITEM# KMA2600

Straight, square crosscuts, every time

The Square-Cut™ allows you to quickly and accurately crosscut boards up to 12" (305mm) wide. Whether you're using a circular saw or a jigsaw, you'll get great results every time. Simply position the Square-Cut™ against the edge of your board and its built-in guide arm ensures that it sits perfectly square. Plus, the guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. With the Square-Cut™, you'll get perfect crosscuts every time.

FEATURES

ADJUSTABLE GUIDE ARM

The guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. Simply position the end of the guide arm on your cut line, and the Square-Cut™ will be automatically aligned to guide your saw through the cut.



MADE TO FIT MOST SAWS

The guide arm on the Square-Cut™ can be adjusted to fit most circular saws or jig saws. Adjustments take only a few seconds with the use of a Phillips-head screwdriver.



ANY MATERIAL UP TO 12" (305mm) WIDE

The Square-Cut™'s extended body allows it to work effectively with stock up to 12" (305mm) wide, making it perfect for use with siding, deck boards, and more. In addition, a built-in roof pitch layout tool makes quick work of cutting siding, fascia, and rafters on the job site.



ONLINE
VIDEO



Multi-Mark™

ITEM# KMA2900

Simplify measuring and layout tasks

The Multi-Mark™ is an incredibly handy multipurpose marking and measuring tool, perfect for a wide variety of household and job-site applications. The Multi-Mark™ features three scale configurations, a built-in level, a ⅜" (5mm) reveal gauge, and much more. Whether you need to transfer a measurement, lay out mitered corners, or align and straighten a few picture frames, the Multi-Mark™ is the only tool you'll need to get the job done.

FEATURES

HUNDREDS OF USES

The Multi-Mark™ doesn't know the meaning of the term 'single-purpose.' Thanks to three unique scale configurations, a built-in level, and more, the applications are nearly endless.



Lay Out Mitered
Corners



Set ⅜" (5mm)
Reveals



Transfer
Measurements



Align / Square
Your Projects



Set Bit / Blade
Heights



Level Your Work

ONLINE
VIDEO

Great Layout Tool



Shown in 3
Configurations



Precision Trak & Stop Kit

ITEM# KMS8000

Take the guesswork out of cutting wood to length

Take the guesswork—and your tape measure and pencil—out of cutting wood to length. Our Precision Trak and Stop Kit allows you to turn a miter saw into a precise cutting system. Simply position the stop at the dimensions you'd like to cut using the precision lens cursor, place the board against the stop, and cut to that exact length every time. You build the support wings out of plywood (or another sheet material), and then add the Trak. The 2' (610mm) long Trak sections give you options. Includes 8' (2440mm) of Trak in 2' (610mm) long sections that can be used on the right or left side of the saw, or split between both sides. Outfitting your saw to cut perfectly-sized workpieces couldn't be simpler!



Includes:

Four 2' (610mm) pieces of Trak, one Swing Stop™, one Production Stop, one 12' (3675mm) length of L-R reading self-adhesive tape, one 12' (3675mm) length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.

SPECIFICATIONS

Fence	Finish	Weight	Length	Measuring Tape
Aircraft-grade aluminum	Anodized for easy clean-up	7 lbs. (3.2kg)	(4) 2' sections for 8' of Trak length (610mm for 2440mm)	(1) 12' (3675mm) R to L Reading (1) 12' (3675mm) L to R Reading

FEATURES

A PRODUCTION STOP

Designed to stand up to the rigors of repetitive cuts in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B SWING STOP™

Our innovative Swing Stop™ features specially designed bushings that actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for cutting accuracy and repeatability... and flips out of the way when not in use.

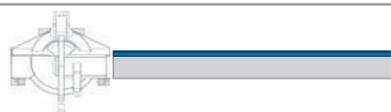


C RIGID ALUMINUM FENCE

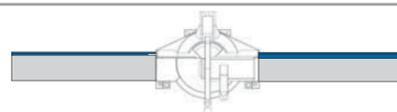
Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3/4" (19mm) thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

D SHOP-MADE SUPPORT WINGS

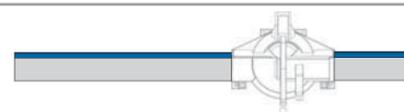
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2 1/4" (57mm) above the saw height. Instructions and mounting hardware for the Trak are included. ▼



Position all 8 feet (2440mm) of Trak on one side.



Center your saw with 4 feet (1220mm) of Trak on each side.



Place 6 feet (1830mm) of Trak on one side and 2 feet (610mm) on the other side.

Perfect for a Wide Variety of Applications

The most common setup for the Precision Trak & Stop Kit is with a miter saw. But, many people find it useful to add to their radial arm saw or drill press. No matter where you use the Precision Trak & Stop Kit, you'll find it far more accurate and much quicker than a tape measure and pencil.



Precision Miter Gauge

ITEM# KMS7102

Adjustable cutting accuracy with simplicity and durability

Why spend your time calibrating a miter gauge when you can get factory-calibrated accuracy right out of the box? Our Precision Miter Gauge requires no calibrating, and features positive stops at 0°, 10°, 22 1/2°, 30° and 45°, making it easy to cut miters quickly.

When you want to cut a different angle, the easy-to-use Vernier scale allows for fast adjustments to 1/10th of a degree.



Vernier Scale adjusts to 1/10th of a degree.



Perfect Miters, Fast!

Precision is the name of the game for this CNC-milled miter gauge. We build accuracy into every feature of this product from the adjustable miter bar to the easy-to-use, incredibly accurate Vernier scale. With all of its great features, this miter gauge will give you better, more accurate cuts to ensure project success.

BUYING OPTIONS

Precision Miter Gauge System

Precision Miter Gauge, 24" (610mm) aluminum fence, and Swing Stop™.



ITEM# KMS7102

Precision Miter Gauge

Precision Miter Gauge only.



ITEM# KMS7101

SPECIFICATIONS

Fence	T-Slot bar	Positive Stops at	Vernier Scale	Finish	Calibration	Weight
24" (610mm) aircraft-grade aluminum fence	24" (610mm) long, 3/8" (9mm) thick x 3/4" (19mm) wide	0, 10, 22 1/2, 30 & 45 degrees	Adjusts to 1/10th degree	Anodized for easy clean-up	Factory-calibrated right out of the box	6.5 lbs. 2.95 kg.

FEATURES

A PRECISION LENS CURSOR

Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B NO PLAY IN THE MITER SLOT

Our extremely straight 24" (610mm) anodized-aluminum bar is 3/8" (9mm) thick by 3/4" (19mm) wide and features five bar adjusters that eliminate "play" in the miter slot with the turn of a screw driver.



C SWING STOP™

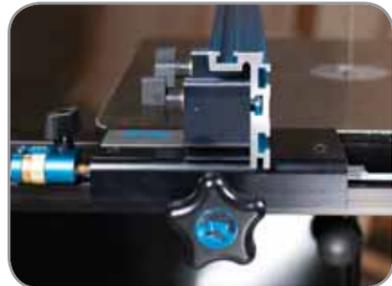
Adds repeatable accuracy to your Miter-Gauge fence. This versatile Swing Stop™ holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

Precision Band Saw Fence

ITEM# KMS7200

A new level of band saw accuracy

Most band saw blades don't run perfectly perpendicular to the front of your table. There's always just a little bit of "drift" that prevents you from getting precise cuts, even with a fence. The Precision Band Saw Fence easily adjusts to your blade's drift angle to provide you with a new level of band saw accuracy. This fence mounts to most 14" (355mm) band saws right out of the box, and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.



Compensate for blade drift by loosening two hex bolts and adjusting the angle of the fence.



Add a stop to the fence for repeat cuts to a set depth, such as cutting tenons.



Unmatched Versatility

Never before has a band saw fence allowed you to accomplish such a wide variety of cuts. This fence adjusts both for blade drift and for perpendicularity to the blade (essential when cutting thin veneers). In addition, the fence can be removed and reassembled in a low-profile orientation to allow the guide blocks to be moved closer to the workpiece. Last but not least, the fence accepts our resaw guides and our stops for use in additional applications.



SPECIFICATIONS

Fence	Precision Lens Cursor	Blade Drift	Dimensions	Finish	Weight	Adaptability
Aircraft-grade aluminum	Allows precise cuts	Two simple adjustments for blade drift	Mounting Rail is 26" (660mm) long Fence is 18" (457mm) long	Anodized for easy clean-up	8.75 lbs. (4 kg.)	Pre-drilled holes on the mounting rail fit most 14" (355mm) Band Saws

FEATURES

A RIGID DESIGN

The aluminum fence is incredibly strong, straight, and built to last for years. The face and top edge of the fence contain T-slots for adding stops, resaw guides, and more.

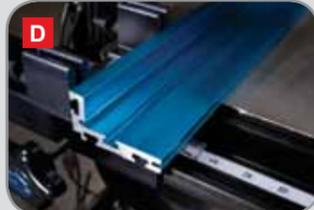
B EASY TO REMOVE

When you don't need the fence, remove it in seconds – no tools required! Just loosen the locking knob and lift the fence from the mounting rail. The rail sits below your table's surface to stay out of the way.



C PRECISION LENS CURSOR

Magnified and easy-to-read for even the smallest adjustments, the thin red line on the Precision Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.



D ADJUSTABLE IN 2 DIMENSIONS

This fence adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match blade drift, greatly enhancing cutting accuracy.

RECOMMENDED ACCESSORIES



Precision Micro-Adjuster
Add enhanced precision to every cut.

ITEM# KMS7215



4.5" Resaw Guide (114mm)
Adjust for blade drift as you cut.

ITEM# KMS7213



7" Resaw Guide (178mm)
Adjust for blade drift as you cut with wide workpieces.

ITEM# KMS7214

Precision Stops



PRODUCTION STOP - ITEM# KMS7800

Built for rugged use. Dual lens cursors allow for use on either side of the blade. Fits on top of the Top Trak and Heavy-Duty Trak. Can be removed and repositioned easily.



SWING STOP™ - ITEM# KMS7801

Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

Trak Components

Jig and Fixture Bar

Six nylon screws along the length of the bar adjust with the turn of a screwdriver to take up any play in the miter gauge slot. Mounting holes are located every 4" (101mm) along the length of the bar. Perfect for building workshop jigs and fixtures.

#KMS7303 Jig & Fixture Bar (30") (762mm)

Combo-Trak

Building your own router table? This combination Miter-Trak and Mini-Trak works with your miter gauge, featherboards, and other accessories to add flexibility to your table top.

#KMS7448 Combo-Trak (48" length) (1219mm)

Mini Trak 48" (1219mm)

Mini Trak can be used to produce countless types of woodshop jigs and fixtures such as taper jigs and cut-off sleds. An adaptation of our other popular styles of Trak, Mini Trak features a T-slot that captures the head of a standard 1/4" (6mm) hex bolt.

#KMS7509 Mini-Trak (48" length) (1219mm)

Top Trak

This track features a self-aligning L-shaped mounting foot for easy installation to a shop-made fence. Just drill 1/8" (3mm) holes through the back of the extrusion and secure with the included mounting screws.

#KMS7712 Top Trak (2' length) (610mm)
#KMS7714 Top Trak (4' length) (1219mm)

Heavy-Duty Trak

Our Heavy-Duty Trak is an L-shaped, anodized-aluminum extrusion that is extremely straight and perfect for heavy-duty commercial applications. Contains four T-slots that accommodate the head of a standard 1/4" (6mm) bolt.

#KMS7704 Heavy-Duty Trak (4' length) (1219mm)

Trak Klamp

This inexpensive and versatile clamp works great in a variety of applications. Fits the Mini Trak, Top Trak or HD Trak. You may also mount the clamp to a piece of wood by drilling a 1/4" (6mm) hole and then countersinking a 7/16" (11mm) hole on the underside for the bolt head.

#KMS7511 Trak Klamp

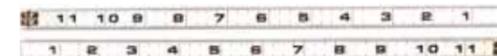


Measuring Tapes

Imperial 12' Self-Adhesive Tape (3658mm)

This 1/2" (12mm) wide, self-adhesive measuring tape fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. Metallic tape is highly scuff-resistant and can be trimmed to length with a scissors.

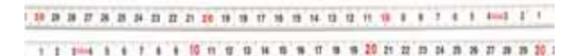
#KMS7723 Tape (12' R-L reading) (3658mm)
#KMS7724 Tape (12' L-R reading) (3658mm)



Metric 3.5-Meter Self-Adhesive Tape (3500mm)

Metric 3.5 (3500mm) meter tape is self-adhesive and fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. Metallic tape is highly scuff-resistant and can be trimmed to length with a scissors.

#KMS7728 Tape (3.5-meter, R-L reading) (3500mm)
#KMS7729 Tape (3.5-meter, L-R reading) (3500mm)



Joining



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A KREG JIG® FOR EVERY NEED

Kreg Joinery™ helps do-it-yourselfers and woodworkers of all skill levels build projects faster, stronger, and better than ever before. We have the pocket-hole jigs, machines, and accessories you need to complete high-quality projects in no time.



KREG JIG® FAMILY



KREG JIG® K5

ADVANCED FEATURES FOR BUILDING WITH WOOD

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you've never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, "click" the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Also available as a Master System. Learn more on pages 14-15.



KREG JIG® K4

THE EASY WAY TO BUILD WITH WOOD

The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you're building your first set of garage storage shelves or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. Also available as a Master System. Learn more on page 16.



KREG JIG® R3

THE HOME IMPROVER'S SOLUTION FOR BUILDING WITH WOOD

If you're just getting started building projects with wood, the Kreg Jig® R3 is your perfect solution. It's great for building bookcases, shelves, custom built-ins, and storage projects, making lasting repairs, and countless other home improvement projects. See page 17 to learn more.



KREG JIG® HD

THE HEAVY-DUTY SOLUTION FOR BUILDING WITH WOOD

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG! See page 18 to learn more.



KREG JIG® MINI

THE SOLUTION FOR KREG JOINERY™ IN TIGHT SPOTS

The Kreg Jig® Mini is designed for very specific applications where the smallest jig possible is required. Includes the hardened-steel drill guide of the other

Kreg Jig® K5

ITEM# K5

Advanced features for building with wood

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you've never seen.

Fast, Simple Setup

When you're ready to create Kreg Joints™, the Kreg Jig® K5 makes it simple. Just select your screw based on thickness of your wood, set the stop collar using the drill bit setup block, pull the spring-loaded pin to adjust the drill guide block, and then set the workpiece clamp. Simply slide the clamping mechanism, pull up on the handle, and then push it back down.

Easy Thickness Adjustment

The Kreg Jig® K5 offers our simplest workpiece clamping system ever. The ratcheting clamp simply slides into place against your workpiece. Then, you lift the handle until you hear and feel two "clicks", and that's it. Now your clamp is set until you change to a different thickness.

Support, Plus Onboard Storage

Two large support wings can be attached quickly and easily to the sides of the base. This way, long workpieces get solid footing and won't tip. Plus, there's a large storage compartment under the lid in each wing where you can keep your Kreg bits, screws, and accessories close at hand, but out of the way.

Swiveling Dust Collection Port

The Kreg Jig® K5 comes with a detachable dust port that swivels from side to side so that you can position it exactly where you want it, and then attach it to a standard 1¼" (32mm) vacuum hose. This keeps your work area free of chips and debris, makes drilling easier, and prolongs drill bit life by reducing heat.

Includes:

Kreg Jig® K5 base with ratcheting front-side clamp, extension wings, swiveling dust-collection port, drill guide block, spacer block, workpiece stop, drill bit setup block, stepped drill bit, 6" (152mm) driver bit, stop collar, Hex wrench, starter Kreg® screw set, starter pocket-hole plug pack, owner's manual, online SkillBuilder videos, and three downloadable project plans.



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	3	¾", 7⁄8", 1½" (14mm, 22mm, 36mm)	Ratchet Clamp on Benchtop Base	½", 5⁄8", ¾", 7⁄8", 1", 1¼", 1½", 1¾", 1½" (12mm, 16mm, 19mm, 22mm, 25mm, 28mm, 31mm, 35mm, 38mm)

MAKE IT A MASTER SYSTEM

Kreg Jig® K5MS

ITEM# K5MS

Make your Kreg Jig® K5 even better by upgrading to a Master System.

Includes:

- Kreg Jig® K5
- Extension Wings with Storage
- Adjustable Workpiece Stop
- Stop-Collar Setting Block
- Stepped Drill Bit & 6" Square-Drive Bit
- Screw Selection Chart
- Starter Screw & Plug Set
- Automaxx® Face Clamp
- Portable Base
- Downloadable Project Plans



INCLUDES THESE PREMIUM ACCESSORIES:



Automaxx® Face Clamp



Portable Base



3 Downloadable Project Plans



Fast, Simple Setup

When you're ready to create Kreg Joints, the Kreg Jig® K5 makes it simple to get started.



First, select your screw based on the thickness of your wood. The included screw reference chart in the storage wing makes this step easy.



Set the Stop Collar using the included Drill Bit Setup Block, and simply pull the spring-loaded pin to adjust the Drill Guide Block.



Finally, set the workpiece clamp—slide the clamp block, pull the handle up until it clicks twice, and then push it back down. Just that easy, you're ready to go!

INCLUDES 3 FREE PROJECT PLANS

Whether you're just starting out or you've been building for years, these detailed step-by-step plans give you the information you need and the design options you want.



Coffee Table



Garage & Entryway Organizer



Modular Media & Display Center

Get the most from your Kreg Jig® K5

Learn more about related products from Kreg and expand the possibilities.



Screws and Plugs

Whether you're using softwood, hardwood, or plywood, and whether you're working indoors or outdoors, Kreg® makes a screw that will ensure a tight, strong Kreg Joint™ with solid wood plugs available in seven species or plastic plugs in five different colors to conceal your joint. See pages 21-23 to learn more.



Kreg Jig® HD

Build bigger projects better with the Kreg Jig® HD. It creates pockets for big #14 screws that are coated for indoor or outdoor use. Works with "2-by" (1½" (38mm) thick) and larger materials. See page 18 to learn more.



Automaxx® Auto-Adjust Clamps

Automaxx® clamps make clamping foolproof by allowing you to switch from one thickness to another without adjusting the clamp. Automaxx® does it for you—automatically. See pages 35-37.



Micro-Pocket Drill Guide

The Micro makes pocket holes that are 25% smaller, so you can use Kreg Joinery™ on thinner, narrower stock. Perfect for ½" (12mm) material and pieces as narrow as 1" (25mm). See page 19 to learn more.

Kreg Jig® K4

ITEM# K4

The easy way to build with wood

The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone new to Kreg Joinery™. Whether you're building your first set of shelves, custom wood furniture, or making minor repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible.

Includes:

Kreg Jig® K4, 3/8" (10mm) stepped drill bit, 6" (152mm) square driver, starter Kreg® screw set, starter pocket-hole plug set, and owner's manual.



DRILL GUIDE
LIFETIME
WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	3	3/16", 7/8" and 1 1/16" (14mm, 22mm, 36mm)	Toggle clamp for benchtop applications. Works with a variety of common clamps for repair applications.	1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 3/8", 1 1/2" (12mm, 16mm, 19mm, 22mm, 25mm, 29mm, 31mm, 35mm, 38mm)

FEATURES

3-HOLE DRILL GUIDE

The 3-hole Drill Guide lets you make perfectly-placed pocket holes in a wide variety of material widths and thicknesses, from 1/2" (12mm) to 1 1/2" (38mm), in 1/8" (3mm) increments.



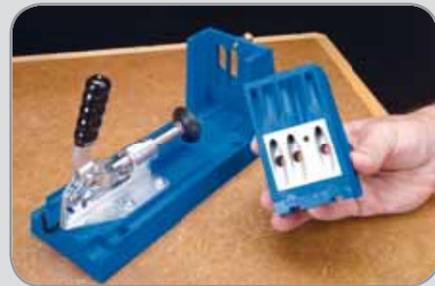
LARGE CLAMPING RECESS

The large clamping recess makes it easy to secure your jig to your workbench using Kreg® multipurpose Face Clamps or any common bar clamp or C-clamp.



REMOVABLE DRILL GUIDE

For the hard to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig® guarantees that you'll always have the right tool for the job.



MAKE IT A MASTER SYSTEM

Kreg Jig® K4MS

ITEM# K4MS

Make your Kreg Jig® K4 even better by upgrading to a Master System.

Includes:

- Kreg Jig® K4
- Stepped Drill Bit & Stop Collar
- 6" Square-Drive Bit
- Starter Screw & Plug Set
- Face Clamp
- Portable Base
- Material Support Stop
- Dust Collection Attachment



ONLINE VIDEO
DRILL GUIDE
LIFETIME
WARRANTY

INCLUDES THESE MUST-HAVE ACCESSORIES:



Material Support Stop

Dust Collection

Face Clamp

Portable Base

Kreg Jig® R3

ITEM# R3

The home improver's solution for building with wood

The Kreg Jig® R3 is the perfect solution for any homeowner who builds projects with wood. With the Kreg Jig® R3, you can make home improvements, build bookcases and shelves, create storage projects, make lasting repairs, and much more.

Includes:

Kreg Jig® R3, clamp adapter, stepped drill bit, 6" (152mm) driver bit, depth collar, Allen wrench, starter Kreg® Screw set, starter pocket-hole plug set, and owner's manual, all inside of a compact and durable carrying case.



ONLINE VIDEO
DRILL GUIDE
LIFETIME
WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	2	3/4" (19mm)	Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp.	1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 3/8", 1 1/2" (12mm, 16mm, 19mm, 22mm, 25mm, 29mm, 31mm, 35mm, 38mm)

The Perfect Tool for Repairs

Have a wobbly table or chair at home? You can pry it apart, glue, clamp, and reassemble it, hoping it holds up... Or, you can tighten it in a snap with the Kreg Jig® R3. Small enough to fit just about anywhere, you can use it to fix chair runners, secure table rails to legs, and much more.



Compact Design



The compact design of the Kreg Jig® R3 is perfect for making repairs in tight locations.

FEATURES

A CLAMP PAD ADAPTER

The Kreg Jig® R3 can be secured to your workpiece with any standard bar clamp or C-clamp. In addition, the R3's Clamp Pad Adapter allows the jig to be attached directly to any Kreg® Face Clamp for faster and more-repeatable pocket holes.

B MATERIAL THICKNESS SETTINGS

From thin drawer boxes and craft projects to stout 2x4s, this jig can handle just about anything. Independent positioning sliders feature nine depth settings, allowing you to easily join materials from 1/2" (12mm) to 1 1/2" (38mm) thick in 1/8" (3mm) increments.



C ORGANIZED CARRYING CASE

The R3 comes in a durable carrying case to keep materials organized and to make sure that you always have the tools you need on hand. As a bonus, we've molded a depth setup gauge into the case for handy reference.

D EASY-PRESS™ POSITIONING SLIDERS

To properly set the jig, simply position the sliders on the side of the jig and move the sliders so that your material thickness is aligned with the arrow on the jig body to set your drilling depth.

Kreg Jig® HD

ITEM# KJHD

The heavy-duty solution for building with wood

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG!

Designed with the same tried-and-true efficient design and hardened-steel drill guides as the original Kreg Jig®, the Kreg Jig® HD lets you create joints in 1½" (38mm) and thicker materials that are an amazing 50% stronger than traditional Kreg Joints™.

Includes:

HD Drill Guide, stop block, ½" (12mm)-diameter HD stepped drill bit, 6" (152mm) HD driver bit, stop collar, Hex wrench, starter Kreg® Screw set, and owner's manual.



**HEAVY
HD
DUTY**

NOTE:

Be sure to check with your local building code authority before using the Kreg Jig® HD to construct load bearing objects such as interior walls or deck railings. Building codes differ from area to area. Please refer to the applications in user manual or www.kregtool.com for more information.



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass-Filled Nylon	2	1⅞" (36mm)	1½" (38mm)

Heavy-Duty Screws:

The Kreg Jig® HD works with 2x4s and larger stock. It utilizes heavy-duty #14 hardened-steel screws that offer incredible shear-resistance and have three anti-corrosion layers for long-term corrosion resistance. See page 22 to learn more.



It Works Wherever You Do:



Whether you're framing walls, building deck railings, backyard furniture, fences, benches, or any other large project, you always want the strongest joint possible. This is where the Kreg Jig® HD excels – strength.

Kreg Jig® Mini

ITEM# MKJKIT

Simple

The Kreg Jig® Mini is a great choice for applications where the smallest jig possible is required. The simplistic design includes the hardened-steel guide of traditional Kreg Jigs®, but does not include a reference fence, so material thickness adjustments must be made manually.

Includes:

Kreg Jig® Mini, stepped drill bit, depth collar, and Allen wrench.



PLUG-SETTING FEATURE
The Mini's plug setting feature is fast, easy, and safe.



UNLIMITED MATERIAL THICKNESS
The Kreg Jig® Mini has a fenceless design that allows you to make precise angle and stock-depth adjustments as needed.



SPECIFICATIONS

Body Material	Number of Drill Guides	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	1	Works with a variety of common clamps or any Kreg Face Clamp.	½" (12mm) to 1½" (38mm)

Kreg Jig® Accessories

Kreg System Organizer

ITEM# KTC55

Store and organize your entire Kreg Joinery™ system in one compact, convenient case.

The all-new System Organizer is the perfect place to store and organize all of your Kreg Joinery™ system parts—your Kreg Jig®, Kreg® Clamps, Kreg® Screws, drill and driver bits, and more. A portion of the Organizer's tray can be removed for storage of other items such as the Kreg® Shelf Pin Jig, compact drills and drivers, and more.

It's easy to keep track of everything stored in the System Organizer thanks to a transparent lid. A pair of heavy-duty clasps ensure that lid stays shut, and a large handle makes the Organizer easy to carry so you can take your Kreg® tools on the go.



New

The Storage Solution for Kreg Jigs® and Accessories



Durable construction
with impact-resistance



Generous size
to keep all accessories close at hand



Transparent lid
for easy visual inventory



Removable section
for storage versatility

Micro-Pocket™ Drill Guide

ITEM# KJMICRODGB

Create compact pocket holes

With a 25% smaller hole diameter, the Micro-Pocket™ Drill Guide lets you create compact pocket holes in almost all Kreg Joinery™ applications. You also have the ability to tackle smaller projects, thinner stock, and tighter repair applications, where standard pocket holes simply can't go. Designed for use with the Kreg Jig® K3, K4, and K5.

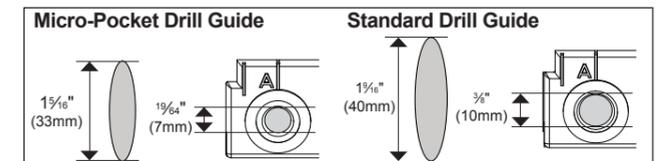
Includes:

Micro-Pocket™ Drill Guide, Kreg® Micro drill bit, stop collar, hex wrench, and sample pocket-hole screws.



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass-Filled Nylon	3	⅝", ⅞", 1⅞" (14mm, 32mm, 36mm)	½", ⅝", ¾", ⅞", 1", 1⅞", 1¼", 1⅜", 1½" (12mm, 16mm, 19mm, 22mm, 25mm, 28mm, 31mm, 35mm, 38mm)



Endless Applications



Perfect for ½" (12mm) Stock



Perfect for Narrow Stock



Compatible with the Kreg Jig® K3, K4, and K5

Kreg Jig® Accessories

Kreg Jig® Portable Base

Accepts your Kreg Jig® Drill Guide Block and connects to most Kreg® Face Clamps for portable pocket holes. Allows your jig to be used as two tools in one: a sturdy benchtop jig and a portable jig for work on the go.



ITEM# KPDGB



Dust Collection Attachment

This handy attachment connects any standard 1/4" (32mm) vacuum hose to your Kreg Jig® for faster drill strokes and a cleaner shop. Only for use with the Kreg Jig® K3, K4, and Kreg Jig® K4 Master System.



ITEM# KJDCA



Material Support Stop

This handy Kreg Jig® accessory can be positioned any distance from your Kreg Jig® to repeat the same pocket holes. Can also be swung out of the way to serve as a support for large panels.



ITEM# KJSS



Drill Guide Spacer Blocks

Drill Guide Spacer Blocks make it quick and easy to compensate for additional material thickness to 1/4" (6mm) increments. Works with the Kreg Jig® K3, K4, K4MS, K5 and K5MS. Set of 3.



ITEM# KDGADAPT



Drill Bits

Kreg® drill bits feature a one-piece design that eliminates clogging and provides a much smoother, faster drilling stroke than the drill bits with replaceable center drills. The KJD Bit for our manual Kreg Jigs® is made of high-speed steel, while the DKDB machine bit is made of cobalt-steel to increase bit life. Because the DKDB bit is 3/8" (10mm) in diameter, it can be used in any manual Kreg Jig® as a premium replacement. Be sure to order the left-handed drill bit (LH-DKDB) for the center spindle of the DK3100 fully-automatic machine.

- #DKDB For DK1100, DK3100, and DK5100
- #LH-DKDB For DK3100 Center Spindle (Left Hand)
- #KJD For Kreg Jigs®
- #KJDHD For Kreg Jig® HD (not shown above)
- #KJSC/D Depth Collar / Allen Wrench (not shown above)
- #KJD/MICROBIT For Micro-Pocket Drill Guide
- #KJSC/MICROBIT Micro-Pocket Depth Collar / Allen Wrench (KJSC/MICROBIT not shown above)

Quick-Change Drill Bit ITEM# QUIK-BIT

Designed specifically for Kreg Joinery™. Standard 1/4" (6mm) Hex Shank works with any standard quick-change chuck.

Quick-Change Kit ITEM# QUIK-KIT

This simple kit provides everything you need to switch from drilling pocket holes to driving pocket screws in just seconds.



Includes:

- Quick-Change chuck
- #2 square driver
- Hex shank pocket hole bit
- Depth collar / Allen wrench

Drivers

Kreg square-drive bits have deep tips that greatly reduce cam-out when driving screws. #2 drivers (for all except HD screws) come in 3" (76mm) and 6" (152mm) lengths. The 6" length is easiest to use in most applications, while the 3" is perfect for working in tight spots. The #3 HD (Heavy Duty) driver comes in 6" length.

- #DDS 3" (76mm) & 6" (152mm), #2 Square Driver Set
- #D6X2 (2) - 6" (152mm), #2 Square Driver Set
- #D6HD 6" (152mm), #3 Square Driver for Kreg Jig® HD

Kreg® Screws

Kreg® screws are built with specialized features that work together to ensure the strongest joint possible. They also make driving easy and help to reduce wood splitting. Choosing Kreg® Screws will give you the best results possible. To get these great results, you need to choose the best Kreg screw for your particular project. Choosing the right screw is easy once you understand the features of each screw type and how these features will impact the success of your project.

Head Style

Unlike basic drywall screws with wedge-shaped heads prone to wood-splitting, Kreg® screws have large flat heads that are designed to seat firmly in the bottom of pocket holes. This dramatically improves overall joint strength and prevents your wood from splitting. Kreg® screws are available in two head styles:



MAXI-LOC

These washer-head screws are recommended for the majority of applications. The large head provides maximum bearing surface, helping to ensure the strongest joint possible.



PAN-HEAD

The smaller head of pan-head screws makes them the preferred choice for extremely hard woods and 1/2" stock. These screws also feature a smaller shank diameter, which reduces the chance of wood-splitting. Work with Kreg® standard and Micro™ Drill Guides.

Thread Style

Kreg® Screws are available in three different thread styles, all of which feature a self-tapping tip. This allows the screw to drill its own hole while being driven, eliminating the need to drill a pilot hole in the adjoining workpiece. This feature also works to prevent your wood from splitting.



FINE THREAD

Fine-thread screws are the preferred choice for hardwoods.

Ash | Maple | Hickory | Mahogany | Oak | Walnut | Cherry | Birch



COARSE THREAD

Coarse-thread screws are the preferred choice for softwoods.

Plywood | Particle Board | MDF | Melamine | Pine | Cedar | Fir | Spruce | Basswood | Butternut | Aspen

Composition

Durable case-hardened steel ensures that you get the strongest joint possible, and that your screw will spin out in the hole before the head ever breaks off. Kreg® Screws are available in three finishes:

Zinc

Our zinc-coated screws are recommended for a wide variety of indoor projects where exposure to moisture is not a significant concern.



Blue-Kote™ screws feature three anti-corrosion layers, perfect for indoor and outdoor projects. They provide rust-resistance up to 400% greater than zinc-plated screws and work with pressure-treated material.

STAINLESS

Our stainless screws are specially designed for high-moisture applications, excessive exposure to water, and other exceedingly corrosive environments, such as ACQ-treated lumber.

Length

Selecting the correct screw length is the most important part of choosing the right screw for your application. As a general rule, we suggest using the screw lengths shown when joining like material thicknesses, such as 3/4" (19mm) to 3/4" (19mm) material.

The fully-threaded design of most standard screws can push workpieces apart as they are being tightened. The unique design of Kreg® Screws eliminates this problem and ensures that the joint pulls tightly together.

Watch an online video at kregtool.com for help choosing the best screw for your application.



Material Thickness	1/2" (12mm)	1/2" (12mm)	5/8" (16mm)	3/4" (19mm)	7/8" (22mm)	1" (25mm)	1 1/8" (29mm)	1 1/4" (32mm)	1 3/8" (35mm)	1 1/2" (38mm)
Screw Length	3/4" (19mm)	1" (25mm)	1" (25mm)	1 1/4" (32mm)	1 1/2" (38mm)	1 1/2" (38mm)	1 1/2" (38mm)	2" (51mm)	2" (51mm)	2 1/2" (64mm)
Diagram										
<p>NOTE: 3/4" screws are recommended for use with the Kreg® Micro™ Drill Guide Block</p>										
<p>Item Number Key</p> <p>SML-F125-100</p> <p>SML = Maxi-Loc Head Style F = Fine Thread Type 125 = 1 1/4" (32mm) Length 100 = 50 Quantity</p> <p>SPS = Pan Head C = Coarse Thread Type 1 = 1" (25mm) Length 125 = 1 1/4" (32mm) Length 150 = 1 1/2" (38mm) etc. etc.</p>										

Cutting & Measuring Tools

Joining

Clamping

Routing

Organization

Education & Apparel

Cutting & Measuring Tools

Joining

Clamping

Routing

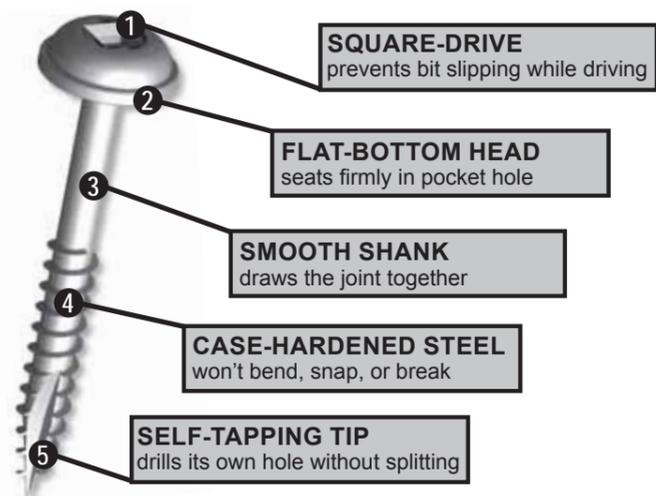
Organization

Education & Apparel

Your KREG® projects demand KREG® Screws.

Learn why at kregtool.com/kregscrews

5 Reasons Kreg Screws Give you the Best Results



SQUARE-DRIVE
prevents bit slipping while driving

FLAT-BOTTOM HEAD
seats firmly in pocket hole

SMOOTH SHANK
draws the joint together

CASE-HARDENED STEEL
won't bend, snap, or break

SELF-TAPPING TIP
drills its own hole without splitting



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C1	Coarse	1" (25mm)	Maxi-Loc™	100, 500, 1000	#8
SPS-C1	Coarse	1" (25mm)	Pan Head	100, 500, 1000	#6
SML-C125	Coarse	1¼" (32mm)	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C150	Coarse	1½" (38mm)	Maxi-Loc™	100, 500, 1000	#8
SML-C2	Coarse	2" (51mm)	Maxi-Loc™	50, 250, 3000	#8
SML-C250	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#8
SPS-F075	Fine	¾" (19mm)	Pan Head	100, 500, 1000	#6
SPS-F1	Fine	1" (25mm)	Pan Head	100, 500, 1000	#6
SML-F125	Fine	1¼" (32mm)	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F125	Fine	1¼" (32mm)	Pan Head	100, 500, 1000	#6
SML-F150	Fine	1½" (38mm)	Maxi-Loc™	100, 500, 1000	#7
SPS-F150	Fine	1½" (38mm)	Pan Head	100, 500, 1000	#6



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125S5	Coarse	1¼" (32mm)	Maxi-Loc™	100, 1000	#8
SML-C150S5	Coarse	1½" (38mm)	Maxi-Loc™	100	#8
SML-C250S5	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#10
SML-F125S5	Fine	1¼" (32mm)	Maxi-Loc™	100	#7



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C2X250	Coarse	2½" (64mm)	Maxi-Loc™	30, 125	#14



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125B	Coarse	1¼" (32mm)	Maxi-Loc™	100, 1000	#8
SML-C150B	Coarse	1½" (38mm)	Maxi-Loc™	100, 1000	#8
SML-C2B	Coarse	2" (51mm)	Maxi-Loc™	50, 250	#8
SML-C250B	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#8

Screw Kit

This kit contains five of the most popular self-tapping screw sizes for Kreg Joinery™ in a durable, easy-to-carry case.



Included:	QTY.
SPS-F1	150
SPS-C1	150
SML-F125	150
SML-C125	150
SML-C250B	75

Blue-Kote™ Screw Kit

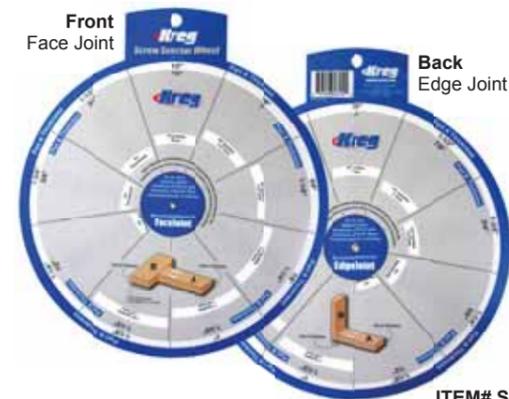
This kit contains four of the most popular, weather-resistant screws in a durable, easy-to-carry case. Perfect for outdoor use.



Included:	QTY.
SML-C125B	100
SML-C150B	100
SML-C2B	100
SML-C250B	150

Screw Selector Wheel

The Screw Selector Wheel makes it easier than ever to build projects with Kreg Joinery™. Just dial in the thickness of each piece to be joined—whether those thicknesses are the same or different—and the Wheel shows you the correct screw length and Kreg Jig® setting.



Features

- Two-sided: shows face joints and edge joints
- Works with ½", ⅝", ¾", ⅞", 1", 1⅛", 1¼", 1⅝", 1½" (12mm, 16mm, 19mm, 22mm, 25mm, 28mm, 31mm, 35mm, 38mm) material
- Compatible with Kreg Jig® K3, K4, K4MS, K5, and R3
- Durable .5mm polypropylene construction
- Tab with hole makes Wheel easy to hang

Pocket-Hole Plugs

For those times when pocket holes won't be hidden on the backside of your project or you want to highlight them decoratively, use Kreg® Pocket-Hole Plugs. Plugs are offered in seven solid wood species, and five plastic plug colors for use on laminated surfaces.

Wood Plugs

Part#	Species	Available in quantities of:
#P-MAP	MAPLE	50
#P-WAL	WALNUT	50
#P-OAK	OAK	50
#P-PIN	PINE	50
#P-CHE	CHERRY	50
#P-CDR	CEDAR	50
#P-PNT	PAINT GRADE	50

Plastic plugs

Plastic Plugs are great for laminated surfaces and come in five colors.

Part#	Color	Available in quantities of:
#CAP-BRN	BROWN	50
#CAP-BLK	BLACK	50
#CAP-WHT	WHITE	50
#CAP-ALM	ALMOND	50
#CAP-LTB	LIGHT BROWN	50

Wood Micro-Pocket™ Plugs

High-quality solid-wood plugs for your Micro-Pocket™ pocket holes.

Part#	Species	Available in quantities of:
#P-MICRO-MAP	MAPLE	65
#P-MICRO-OAK	OAK	65
#P-MICRO-PIN	PINE	65
#P-MICRO-CHE	CHERRY	65
#P-MICRO-PNT	PAINT-GRADE	65

Deck Jig™

ITEM# KJDECKSYS

The ultimate concealed decking system

With the Kreg® Deck Jig™ and a few simple tools you already own, you can create a beautiful, functional deck surface that is completely free of exposed fasteners and painful splinters. Concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg® Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood bond through precisely-placed self-tapping screws.

Includes:

Deck Jig™, instructional DVD, 100 Protec-Kote™ deck screws, 6" (152mm) Deck Jig™ drill bit, 6" (152mm) KTX square driver bit, (3) 3/16" (8mm) Deck Jig™ spacer rings, (3) 1/4" (6mm) Deck Jig spacer rings, (2) stop collars, (1) hex wrench, and a durable carrying case.



FEATURES

FUNCTIONAL

An oversized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.



PRECISE

Three hardened-steel Kreg® drill guides keep the specialized stepped drill bit and driver bit at the precise, optimal angle.



ACCURATE

Six handy spacer rings – three 1/4" (6mm) and three 3/16" (8mm) – ensure accurate deck board spacing for proper drainage and a longer deck life.



HOW IT WORKS

DRILL.

Precise Angle

Drill holes into each edge of your deck board using the specialized stepped bit and the Deck Jig™ hardened-steel drill guides.

DRIVE.

Accurate Screw Depth Every Time

Drive screws through the same drill guide and into the joist. The depth collar precisely controls drive depth.

DONE!

That's it! You've just created an incredibly strong and sturdy joint with no visible fasteners.

RECOMMENDED ACCESSORIES



ITEM# KJD/DECKBIT and DECKDRIVER



ITEM# DECKSPACER-BLUE and DECKSPACER-RED

Deck Jig™ Spacer Rings
Ensure a consistent spacing – 3/16" (8mm) or 1/4" (6mm) – between your deck boards while you drive your screws to secure the board. Rings feature a large handle for quick placement. Works with the Kreg Deck Jig™. Available in two sizes: 3/16" (8mm) (blue) or 1/4" (6mm) (red). Set of 12.



ITEM# KJHD

Kreg Jig® HD

If you build a lot of outdoor projects and work with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit and utilizes bigger #14 screws, so that you can build bigger and stronger projects. See page 18.

Deck Screws



How many screws will you need?

# of Screws	Size of Deck
700 Screws	10' x 20' Deck (3mx6m)
1,400 Screws	20' x 20' Deck (6mx6m)
2,100 Screws	20' x 30' Deck (6mx9m)

*Based on 16" joist spacing.



Stainless 2" (50mm) Deck Screws

To provide the ultimate protection, choose stainless. Stainless screws provide the best protection against corrosion in the long-term. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2SS-100

700 ct.
ITEM# SDK-C2SS-700
(Driver Bit included)



Protec-Kote™ 2" (50mm) Deck Screws

These 2"-long Protec-Kote™ deck screws are designed for use with 4/4 and 5/4 decking material, and work with the Kreg Deck Jig™. Protec-Kote™ features three anti-corrosion layers that are chemically combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 700-count packages.

100 ct.
ITEM# SDK-C2W-100

700 ct.
ITEM# SDK-C2W-700
(Driver Bit included)



Protec-Kote™ 2 5/8" (67mm) Deck Screws

These deck screws are designed for use with the Kreg Deck Jig™ and 2x decking, or as a general fastener for a wide variety of deck projects. Protec-Kote™ features three anti-corrosion layers chemically-combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 525-count packages.

100 ct.
ITEM# SDK-C262W-100

525 ct.
ITEM# SDK-C262W-525
(Driver Bit included)

Standard DECK vs. Kreg DECK



THE Kreg Deck Advantage

Looks Better

Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

Lasts Longer

Seasonal changes can force traditional fasteners out of place with time. Kreg® Deck Screw heads stay safely below the surface, for a longer-lasting deck.

More Comfortable

Bare feet? Don't worry. By coupling the Kreg Deck Jig™ with composite decking, you'll get a deck free of cracks, splinters, and "pop-out" fasteners.

Cutting & Measuring Tools

Joining

Clamping

Routing

Organization

Education & Apparel

Cutting & Measuring Tools

Joining

Clamping

Routing

Organization

Education & Apparel

Pocket-Hole Machines



A KREG POCKET-HOLE MACHINE FOR EVERY NEED

Fast, quiet, and built to run in rugged production environments, Kreg® offers pocket-hole machines that can drill 1, 2, 3, 4, or 5 pocket holes in just one machine cycle!

KREG MACHINE FAMILY



FOREMAN DB210

The Foreman Pocket-Hole Machine is packed with innovative features that will have you building with twice the speed and half the effort of a standard pocket-hole jig. The Foreman offers all of the same features and capabilities of our professional-grade machines in a portable package. See pages 28-29 to learn more.



DK1100 FE
(full-sized, electric)



DK1100 FP
(full-sized, pneumatic)



DK1100 TP
(benchtop, pneumatic)

DK1100 SERIES

The DK1100 is available in three models to fit the needs of almost any production shop. See page 31 to learn more.



DK3100

The DK3100 has three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. The DK3100 can also be quickly changed to drill a single pocket hole, like our DK1100 series, by simply removing a drill bit. See page 30 to learn more.



DK5100

Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles; in one powerful machine. The DK5100 makes drilling pocket holes across cabinet sides, shelving, stairs, window or door extensions easier than ever before. See page 32 to learn more.



FACE-FRAMING TABLE

The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying great pressure to the joint line on almost any size of frame. The table itself stands at a 30-degree angle, so it uses less floor space than a flat table. See page 33 to learn more.

Foreman	28-29
DK3100 Series	30
DK1100 Series	31
DK5100 Series	32
Face-Framing Table	33



Foreman ITEM# DB210

A professional-grade pocket-hole machine at a consumer-friendly price

The Foreman Pocket-Hole Machine from Kreg® offers all of the features and capabilities of our professional-grade machines in a machine that's versatile, portable, and extremely affordable. From contactors and cabinet shops to dedicated hobbyists, the Foreman DB210 is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig.

With the Foreman, a pull of the handle starts the motor, clamps your workpiece, and drills a perfect pocket hole. The adjustable fence positions the workpiece for precise pocket depth, and a pair of adjustable stops provide repeatable accuracy. A 110-volt motor enables fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Plus, the Foreman creates all three types of Kreg® pocket holes: Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.

Includes:

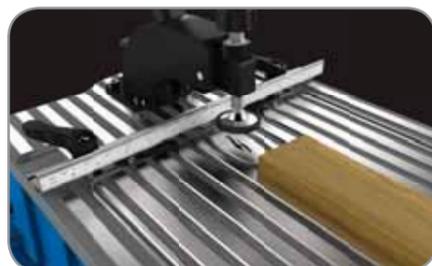
Foreman Pocket-Hole Machine, adjustable fence with spring-loaded stops, dust-collection attachment, Kreg® stepped drill bit and drill guide, drill bit setting block, 6" (152mm) square-drive bit, and owner's manual.



SPECIFICATIONS

Motor	Drill Bits	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
110-volt	Comes with standard Kreg® stepped drill bit. Also accepts Kreg® Micro and HD drill bits.	1 second	1½" (38mm)	½" (12mm) material to 1½" (38mm) material	approx. 20 lbs.	Tabletop: 14" (355mm) x 23½" (597mm) Entire Unit: 15"H x 19"L x 29.5"D (380mm)H x (482mm)L x (750mm)D	1 Year Limited Warranty

DRILL PERFECT POCKET HOLES IN 3 EASY STEPS



Place Your Workpiece

The fence & stops position it perfectly



Pull the Handle

To clamp your work & drill perfect pocket holes



Put It Together

Drive in screws, and the joint is done!

FEATURES



DRILLS ALL 3 KREG® JOINTS

The all-new Foreman is the first Kreg® Pocket-Hole Machine that can drill all three types of Kreg Joints™: Standard for materials from ½" (12mm) to 1½" (38mm) thick, Micro-Pocket™ to create more compact pocket holes in thinner stock, and HD (Heavy-Duty) for creating strong joints in 1½" (38mm) and thicker stock.



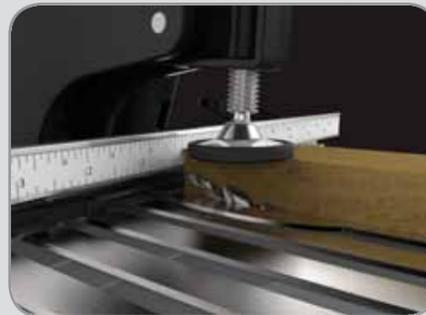
ADJUSTABLE FENCE & STOPS

To ensure perfect pocket-hole placement, the Foreman features a tool-free adjustable fence that positions your workpiece for precise pocket depth, and a pair of adjustable, spring-loaded stops that provide repeatable accuracy.



POWERFUL MOTOR & QUICK-CHANGE CHUCK

One pull of the handle starts the powerful 110-volt motor for fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Easily switch from Kreg® Standard, Micro-Pocket™, and HD (Heavy-Duty) bits for different project needs.



PERFECT POCKET-HOLE PLACEMENT

Foreman users will be amazed at how quickly and easily they can drill perfect pocket holes time and time again. Because the drill bit enters the workpiece from below, it stops at the precise pocket depth each time.



STRAIGHTFORWARD OPERATION

Simply pull the handle to start the powerful 120-volt motor, clamp your workpiece securely in place, and drill perfect pocket holes. Innovative features and straightforward operation give you a versatile, affordable, high-speed solution for pocket-hole construction.



BUILT-IN STORAGE & DUST COLLECTION

A handy dust collection attachment will keep your work area clean. Once you're ready to get to work, the cast-aluminum tabletop offers ample work space. Plus, underneath the tabletop is a built-in storage tray—the perfect place to store extra bits and accessories.

RECOMMENDED ACCESSORIES

Kreg Screws & Plugs



Use genuine Kreg® Screws for great results. Kreg® has the Standard, Micro-Pocket™, and HD (Heavy-Duty) Screws you need to get the job done. Then, fill your pocket holes with Kreg® pocket-hole plugs, which are available in seven wood species and in five colors of plastic.

HD Accessories

HD—the accessory to have when you want to BUILD BIG! You can build outdoor projects, construct strong deck rails, and even frame walls. Coated #14 screws create super-strong joints. You'll need the bit and drill guide to get started. Replacement bit is also available.



HD Drill Bit with Drill Guide
ITEM# DB210-HDBB



HD Replacement Bit without Drill Guide
ITEM# DB210-HDB

Standard Foreman Bit

Keep a standard replacement bit on hand, just like the ⅜" (10mm) diameter one that comes with your Foreman.



Standard Replacement Bit without Drill Guide
ITEM# QUIK-BIT

Micro Accessories

Micro—great when you want the smallest pocket joint possible. Perfect for adding detail, building cabinet frames, doors and drawers, and for smaller projects. You'll need the bit and drill guide to get started. Replacement bit also available.



Micro Drill Bit with Drill Guide
ITEM# DB210-MBB



Micro Replacement Bit without Drill Guide*
ITEM# KJD/MICROBIT

*includes depth collar



DK3100 Series ITEM# DK3100 Multi-Spindle

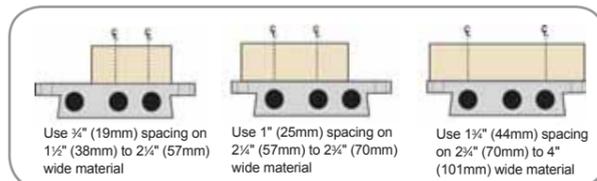
Build quality face frames, twice as fast!

If you're looking for the ultimate machine to build face-frames, this is it. The multi-spindle DK3100 contains three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. Best of all, the DK3100 can be quickly changed to drill a single pocket hole, by simply removing a drill bit. If you're serious about face-frame production, the DK3100 is the machine that will deliver real performance to your shop and profits to your bottom line.

The DK3100 drills two pocket holes in one cycle. Plus, it gives you options for spacing the holes. You can set the drill spindles at 3/4" (19mm), 1" (25mm), and 1 1/2" (38mm) on center, perfect for today's most-common rail widths.

Pocket Holes Twice as Fast!

Multiple spindles give you the option of three hole spacings to fit today's most common face-frame widths. If you prefer to drill only one pocket hole, no problem! Just remove a drill bit and you get the equivalent of our DK1100 single-spindle machine. Only Kreg® offers you the option of one or two pocket holes at a time and your choice of three on-center hole spacings *IN THE SAME MACHINE!*



The DK3100 not only drills two pocket holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at 3/4" (19mm), 1" (25mm) and 1 1/2" (38mm) on center, perfect for today's most common rail widths.

SPECIFICATIONS

On-Center Spindle-Spacings: 3/4" (19mm), 1" (25mm), 1 1/2" (38mm)

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric, 1 1/2-HP, 110-Volt, Single Phase	LH-DKDB and (1) DKDB Drill Bits (3/8" (10mm) Shank Dia., 3/16" (5mm) Pilot, 1/2" (12mm)-long)	1 CFM clamp cylinder (90 PSI)	1 second	4"	1/2" (12mm) material to 1 1/2" (38mm) material	176 lbs. (80kg)	50"H x 24"W x 24"D (1270mm)H x (610mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

EASY SETUP

The lift-off top gives you direct access to the drill bits. A simple turn of a hex wrench in the drill bit collets is all it takes to change bits. In less than a minute, you can change to any of the three bits or set up the DK3100 for single-spindle drilling.

ONE SECOND CYCLE TIMES

Two pocket holes in one second? It's not a dream... It's reality with the DK3100. The one-touch foot pedal activates the spindle to make two perfect pocket holes in one second.

HIGHLY DURABLE

The DK3100 uses a hardened-steel drill guide that supports the drill bits all the way into the workpiece, prolonging drill bit life and improving the cut quality of the pocket hole. Drill guide carries a lifetime warranty.



RECOMMENDED ACCESSORIES



DKDB Drill Bit
3/8" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

ITEM# DKDB



LH-DKDB Drill Bit (DK3100 only)
Left-handed 3/8" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

ITEM# LH-DKDB



DK1100 Series Single-Spindle Machines

Fast. Quiet. Reliable.

The DK1100 Pro Series machines set the standard in the industry for drilling a single pocket hole at a time. We've packed these machines with functional features that set them apart from the competition. Choose from electric- or pneumatic-powered, freestanding- or bench-mounted to fit the way you build. Each DK1100 machine is built with an industrial-grade motor that provides the power to run day after day – quickly, quietly, and reliably – in even the most high-production environments.

It Works For You

The DK1100 series of machines are the standard in the industry for drilling one pocket hole at a time. We've packed features into these machines that really set them apart from the competition. Choose from electric or pneumatic power, free-standing or bench-mounted to fit the way you build.



The DK1100 is available in three models – 1 Electric and 2 Pneumatic – that fit the needs of almost any production shop.

BUYING OPTIONS

DK1100 FE

Add real productivity and efficiency to your shop with the "Production Pocket-Hole Standard." This model works with any standard 20-AMP, 110-volt outlet and features a strong 1 1/2-HP electric motor, single-spindle simplicity, and a cycle time of less than one second.



ITEM# DK1100 FE

DK1100 FP

Already set up for pneumatic? This model features an industrial-grade 1 1/2-HP pneumatic motor that is capable of the same pocket-hole productivity as the electric version. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).



ITEM# DK1100 FP

DK1100 TP

This model is identical to the DK1100 FP, but comes in a much smaller frame. It features a table height of 8" (203mm), making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).



ITEM# DK1100 TP

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric Model: 1 1/2-HP, 110-Volt, Single-Phase Pneumatic Models: 1 1/2-HP	DKDB Drill Bit (3/8" (10mm) Shank Dia., 3/16" (5mm) Pilot, 1/2" (13mm)-long)	TP & FP: 8-CFM at 50% Duty Cycle (120 PSI/min) FE: 1 CFM clamp cylinder (90 PSI/min)	1 second	4" (102mm)	1/2" (13mm) material to 1 1/2" (38mm) material	TP: 77 lbs. (35kg), FP: 138 lbs. (63kg), FE: 176 lbs. (80kg)	TP: 19"H x 24"W x 24"D (500mm)H x (610mm)W x (610mm)D (8" (203mm) table height) FP: 50"H x 24"W x 24"D (1000mm)H x (610mm)W x (610mm)D (40" (1000mm) table height) FE: 50"H x 24"W x 24"D (1000mm)H x (610mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

A CONVENIENT SWING STOPS

Quickly position pocket holes across rails of various widths by placing them against one stop, drilling the pocket hole, and then repeating with the rail against the other stop. When you want to drill pocket holes in panels, the stops swing out of the way.

B ADJUSTABLE FENCE

Adjustments couldn't be easier as the fence adjusts right from the top of the machine to let you center a pocket hole in 1/2" (13mm) to 1 1/2" (38mm) thick materials. The hold-down clamp also adjusts to allow materials up to 4" (102mm) thick to be drilled.



C QUICK DRILL BIT CHANGES

Changing drill bit is a quick, simple process. Simply loosen the collet with the included hex wrench, replace with a new bit, and you are back in production in less than 60 seconds!

D MOTORS BUILT TO LAST

The industrial-grade motors in Kreg® pocket-hole machines are built for long-lasting service. Kreg® machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.



DK5100 Series Panel-Boring Machine

ITEM# DK5100

One machine cycle. Five pocket holes.

Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles; all in one amazing machine. The DK5100 makes drilling multiple pocket holes across cabinet sides, shelving, stairs, and window or door extensions easier than ever before. It can beat the bottleneck that's slowing down your shop and significantly improve your bottom line.

This machine is built for the shop that has a specific repetitive application that demands increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and will allow you to reallocate resources to areas of your shop that need more attention.



Don't let bit changes slow you down. The simple and straightforward design of the DK5100 – and all of our machines – lets you make easy bit changes in 60 seconds or less.

Increase Your Shop Output

This machine is built for the shop that has repetitive applications that demand increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and allows you to reallocate resources to areas of your shop that need more attention.

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
(5) pneumatic, 3/4-HP motors and 6" (152mm) on-center spindle spacings	(5) DKDB Drill Bits (3/8" (10mm) Shank Dia., 3/16" (5mm) Pilot, 1/2" (12mm)-long)	20 CFM at 50% Duty Cycle (120 PSI)	2 seconds	1 3/4" (44mm)	1/2" (12mm) material to 3/4" (19mm) material	350 lbs. (160kg)	50"H x 36"W x 24"D (1200mm)H x (900mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

INDIVIDUAL CONTROL

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to meet the needs of your project.



5 POCKET HOLES, 1 CYCLE

The DK5100's five spindles are spaced 6" (152mm) on-center, the perfect spacing for many panel applications. A simple tap of the foot pedal creates five uniform pocket holes in less than two seconds. Now that's productivity.



PNEUMATIC POWER

All five drill spindles are driven by industrial-grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.



RECOMMENDED ACCESSORIES



DKDB Drill Bit
3/8" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

ITEM# DKDB



Self-Tapping Pocket-Hole Screws
Square drive, case-hardened, flat head, self-tapping screws. Perfect for any pocket-hole application. (See pages 21-23)



Face-Framing Table

ITEM# KFT4X8

Face-frame assembly made easy

Fast face-frame assembly is great. Fast and accurate assembly that virtually eliminates sanding is even better. The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying perfect pressure to the joint line on almost any size of frame. The table stands at a 30-degree angle, so it uses less floor space than a flat table. It also prevents back pain by allowing you to stand upright, rather than bent over.



Flush Face Frames Made Easy: 1) Align stile and rail along squaring fence 2) Adjust clamp cylinder and secure joint line 3) Drive self-tapping screw

SPECIFICATIONS

Table Dimensions	Angle	Weight	Retractable Squaring Fence	Work Surface	Clamping	Accessories
76"H x 110"W x 30"D (1900mm)H x (2800mm)W x (7600mm)D	30° from vertical	350 lbs. (160kg)	Retracts out of the way for frames longer than 8' (2.4m)	4' (1.2m) x 8' (2.4m) melamine, 1 1/2" (28mm)-thick	Four high-quality clamping cylinders can be independently controlled. Activate one at a time or all at once with a master switch.	Add our Pneumatic Screw Gun and 8' (2.4m) Coil Hose

FEATURES

RETRACTABLE SQUARING FENCE

The aluminum squaring fence on the left side of the table retracts out of the way to accommodate frames longer than 8' (2.4m). Just begin your frame with the squaring fence up, then retract the fence as needed.



CUSTOMIZED SETUP

Each clamping cylinder can be independently controlled, so you can actuate each cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arm.



POWERFUL CLAMPING

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.



Perfectly Square. Perfectly Flush.

Fast assembly is great. Fast, accurate assembly that virtually eliminates sanding is even better. With the Framing Table, you'll get it all. It begins with the squaring fence for a perfectly square start. The pneumatic clamping cylinders hold your frame flush against the sturdy surface, helping to eliminate imperfections in the assembly so you'll rarely — if ever — need to finish-sand your frame.

RECOMMENDED ACCESSORIES



ITEM# CT6066

Pneumatic Screw Gun & 8' (2.4m) Polyurethane Coil Hose
This heavy-duty industrial pneumatic screw gun is perfect for use with our 4' (1.2m) x 8' (2.4m) Face Framing Table. It features a variable speed, pneumatic motor that provides up to 1,800-RPM at an average of 16-CFM, and durable construction for even the most high-production environments.

Clamping Tools



Automaxx® Clamps	35-37
Klamp Table™ with Automaxx®	38-39
Klamp Vise™ with Automaxx®	39
Klamp System™ Components	40
Face Clamps	41
Right Angle Clamp	41
90° Corner Clamp	41

AUTOMAXX
AUTO-ADJUST CLAMPING



Automaxx® clamps make clamping tasks fast and foolproof. They automatically adjust to match the thickness of your material, whether it's thick, thin, or in between. Just set the clamping pressure you want once, and Automaxx® technology does the rest! Automaxx® clamps are available in Face Clamp, Bench Klamp™, and Bar Clamp styles, and in several size options.

FEATURES:

Available in multiple sizes
to fit all of your clamping needs

Clamps any thickness
without ever adjusting the clamp

Auto-adjust technology
maintains consistent clamping pressure

Tremendous clamping force
that's easy to regulate

Heavy-duty, all-metal construction
ensures strength and durability

Ergonomic padded grips
increase comfort and reduce fatigue



Automaxx® Face Clamps

Automaxx® Face Clamps feature technology that adjusts the clamps automatically, eliminating the need to readjust the clamp for every change in material thickness. Just squeeze the padded handles and the clamp locks closed.

Automaxx® Face Clamps also feature easy-to-regulate clamping pressure that you can simply set and forget. Auto-adjusting technology maintains the desired pressure every time. In addition to these great features, Automaxx® Face Clamps feature extra-large clamp faces, comfortable padded handles, and heavy-duty construction.

Automaxx® Face Clamp has a 3" (76mm) reach and handles materials up to 2½" (73mm) thick.



ITEM #KHC-1410

Automaxx® Large Face Clamp has a 6" (152mm) reach and handles materials up to 4¼" (108mm) thick.



ITEM #KHC-1420



Automaxx® Bench Klamps™ & Automaxx® Bench Klamp System™

Get the complete Automaxx® Bench Klamp System™

Automaxx® Bench Klamps™ offer a fast, foolproof way to hold items on your workbench or work table. Just slip one into a Kreg® Klamp Trak™ or Klamp Plate™ (page 40), and you can clamp items that are thick, thin, or in between to your bench without ever having to adjust the clamp. Just set the clamping pressure once using an easy-to-regulate thumbscrew, and Automaxx® Bench Klamps™ do the rest—locking closed easily and consistently every time and with every thickness.



Automaxx® Bench Klamp™ has a 3" (76mm) reach and handles materials up to 2½" (64mm) thick.



ITEM #KKS1120

Automaxx® Large Bench Klamp™ has a 6" (152mm) reach and handles materials up to 4¼" (108mm) thick.



ITEM #KKS1140

Automaxx® Bench Klamp System™ This 360° Auto-Adjust bench-top clamping station includes a 3" (76mm) Bench Klamp™ & Klamp Plate™.



ITEM #KKS1110

Automaxx® Heavy-Duty Bench Klamp System™ includes a 10" (254mm) x 10" (254mm) x ½" (6mm) steel plate, Bench Klamp™, mounting hardware, and rubber feet.



ITEM #KKS-KLBKSYS

Automaxx® Bar Clamps

Auto-adjust clamping technology meets bar-clamp versatility

When you want the durability and adjustability of Automaxx® Clamping, but you need more clamping capacity, turn to Automaxx® Bar Clamps. They are available in two versions:

- 2½" (57mm)-reach, up to 550 pounds (249kg) of clamping pressure, in 3 bar lengths — 8" (203mm), 16" (152mm), and 24" (609mm)
- Heavy-Duty: 2½" (73mm)-reach, up to 700 pounds (317kg) of clamping pressure, in 3 bar lengths — 12" (304mm), 24" (609mm), and 40" (1016mm)

Automaxx® Bar Clamps feature the same auto-adjusting technology as Kreg® Automaxx® Bench Klamps™ and Face Clamps, allowing you to clamp a variety of materials and assemblies with strong, consistent clamping pressure. Clamp quickly and easily by simply sliding the clamp heads against your workpiece, and then squeezing the handle to close the clamp with consistent pressure every time.



Auto-adjust technology maintains consistent clamping pressure



Ergonomic padded grips add comfort and reduce hand-fatigue



Extra-large clamp faces spread clamp pressure evenly



KSC-1470-8 Bar Clamp Shown

The KSC-1470-8 Bar Clamp has an 8" (203mm) clamping capacity.
 The KSC-1470-16 Bar Clamp has a 16" (152mm) clamping capacity.
 The KSC-1470-24 Bar Clamp has a 24" (609mm) clamping capacity.
 The KSC-1485-12 Heavy-Duty Bar Clamp has a 12" (304mm) clamping capacity.
 The KSC-1485-24 Heavy-Duty Bar Clamp has a 24" (609mm) clamping capacity.
 The KSC-1485-40 Heavy-Duty Bar Clamp has a 40" (1016mm) clamping capacity.

Bar Clamps:

KSC-1470-8	KSC-1470-16	KSC-1470-24
 8" (203mm)	 16" (152mm)	 24" (609mm)

Heavy-Duty Bar Clamps:

KSC-1485-12	KSC-1485-24	KSC-1485-40
 12" (304mm)	 24" (609mm)	 40" (1016mm)

Klamp Table™ with Automaxx®

ITEM# KKS2100

The ultimate clamping solution for woodworkers and do-it-yourselfers

The Automaxx™ Klamp Table is the ultimate clamping solution for Kreg Joinery™ and works with the entire family of Klamp System™ components. Now, this versatile table is even better with the addition of Automaxx® Clamping.

If you've ever struggled to get perfectly flush Kreg Joints™, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ with Automaxx® is the perfect solution.

Made from glue-resistant melamine, this large 21¼" (552mm) x 33¾" (857mm) work surface is perfect for sanding, sawing, drilling, routing, joining, and almost any other woodworking task.

Available two ways: As a complete system with a heavy-duty stand, or with everything except the stand.

New



Drilling, routing, sawing, sanding; whatever the task, the Klamp Table™ provides greater efficiency and ease-of-use.

BUYING OPTIONS

Klamp Table™ and Steel Stand Combo with Automaxx®

The Klamp Table™ with Automaxx® combines several of our Klamp System™ components into one amazing clamping station. Once secured to the Multi-Purpose Shop Stand, the Klamp Table™ with Automaxx® provides the ultimate clamping solution for Kreg Joinery™ and almost any other woodworking task. Whether you're joining, sawing, sanding, or routing, having a table that was designed and built with clamping as its primary focus makes all the difference in the world.



ITEM# KKS2100

Klamp Table™ with Automaxx®

The Klamp Table™ with Automaxx® is the ultimate clamping solution for Kreg Joinery™, and works with the entire family of Klamp System™ components. If you've ever struggled to get perfectly flush Kreg Joints™, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ with Automaxx® is the perfect solution.



ITEM# KKS1500

Multi-Purpose Shop Stand

The Kreg® Multi-Purpose Shop Stand is the perfect foundation for all Kreg table top solutions, including the Klamp Table™ and the Precision Router Table Top. You can also use it to create a custom tool or work stand for your shop. Includes four (4) leveling feet and assembly hardware. 20" (508mm) x 28" (711mm)



ITEM# KRS1035

RECOMMENDED ACCESSORY



ITEM# PRS3090

Heavy-Duty Casters

Add mobility to your Multi-Purpose Shop Stand. Includes four heavy-duty casters. Dual-locking mechanism protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

Perfect Kreg Joints™. Every Time.

If you've ever struggled to get your Kreg Joints™ to come out perfectly straight and flush, the Automaxx® Klamp Table™ will be an invaluable addition to your tool collection. While the two Automaxx® Bench Klamps™ secure each joint, the five individual Klamp Blocks™ allow you to quickly register your workpieces to the edge of the table, center the Automaxx® Bench Klamp™ along the joint line, and bring your entire project into alignment.



SPECIFICATIONS

Klamp Table™ with Automaxx®

- Large 21¼" (552mm) x 33¾" (857mm) clamping surface.
- Replaceable, glue-resistant melamine surface.
- Klamp Trak™ on two sides of the table provides endless flexibility.
- Klamp Blocks™ allow for fast, accurate, and consistent registration of work pieces
- Can be used for a variety of woodworking functions, including sanding, routing, and layout

Multi-Purpose Shop Stand

- Heavy-duty 12- & 16-gauge steel
- Adjustable: 29" (737mm) to 35" (889mm)
- Four stable leveling feet
- Highly durable powder-coated steel
- Fast and easy assembly

Klamp Table™

ITEM# KKS2100

FEATURES

VERSATILE CLAMPING

Are you always looking for the right clamp? The Bench Klamp™ is great for almost any woodworking task. It slides along the Klamp Trak™, rotates 360°, and firmly locks into place wherever you need it.



FLEXIBLE POSITIONING

Stop working around your clamps and start working with them. The Klamp Trak™ allows you to position your Bench Klamp™ and Klamp Blocks™ anywhere along the table edge, and quickly remove them to regain your flat work surface.



PRECISE ALIGNMENT

Made from durable, impact-resistant plastic, Klamp Blocks™ slide along the Klamp Trak™, allowing you to quickly register stock to the edge of your work surface, and bring your entire project into alignment.



Klamp Vise™ with Automaxx®

ITEM# KKS1160

NEW! Now includes Automaxx® Auto-Adjust Bench Klamp™

The Klamp Vise™ with Automaxx® represents a new approach to the common vise. It's smaller, more efficient, more affordable, and simpler to use. The Klamp Vise™ with Automaxx® can be connected to almost any workbench, providing over 400 pounds of clamping power.

Use the Klamp Vise™ with Automaxx® for vertical clamping, horizontal clamping, or vise-style clamping while routing, sanding, sawing, and more.

Includes:

NEW Automaxx® Bench Klamp™, Klamp Vise™ Plate, 2 Klamp Blocks™, 2 Bench Dogs, 2 Bench Brakes, installation hardware and instructions.



New



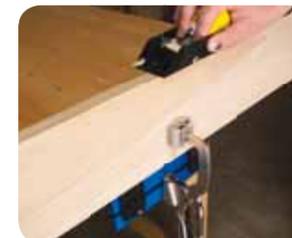
Strong and secure hold. Up to 400 pounds of pressure.



Quickly remove or reposition your Automaxx® Bench Klamp™.



Holds pieces vertically



Holds pieces horizontally



Flat on bench with Bench Dogs

RECOMMENDED ACCESSORY



ITEM# KKS1070

Bench Dogs

Two Bench Dogs are included. Made from ultra-durable, glass-reinforced nylon. Built-in painter's points for finishing applications.

Bench Brakes

Ultra-sticky rubber bumpers keep your workpieces from slipping, sliding, and shifting. Attach Bench Brakes to the top of your Bench Dogs or directly to your work surface.



Fast and easy clamping – just grip and release.

Klamp System™ Components



ITEM# KBK-IP

Klamp Plate™

Add a clamping station almost anywhere you need one. Includes plate and mounting hardware. Compatible with standard Kreg® Bench Klamps™ and Automaxx® Bench Klamps.



ITEM# KKS1020

Klamp Trak™

The Klamp Trak™ lets you turn an entire workbench or sawhorse into a clamping station. Includes one 33/4" (857mm) aluminum extrusion. Compatible with standard Kreg® Bench Klamps™ and Automaxx® Bench Klamps™.



ITEM# KKS1030

Klamp Blocks™

The Klamp Block Set™ lets you quickly and accurately register your workpieces and align your project for quick and easy squaring. Especially useful for face-frame construction. Made from durable, impact-resistant plastic. Includes 5 plastic blocks and mounting hardware.

Universal Clamp Trak™ Kits

Turn any workbench—new or existing—into a hardworking clamping system.

Create your own clamping system that securely holds workpieces in place on your bench as you work. The Universal Clamp Trak™ Kit accepts Automaxx® Bench Klamps™ (sold separately), as well as standard Bench Klamps™, that you can use to lock workpieces down while creating Kreg Joints™, sanding, routing, drilling, and much more. The long Traks™ allow you to position one, two, or more Bench Klamps™ exactly where you need them.

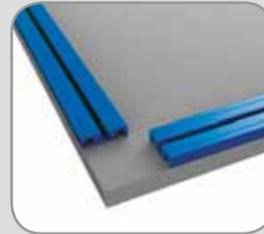
Kits are available in two sizes—27" x 45" (686mm x 1143mm) or 27" x 69" (686mm x 1752mm)—that you can mount to an existing workbench, or incorporate into a new bench you are building. That way, you can create a clamping system that suits your needs and your space.

Features:

- Heavy-duty anodized aluminum construction
- .695" (17mm) thickness allows Trak™ to sit just below a 3/4" (19mm)-thick surface
- Works with Automaxx® Bench Klamps™
- Works with Standard Bench Klamps™
- Works with Klamp Blocks™



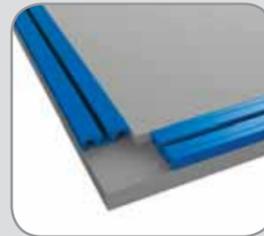
Two ways to mount your track



Surface Mount

Simply mount Traks™ to a 3/4" (119mm)-thick or thicker surface.

- Creates raised edges that can be used as workpiece stops and squaring aids.
- Adds capacity to Bench Klamps™
- Works with any surface—single or multiple layer



Flush Mount

Mount Traks™ to a 3/4" (119mm) -thick or thicker surface, then add a 3/4" (119mm) -thick layer to create a flush surface. Or, rabbet edges of bench top, and then mount Traks™

- Allows unobstructed bench top surface
- Retains standard Bench Klamp™ Capacity
- Allows use of Kreg Klamp Blocks™

Perfect for...



Cutting



Routing



Pocket-Hole Construction



Sanding



General Hold Down and more...

BUYING OPTIONS

27" x 45" (686mm x 1143mm) Universal Clamp Trak™ Kit Item# KKS2745

- Fits workbenches 30" x 48" (762mm x 1219mm) and larger

Note: Kit is compatible with Kreg Universal Bench (page 50)—20" x 44" (508mm x 1117mm) or 28" x 44" (711mm x 1117mm)

System Includes

- (1) 27" (686mm) Trak™
- (1) 45" (1143mm) Trak™
- Mounting Hardware
- Installation Instructions

27" x 69" (686mm x 1752mm) Universal Clamp Trak™ Kit Item# KKS2769

- Fits workbenches 30" x 72" (762mm x 1829mm) and larger

Note: Kit is compatible with Kreg Universal Bench (page 50)—20" x 64" (508mm x 1625mm) or 28" x 64" (711mm x 1625mm)

System Includes

- (1) 27" (686mm) Trak™
- (1) 69" (1743mm) Trak™
- Mounting Hardware
- Installation Instructions

Face Clamps™

Perfectly flush Kreg Joints™, in no time

All Kreg® Face Clamps feature an extra-large pad on one arm that is placed on the "show side" of the joint to help create a flush joint as the screws are driven. The clamp is compatible with the Kreg Jig® R3's Portable Clamp Adapter so the jig can be connected directly to the clamp for high-speed panel drilling. "Each Face Clamp has padded grips for added comfort."



Face Clamp™

Best for the majority of pocket-screw applications. 3" (76mm) reach will handle workpieces up to 2 3/4" (70mm) thick.



ITEM# KHC-PREMIUM

Large Face Clamp™

Good for applications where a longer reach is needed. 6" (152mm) reach will handle workpieces up to 5" (127mm) thick.



ITEM# KHC-LARGE

Right Angle Clamp

ITEM# KHC-RAC

Joining workpieces at 90-degree angles made easy

Joining workpieces at 90-degree angles is easy with the Right Angle Clamp. Its steel pin fits snugly into a pocket hole to clamp the pieces together as you drive your screw into the adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90-degrees.



FEATURES

A CLAMP USING THE POCKET-HOLE

The steel pin on one arm of the clamp is shaped to fit snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.

B SWIVEL PAD

On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.



C ULTRA WIDE REACH

Whether you're joining two thin drawer sides or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.



D USE TWO CLAMPS

Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the parts while you drive screws in the remaining pocket holes.

90° Corner Clamp

ITEM# KHC-90DCC

Self-squaring joints, quick and easy

The 90° Corner Clamp features a self-squaring design that aligns joints at a 90° angle. It also includes an L-handle for quick adjustment. The swivel head can easily adjust for materials up to 1 1/4" (32mm) thick. A large, heat-treated steel clamping surface with nickel plating protects soft woods against clamp imprint.



Precision Routing Systems



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Precision Benchtop Router Table

ITEM# PRS2100

Full-size router table capability in a portable package

The Precision Benchtop Router Table offers features that give it the capability of a full-size, industrial router table in a portable package.

The table top is made from an edgebanded, vibration- and noise-resistant MDF, and features an Easy-Slide™ skin. The skin is constructed from a high-pressure laminate, which allows you to easily slide workpieces across the surface.

The Precision Router Table Insert Plate measures 9/8" x 9 1/4" x 1 1/2" to support even the biggest routers, and it features Level-Loc Reducing Rings. These rings twist into place and lock in flush with the plate surface every time.

The heavy-duty aluminum fence features quarter-turn locking levers. They allow quick fence adjustment and confident locking, plus are sized so they're easy to use but stay out of the way behind the fence. The fence also has independent sliding faces that provide increased workpiece support around the bit, and allow the table to be used as a vertical jointer.



Lightweight yet durable, compact yet feature-packed, this router table is perfect for anyone who needs a router table on the jobsite or for anyone who wants all the features of a full-sized router table in a portable package.

SPECIFICATIONS

Insert Plate Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight
9 1/4" (235mm) x 11 1/4" (298mm) x 3/8" (9mm) with Level-Loc Reducing Rings	16" x 24" x 1" (406mm x 609mm x 25mm)	24" (610mm)	Aircraft-grade aluminum Anodized for easy cleanup	20"H x 28 1/4"W x 20 1/4"D (508mm)H x (717mm)W x (514mm)D	26 lbs. (12kg)

FEATURES

A EASY-SLIDE™ ROUTER TABLE TOP

This router's tabletop features the same Easy-Slide™ skin, made from the same impact-resistant, high-pressure laminate that is used on our full-size router table. This skin allows workpieces to glide across the table's surface easily.

B BUILT FOR INDUSTRY PROFESSIONALS ON-THE-GO

This portable router table is built to withstand years of heavy use on the job site. It features a rugged steel foundation, four hard-wearing rubber feet, a tough tabletop made from impact-resistant surface, and a rigid aluminum fence, that are all built with mobile professionals in mind.



C BUILT-IN JOINTER

Fully-independent fence faces and depth-setting rods quickly turn your portable router table into a vertical jointer. Depth rods are stored on the fence and can be positioned behind the faces, allowing for jointing depth adjustments of 1/8" (2mm) and 1/16" (.80mm).

D FULL-SIZE LEVEL-LOC INSERT PLATE & LEVELERS

This full-size insert plate is the same one used in the large Kreg® router table, which means you never have to compromise on functions or features. The plate is equipped with Level-Loc Reducing Rings that simply twist into place and lock in level and flush with the plate surface every time. Three rings are included: 1" (25mm), 1 1/8" (20mm) (for use with universal-style guide bushings), and 2 1/8" (16mm). The plate is mounted using Kreg® Precision Insert Plate Levelers, making it easy to set the plate exactly flush with the table surface.



Precision Router Table System

ITEM# PRS1045

**NEW
DESIGN**

The all-in-one solution for precision routing

The new Kreg® Precision Router Table System combines unmatched versatility with incredible adjustability and ease of setup to take your woodworking projects to the next level. This powerful system offers a one-of-a-kind T-square style fence, a large, durable table top, and a durable steel stand that work together to create a router table that meets all of your precision-routing needs.

Our exclusive Easy-Slide™ surface, Precision Insert Plate with Level-Loc Reducing Rings and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.



System Includes:

- Multipurpose, Self-Squaring Router Table Fence System
- High-Performance Table Top with Kreg's Precision Insert-Plate System
- Heavy-Duty, Adjustable Steel Stand

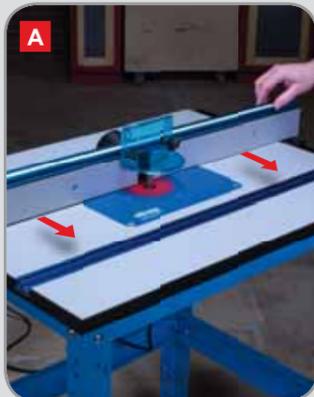
FENCE FEATURES

A TABLE SAW FUNDAMENTALS

Table saw-style T-square adjustment system that ensures the fence will always stay parallel to the miter-gauge slot. The fence adjusts easily with just one hand, and locks firmly in place with dual locks.

B UNPARALLELED PRECISION

Magnified measuring system with an adjustable measuring scale allows accurate setup with any bit. Included Micro-Adjuster allows you to dial in precision measurements exactly.



C BUILT-IN JOINTING FEATURE

Two jointing rods included with system. Just slide them into position behind the outfeed fence face, and the fence doubles as a jointer for putting perfect edges on boards.

D INDEPENDENT ADJUSTABLE FACES

Sliding fence faces can be positioned exactly where needed to provide workpiece support close to the bit, and to maximize chip collection into the fence's built-in dust port.

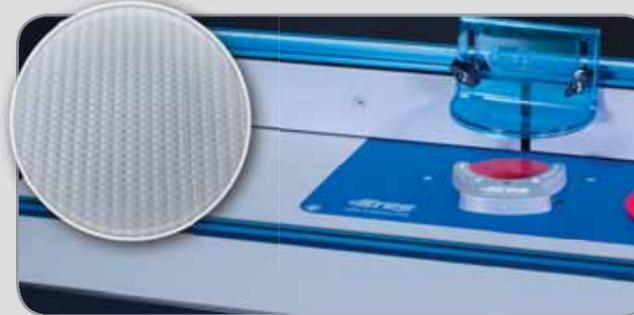
Precision Router Table System

ITEM# PRS1045

TABLE FEATURES

LOW-FRICTION EASY-SLIDE™ SURFACE

Durable, high-pressure laminate skin offers a low-friction Easy-Slide™ surface. Thick edgbanding protects the top against bumps and abrasions. Top is predrilled for holes for the Precision Insert-Plate Levelers.



PRECISION COMBINED WITH DURABILITY

Four Precision Insert Plate Levelers allow you to set the plate flush for smooth, accurate routing. Steel reinforcing struts keep the 1" (25mm)-thick MDF table flat, even under the weight of heavy routers and lifts.



VERSATILE COMBINATION TRAK

Multipurpose trak works with standard 3/8" (10mm) x 3/4" (19mm) miter gauge guide bars. It also accepts Featherboards and other accessories, and is made from durable anodized aluminum.



FEATURE-PACKED INSERT PLATE

Heavy-duty 3/8" (10mm) x 9 1/4" (235mm) x 11 3/4" (298mm) insert plate handles large routers with ease. Level-Loc Reducing Rings lock in level and flush with the plate surface using the included ring wrench. A brass starter pin ensures controlled bit contact during freehand routing.



SPECIFICATIONS

Plate Opening Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight	Multi-Purpose Shop Stand
3/8" x 9 1/4" x 11 3/4" (609mm x 235mm x 298mm)	24" x 32" (609mm x 813mm) with a 1"-thick (25mm) core	36" (914mm)	Heavy-duty anodized aluminum	36 1/2"H x 37 1/2"W x 25 1/2"D (927mm)H x (952mm)W x (648mm)D	85 lbs. (39kg)	<ul style="list-style-type: none"> • Heavy 12- & 16-gauge steel construction • Adjustable height: 29" (737mm) to 35" (889mm) • 4 stable leveling feet • Durable powder-coated finish • Fast and easy assembly

BUYING OPTIONS



ITEM# PRS1045

Precision Router Table System

This powerful system offers a large, durable table top, a one-of-a-kind T-square style fence, and a durable steel stand that work together to create a router table that meets all of your precision-routing needs. Includes Item #s PRS1025, PRS1015, and KRS1035.



ITEM# PRS1025

Precision Router Table Top

This 24" x 32" table top has a 1"-thick MDF core that absorbs vibration and offers mass to help create a stable router table. A tough Easy-Slide™ surface, made from high-pressure laminate, helps workpieces glide easily. Underneath, steel-reinforcing struts ensure that the table will stay flat to provide years of dependable service.



ITEM# KRS1035

Multi-Purpose Shop Stand

Perfect foundation for all Kreg table top solutions, including the Klamp Table™ and the Precision Router Table Top. You can also use it to create a custom stand for your shop. Includes four (4) leveling feet and assembly hardware. 20" (508mm) x 28" (711mm)



ITEM# PRS1015

Precision Router Table Fence

This anodized-aluminum fence features a table saw-style T-Square adjustment system that ensures the fence will always stay parallel to the miter-gauge slot. The fence adjusts easily with just one hand, and locks firmly in place with dual locks: a large paddle lock on the infeed end, and a quarter-turn lock on the outfeed end that prevents fence deflection.

Routing Accessories

Precision Router Table Stop

ITEM# PRS7850



Bring greater accuracy and repeatability to your Precision Router Table with this uniquely-designed stop. Features a low-profile, aluminum design, made to flip out of the way when not in use. The included Precision Lens Cursor gives you a clear and accurate view of the fence's tape.

Compatible with Kreg® Precision Router Table and Precision Benchtop Router Table.



Design allows the stop to flip out of the way when not in use.



Get extra precision and unmatched repeatability for stopped dados & tenons.

Level-Loc Reducing Rings 5-Piece Set

ITEM# PRS3050



This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate (see page 48), allowing you to customize the size of the opening around the bit.



Includes rings with 3/4", 1", 1 1/4", and 2" openings, plus one "blank" ring



Works with Kreg® Precision Insert Plate

Multi-Purpose Router Table Switch

ITEM# PRS3100



Add safety and convenience to your Precision Router Table with this incredibly handy power switch. This unique switch features a two-plug design to control two independent devices at once, Key-Lok™ to eliminate accidental power-on, and an 8-foot-long (2438mm), heavy-duty, 14-gauge power cord. This switch makes a perfect companion to our Precision Router Table and Precision Benchtop Router Table.



Key-Lok™ eliminates unintentional power-on.



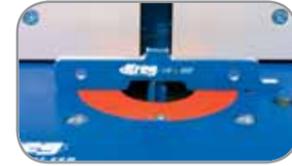
Dual-plug design controls two independent devices at once.

Precision Router Table Setup Bars

ITEM# PRS3400



These innovative setup bars feature three unique ways to ensure your projects get the precision they truly deserve. This set includes seven setup bars stored in a portable protective case. Sizes: 1/8" (3mm), 3/16" (4mm), 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 1/2" (12mm).



Concave step on the bottom of each setup bar straddles router bit or saw blade for precise height adjustment

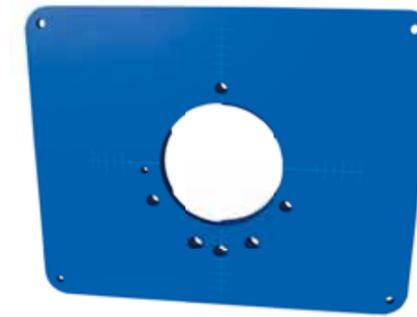


Step on the top edge of each setup bar acts as a gauge to test the depth of completed cuts

Routing Accessories

Predrilled Router Table Insert Plates

Make it easier than ever to mount your Triton, Bosch, or Porter-Cable router with a predrilled insert plate. See page 48.



ITEM# PRS3034 & PRS3036

Heavy-Duty Casters

Add mobility to your Multi-Purpose Shop Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won't roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.



ITEM# PRS3090

Precision Router Table Insert Plate Levelers

These unique levelers are the easiest way to add an insert plate to your shop-built router table. They eliminate the need for a supporting rabbet and feature a unique bottom-mount design that includes eight adjustable points of contact, four-corner lock-downs for stability, and locating tabs for easy installation.



ITEM# PRS3040

True-FLEX™ Featherboard

The True-FLEX™ Featherboard gets its name from the careful engineering that went into its design. Many Featherboards on the market today apply too much pressure or not enough pressure to the workpiece, which results in imperfect cuts and less-than-safe operation.

The True-FLEX™ Featherboard provides a consistent and optimum pressure, and will stand up to years of heavy use in your woodshop. The Featherboard is made from an extremely durable plastic composite body and includes a Wedge-Lock™ System that allows the Featherboard to be secured to a variety of shop tools without the need for additional hardware.

Whether you're using a miter-slot or a T-slot, working on a table saw or a router table, the Wedge-Lock™ System adjusts accordingly and lets you work with confidence. Designed for use in standard 3/8" (10mm) x 3/4" (19mm) miter slot.



True-FLEX™ fingers apply optimum pressure to your workpiece. Unique wedge-lock hardware works in miter slots on tablesaws, router tables, and band saws.



Vertical and horizontal positioning demonstrates wedge-lock miter slot and T-slot compatibility.



ITEM# PRS3010

True-FLEX™ Featherboard

Single Featherboard. Comes with Wedge-Lock hardware that works in T-slots or miter slots on table saws, router tables, and band saws.



ITEM# PRS3020

True-FLEX™ Featherboard Twin Pack

Comes with an extended version of the Wedge-Lock hardware, perfect for stacking. When used together, they provide additional support for tall workpieces, resulting in higher-quality cuts.

Precision Router Table Insert Plate

This rugged $\frac{3}{8}$ " (10mm) thick phenolic insert plate is designed to provide a solid, flat, and perfectly level mounting surface for your router. Measuring $9\frac{1}{4}$ " (235mm) x $11\frac{1}{4}$ " (298mm), it will accept almost any router (even large, heavy models) with ease.

The plate is equipped with Kreg® Level-Loc Reducing Rings that allow you to easily change the size of the opening around the router bit. These rings simply twist into place using an included ring wrench to lock in level and flush with the plate surface. The plate comes with three Level-Loc Rings: 1" (25mm), $1\frac{1}{8}$ " (30mm) (for use with universal-style guide bushings), and $2\frac{1}{8}$ " (67mm).

- PRS3034** - Insert Plate for Triton TRA001 & MOF001
(also fits Porter-Cable 7500 series with slight modifications)
- PRS3036** - Insert Plate for Porter-Cable 690/890 series & Bosch 1617
- PRS3038** - Insert Plate, Non-Drilled



FEATURES

A LEVEL-LOC REDUCING RINGS

Change the size of the opening around your bit easily using these rings that simply twist into place and lock-in level and flush with the plate surface every time. Includes three rings: 1" (25mm), $1\frac{1}{8}$ " (30mm) (for use with universal-style guide bushings), and $2\frac{1}{8}$ " (67mm).

B WORKS WITH ANY ROUTER

This $9\frac{1}{4}$ " (235mm) x $11\frac{1}{4}$ " (298mm) x $\frac{3}{8}$ " (10mm) thick plate is designed to easily accept any router, and is built tough to resist sagging, with even the largest, heaviest routers.



C ENGRAVED ROUTER ALIGNMENT MARKS

The undrilled Insert Plate (PRS3038) comes without pre-drilled holes, unlike so-called "universal" plates. Instead, it has laser-engraved alignment marks on the underside that make it extremely easy to center and mount your router.

D REMOVABLE BRASS STARTING PIN

This removable brass starting pin gives you the safety and control you need while routing freehand—without a fence to guide the workpiece past the bit—by providing a surface to rest your workpiece against before you pivot the workpiece against the bit.

Level-Loc Reducing Rings, 5-Piece Set

ITEM# PRS3050

This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate (Item #s PRS3034, PRS3036, and PRS3038), as well as the Precision Router Table Lift (Item # PRS3000), allowing you to customize the size of the opening around the bit.

The set includes rings with $\frac{3}{4}$ " (19mm), $1\frac{1}{8}$ " (35mm), $1\frac{1}{2}$ " (41mm), and $2\frac{1}{8}$ " (54mm) openings, plus one "blank" ring that you can use to create your own custom-sized or zero-clearance ring. The set comes with a molded storage tray that has slots to hold all five Level-Loc Reducing Rings, plus slots to hold the three rings that come with the Precision Router Table Insert Plate or Precision Router Table Lift. Each slot is marked with the opening size, making it easy to keep the rings organized.



Precision Beaded Face-Frame System

ITEM# PRS1200

Beaded face frames, the Kreg® way!

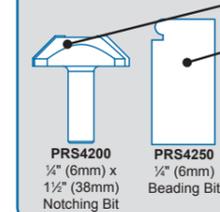
Beaded face frames are a great way to add detail, richness, and value to your cabinetry work. The Precision Beaded Face-Frame System works in conjunction with your full-size router table to serve as the fastest, easiest, and most affordable way to build beaded face-frames in a home shop.

Through a process of precise notching of the rails and stiles, the Precision Beaded Face-Frame System simplifies standard beaded face-frame construction by eliminating the need to make intricate cuts on a table saw, fit and refit miters, or spend thousands of dollars on a large specialized machine. The end result is higher-quality, more-consistent results in less time and with less effort than before.

System Includes:

The system comes complete with a Kreg® $\frac{1}{4}$ " (6mm) x $1\frac{1}{2}$ " (38mm) notching bit, Kreg® $\frac{1}{4}$ " standard beading bit, Kreg® $\frac{1}{4}$ " precision setup bar, and everything else you need to get started. Additional accessories, including unique beading bits and notching bits, are available for a wide variety of projects.

Included Bits:



How It Works:



1) Use the control arm and smooth sliding base to plunge the stiles into the special notching bit.



2) Use the Precision Router Table Stop to ensure perfectly placed notches on the rails.



3) Switch to your standard routing fence and included beading bit to apply a decorative bead.



4) Use Kreg Joinery™ to secure the rails to the notched stiles. Glue is optional.



5) Done! Now it's time to sit back and enjoy the beauty custom-made beaded face frames bring to your home.

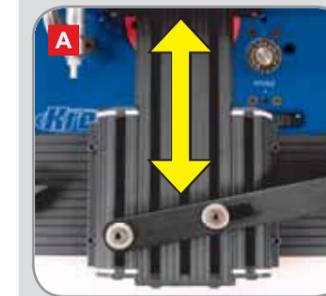
FEATURES

A SLIDING BASE

The sliding base of the Precision Beaded Face-Frame System features 20 internal stainless steel ball bearings that guarantee smooth operation over the long haul.

B CONTROL ARM

The handle can be connected to the Precision Beaded Face-Frame System with or without the Control Arm. The arm provides improved control, smooth operation, and reduces the force necessary to plunge the workpiece into the bit.



C INTEGRATED CLAMP

This heavy-duty clamp holds your workpieces firmly in place. Features a quick-release handle and adjustability for stock thickness.



D ROUTER TABLE STOP

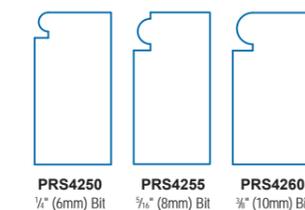
The included Precision Router Table Stop lets you repeat cuts at the exact same measurement again and again. It features a Precision Lens Cursor for magnified accuracy and can be conveniently flipped out of the way when not in use.

OPTIONAL PROFILES

Searching for a more unique look? We have all the profiles you need to get the job done right. These special bits are designed for use with the Precision Beaded Face-Frame System.

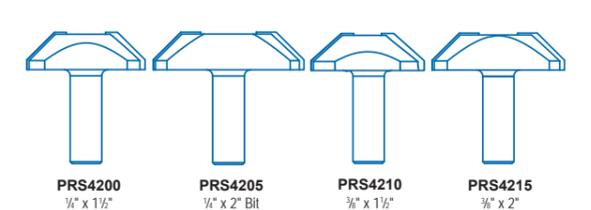
Each bit features high quality $\frac{1}{2}$ -shank construction along with high-grade carbide tips for extreme durability. Above are our three beading bits and four standard notching bits. Contact customer service at 1-800-447-8638 or visit www.kregtool.com for more information.

Beading Bits



PRS4250 $\frac{1}{4}$ " (6mm) Bit
PRS4255 $\frac{3}{8}$ " (9mm) Bit
PRS4260 $\frac{3}{8}$ " (10mm) Bit

Notching Bits



PRS4200 $\frac{1}{4}$ " x $1\frac{1}{2}$ " (6mm x 38mm)
PRS4205 $\frac{1}{4}$ " x 2" Bit (6mm x 50mm)
PRS4210 $\frac{3}{8}$ " x $1\frac{1}{2}$ " (10mm x 38mm)
PRS4215 $\frac{3}{8}$ " x 2" (10mm x 50mm)

Organization



Universal Bench

Any space. Any task. Any size.

Get organized and create great work space with the Kreg® Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Just choose your height, width, and depth to create a custom workbench in one of 15 sizes—from 14" (355mm) x 14" (355mm) up to 64" (1600mm) x 64" (1600mm)—and two adjustable heights. Bench legs come with a code to access free, downloadable under-bench storage plans.

KBS1005 - (4) 14" / 355mm rails
KBS1010 - (4) 20" / 508mm rails
KBS1015 - (4) 28" / 711mm rails
KBS1020 - (4) 44" / 1100mm rails
KBS1025 - (4) 64" / 1600mm rails

KBS500 - (4) 15¼" (387mm) to 21¼" (540mm) Legs
KBS1000 - (4) 29" (737mm) to 35" (889mm) Legs



* Image shown with optional Casters available separately
 **Image shown with custom-built bench top and shelf

SPECIFICATIONS

Legs

- Sold in sets of 4
- 12-gauge steel
- Adjustable height (15¼" to 21¼" or 29" to 35") (387mm to 540mm or 737mm to 889mm)
- Includes leveling feet and assembly hardware

Rails

- Sold in sets of 4
- 16-gauge steel
- Five lengths: 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), 64" (1600mm)

Weight Capacity

- 600 lbs.

Top/Shelf

- Supplied by user

FEATURES

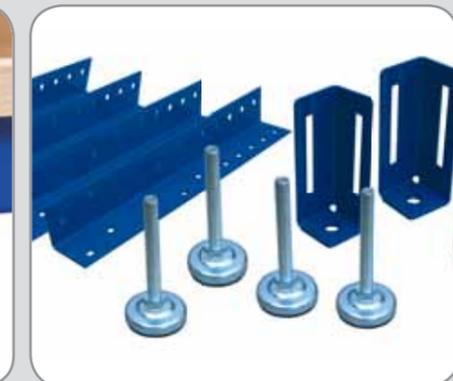
HIGH-QUALITY HARDWARE

Zinc-coated carriage bolts lock into square holes for easy one-wrench assembly. They ensure that the bench remains rock-solid during use.



ADJUSTABLE LEG LEVELERS & FEET

Legs offer 6" (152mm) of unlimited height adjustment so you can match the height of your table saw or another bench. Leg levelers accommodate uneven floors.



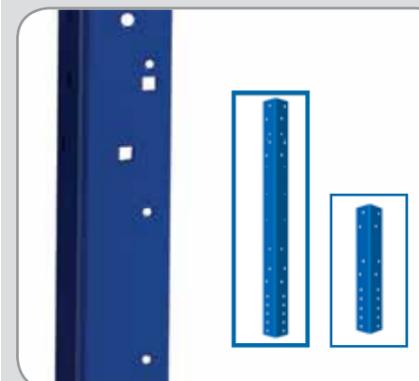
PRE-DRILLED HOLES

Holes allow you to drop the upper rail down to add a storage shelf, drawers, create clearance for a vise, or add other custom touches to your bench.



STURDY LEGS

Legs are made from heavy 12-gauge steel and are available in two adjustable heights: 15¼" to 21¼" or 29" to 35" (387mm to 540mm or 737mm to 889mm).



5 DIFFERENT RAIL LENGTHS

Now you can create the professional-quality bench you've always wanted for your garage or workshop, and customize it to the tasks you choose.



CUSTOMIZE TO FIT YOUR NEEDS

Add a top, shelf, and other touches to complete your bench using your materials. A code to access downloadable storage plans comes with the legs.



Universal Bench System	51-53
Universal Bench Sizing	52-53
Universal Bench Accessories	53



Any Space. Any Task. Any Size.

Create a custom workbench, tool stand, assembly table, or outfeed table to fit your space, your projects, and your needs.

Now you can create the professional quality bench you've always wanted for your garage or workshop, and customize it to the tasks you choose—with the *Universal Bench*.

Build Your Custom Bench

Get organized and create great work space with the Kreg® Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Available in 15 sizes and two heights: standard-height and low-height. Legs in both styles are adjustable.

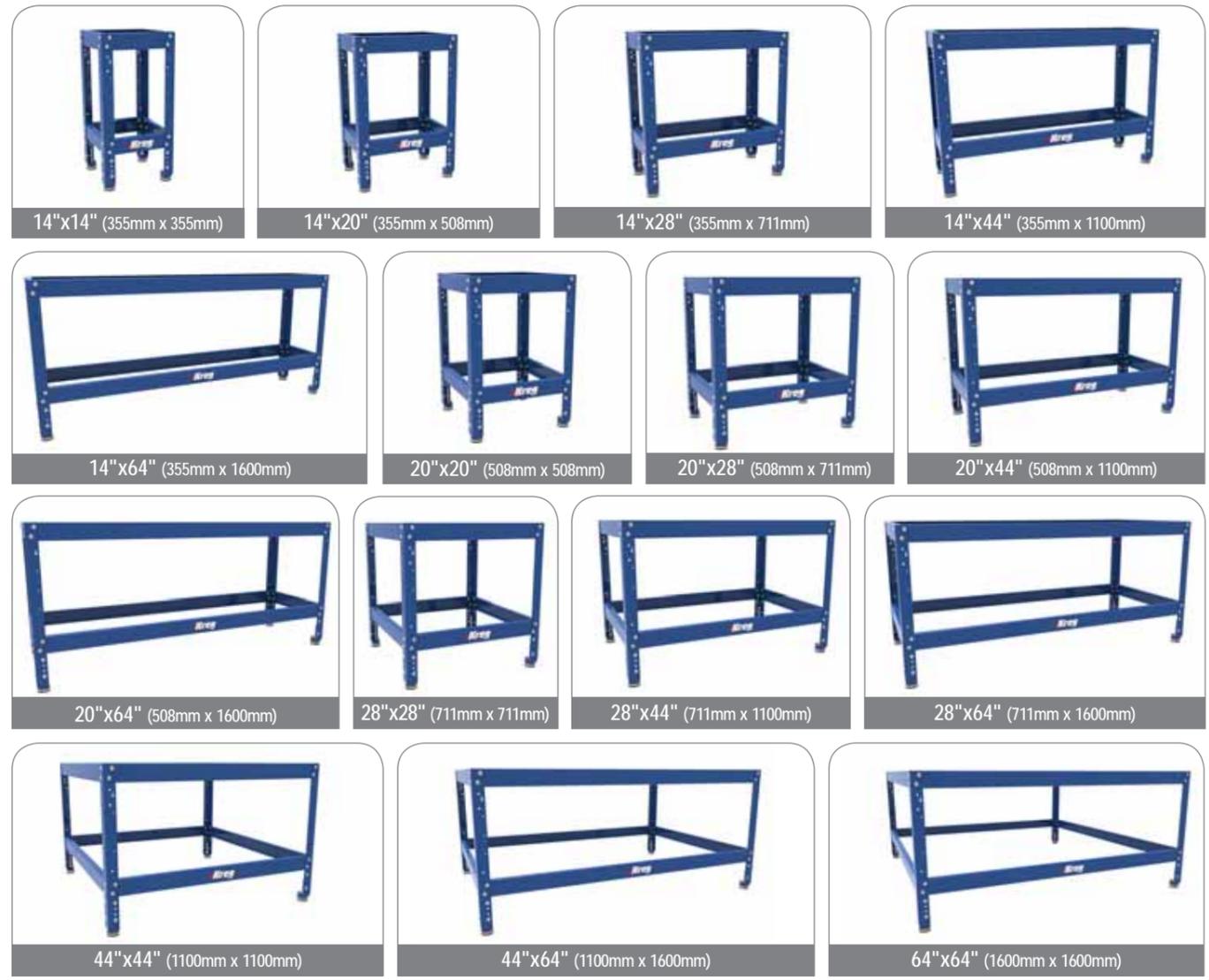
<p>1 Choose your HEIGHT from 2 adjustable leg options</p>	<p>2 Choose your WIDTH from 5 available rail lengths</p>	<p>3 Choose your DEPTH to establish your bench size</p>	<p>4 CUSTOMIZE your bench to suit your specific needs</p>
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Start by selecting a set of sturdy 12-gauge (1/8" (3mm)-thick) steel legs. They're available in two adjustable heights: 29" (736mm) - 35" (889mm)-tall and 15 1/4" (387mm) - 21 1/4" (540mm)-tall.

Next, choose a set of 16-gauge steel rails to determine the width of your Universal Bench: 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), or 64" (1600mm).

Last choose one more set of rails to determine the bench depth. Once again, you can choose 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), or 64" (1600mm) rails.

To complete your Universal Bench, just add a bench top made from your material of choice, and then outfit your bench with accessories.



RECOMMENDED ACCESSORIES

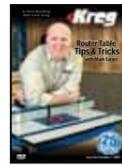
3" (76mm) Dual-Locking Caster Set
ITEM# PRS3090
Add true mobility to your Universal Bench with our Heavy-Duty Casters. Built to last and perform.

Universal Clamp Trak™ Kits
ITEM# KKS2745 & KKS2769
Bring the clamping versatility of a Kreg® Klamp Table™ to any work surface: a newly-built Kreg® Universal Bench, a shop-built bench, or an existing work station.

Automaxx™ Bench Klamp System
ITEM# KKS1110
Klamp System™ components let you add a clamping station just about anywhere – even at the very center of your workbench – without having to give up your perfectly flush work surface.

Klamp Vise™
ITEM# KKS1160
The Klamp Vise™ with Automaxx® represents a new approach to the common vise – it's smaller, more efficient, more affordable, and simple to use.

Education and Apparel



Mark Eaton
#V09-DVD



Trim Carpentry
#V07-DVD



More Trim Carpentry
#V10-DVD



Cabinetmaking
#V03-DVD



Router Tables
#V06-DVD



Tables
#V05-DVD



Basic Cabinetmaking Booklet
This 40-page booklet covers the basics of building professional face-frame cabinets with Kreg Joinery.
#MD-CAB01 Basic Cabinetmaking



The New Complete Guide to the Band Saw
This comprehensive book written by well-known band saw expert and author Mark Duginske.
#BOOK-MDBSGB Band Saw Book



Kreg Short Sleeve T-Shirt
#BSSL Large
#BSSXL X-Large



Kreg Long Sleeve T-Shirt
#BLSL Large
#BLSXL X-Large



Kreg Baseball Cap
#BHAT One Size Fits All

GET CONNECTED WITH



kregtool.com

Our website is filled with in-depth product information, photos, videos, news, project plans, tips and tricks—all of the resources you need! Whether you're trying to find a local Kreg dealer, want to watch a product video, or just want to see what exciting new tools are available, it's all here!



Kreg Owners' Community
www.kregjig.ning.com

If you're a fan of Kreg Tools, become a member of the Kreg Owners' Community! It's a great place for do-it-yourselfers and woodworkers of all skill levels to share their projects, find helpful tips and tricks, ask questions, offer advice, write product reviews, and a whole lot more. Stop by today!



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plus.google.com/+kregtoolcompany

DIY Project Kit

ITEM# DIYKIT

3 must-have tools for creating custom home-organizing projects

The DIY Project Kit combines three must-have tools for creating custom home-organizing products: the Kreg® Rip-Cut™, the Kreg Jig® R3, and the Kreg® Shelf Pin Jig. With this kit, a drill, and a circular saw, you can create high-quality projects for your home easy and economically.

The Rip-Cut™ circular saw guide attaches to almost any circular saw, allowing you to cut large sheet goods up to 24" (609mm) wide. The Kreg Jig® R3 makes project assembly easy, allowing you to join materials from 1/2" (12mm) to 1 1/2" (38mm) thick. And the Kreg Shelf Pin Jig will help you create evenly-spaced, consistent holes for pins that hold adjustable shelves.

With the DIY Project Kit and just a few simple tools that you already own, you will have the confidence and ability to create almost any type of wood project – custom furniture, built-ins, organizers, and more. Plus, the DIY Project Kit is great for making repairs around the home.



With the DIY Project Kit and a few basic tools, you have everything you need to get started building custom wood projects for your home.



Rip-Cut™

- 1) Cut plywood and other sheet goods quickly and precisely.
- Learn more on page 5.



Kreg Jig® R3

- 2) Join wood together with Kreg's proven pocket-hole joinery.
- Learn more on page 17.



Shelf Pin Jig

- 3) Drill shelf-pin holes to create custom shelving perfectly every time.
- Learn more on page 6.

Plus

10 FREE downloadable plans for custom projects that will transform your home:



Entryway Organizer



Garage Storage System



Closet Organizer



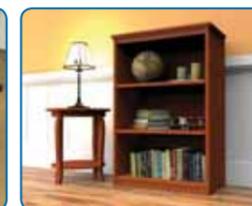
Farmhouse Table



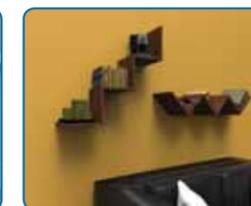
Console Table



Coffee Table



Compact Bookcase



Display Shelf



Compact Desk



Rolling Kitchen Cart



Kreg Tool Company
 201 Campus Drive
 Huxley, IA 50124
www.kregtool.com



0 647096 806002

Catalog Version 31
 Print Date: July 2015
 Replaces all previous catalogs
 Product offering subject to change without notice.

System Organizer

The Storage Solution for Kreg Jigs® and Accessories

Store and organize your entire Kreg Joinery™ system in compact, convenient case.

The all-new Kreg® System Organizer offers something your customers have been asking for: a case that's designed to hold their Kreg Jig®, plus Kreg® accessories like clamps, bits, Drill Guide Blocks, Kreg® Screws, and more. The System Organizer does this with custom inserts that organize and protect their contents, making it easier than ever to keep everything needed for Kreg Joinery™ in one convenient place.



Item# KTC55

Custom

Tool Inserts

Versatile

Storage Bays

Durable

Construction

Visible

Case Contents