

## 1. Identification

<b>Product identifier</b>	<b>Oatey No. 95 Tinning Flux</b>
<b>Other means of identification</b>	
<b>SDS number</b>	1611E
<b>Synonyms</b>	Part Numbers: 30372, 30373, 30374, 30375, 53201, 48356, 48430, 48432, 48433
<b>Recommended use</b>	Joining Copper Pipes. Joining Copper Tubing.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company Name</b>	Oatey Co.
<b>Address</b>	4700 West 160th St. Cleveland, OH 44135
<b>Telephone</b>	216-267-7100
<b>E-mail</b>	info@oatey.com
<b>Transport Emergency</b>	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
<b>Emergency First Aid</b>	1-877-740-5015
<b>Contact person</b>	MSDS Coordinator

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes severe skin burns and eye damage.
<b>Precautionary statement</b>	
<b>Prevention</b>	Do not breathe dusts or mists. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Other hazards</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

<b>Chemical name</b>	<b>CAS number</b>	<b>%</b>
Petrolatum	8009-03-8	60-70

Zinc chloride	7646-85-7	10-30
Tin	7440-31-5	4-8
Ammonium chloride	12125-02-9	1-5
Bismuth	7440-69-9	0-1
Copper	7440-50-8	0-1

All concentrations are in percent by weight (kg) unless ingredient is a gas. Gas concentrations are in percent by volume (l).

#### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention immediately.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately. Remove contact lenses, if present and easy to do.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Do not breathe vapor.
<b>Methods and materials for containment and cleaning up</b>	Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m <sup>3</sup>	Fume.
	TWA	1 mg/m <sup>3</sup>	Fume.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m <sup>3</sup>	Fume.
	TWA	1 mg/m <sup>3</sup>	Fume.

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m <sup>3</sup>	Fume.
	TWA	1 mg/m <sup>3</sup>	Fume.

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m <sup>3</sup>	Fume.
	TWA	1 mg/m <sup>3</sup>	Fume.

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m <sup>3</sup>	Fume.

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

Components	Type	Value	Form
	TWA	1 mg/m <sup>3</sup>	Fume.

**Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)**

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m <sup>3</sup>	Fume.
	TWA	10 mg/m <sup>3</sup>	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	
Zinc chloride (CAS 7646-85-7)	TWA	1 mg/m <sup>3</sup>	Fume.

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Exposure guidelines</b>	Occupational Exposure Limits are not relevant to the current physical form of the product.
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available when handling this product.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles) and a face shield.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

<b>Physical state</b>	Solid.
<b>Form</b>	Paste.
<b>Color</b>	Yellow.
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	638.6 °F (337 °C)
<b>Flash point</b>	539.6 °F (282.0 °C)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

Vapor pressure	Not available.
Vapor density	> 1
Relative density	Not available.
<b>Solubility(ies)</b>	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
<b>Other information</b>	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.1 @20°C

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Strong oxidizing agents. Chlorine.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
<b>Skin contact</b>	Causes severe skin burns.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

### Information on toxicological effects

#### Acute toxicity

Components	Species	Test Results
Ammonium chloride (CAS 12125-02-9)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	1650 mg/kg
Zinc chloride (CAS 7646-85-7)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Mouse	350 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

#### Canada - Alberta OELs: Irritant

Ammonium chloride (CAS 12125-02-9) Irritant

Zinc chloride (CAS 7646-85-7)

Irritant

**Respiratory sensitization** Not available.**Skin sensitization** This product is not expected to cause skin sensitization.**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.**Carcinogenicity** None known.**ACGIH Carcinogens**

Petrolatum (CAS 8009-03-8)

A4 Not classifiable as a human carcinogen.

**Canada - Manitoba OELs: carcinogenicity**MINERAL OIL, EXCLUDING METAL WORKING FLUIDS, Not classifiable as a human carcinogen.  
PURE, HIGHLY AND SEVERELY REFINED,  
INHALABLE FRACTION (CAS 8009-03-8)**IARC Monographs. Overall Evaluation of Carcinogenicity**

Petrolatum (CAS 8009-03-8)

3 Not classifiable as to carcinogenicity to humans.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.**Specific target organ toxicity - single exposure** Not classified.**Specific target organ toxicity - repeated exposure** Not classified.**Aspiration hazard** Not an aspiration hazard.**Chronic effects** Prolonged inhalation may be harmful.**12. Ecological information****Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Zinc chloride (CAS 7646-85-7)		
<b>Aquatic</b>		
Crustacea	EC50	American or virginia oyster (Crassostrea virginica) 0.1511 - 0.2782 mg/l, 48 hours
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss) 0.101 - 0.197 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.**Bioaccumulative potential** No data available.**Mobility in soil** No data available.**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.**13. Disposal considerations****Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.**Local disposal regulations** Dispose in accordance with all applicable regulations.**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### TDG

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### Controlled Drugs and Substances Act

Not regulated.

### Export Control List (CEPA 1999, Schedule 3)

Not listed.

### Greenhouse Gases

Not listed.

### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other Information

**Issue date** 10-December-2015

**Revision date** -

**Version #**

01

**References**

ACGIH  
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices  
EPA: AQUIRE database  
GOST 30333-2007 - Chemical production safety passport. General requirements  
HSDB® - Hazardous Substances Data Bank  
IARC Monographs. Overall Evaluation of Carcinogenicity  
National Toxicology Program (NTP) Report on Carcinogens  
NLM: Hazardous Substances Data Base  
US. IARC Monographs on Occupational Exposures to Chemical Agents  
Korea. Accidental Release Prevention Substances (Presidential Decree of Toxic Chemical Control Law, Executive Order No. 19203)  
Korea. Dangerous Substances Threshold Quantity (Presidential Decree of Dangerous Substances Safety Management Act No. 18406, Schedule 1)  
Korea. Harmful Substances Prohibited from Manufacturing (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 29)  
Korea. Harmful Substances Requiring Permission for Manufacture or Use (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 30)  
Korea. Non-Toxic Chemicals List (National Institute of Environment Research (NIER) Public Notice No. 1997-10, as amended)  
Korea. Observational Chemicals (Ministerial Decree of TCCL Article 6)  
Korea. OELs. Regulation for Permitted Concentration of Hazardous Substances (Ministry of Labor (MOL) Public Notice No. 1986-45, as amended)  
Korea. Prohibited Chemical Substances (TCCL Article 11)  
Korea. Regulated volatile organic compounds (VOCs) (MOE Notice No. 2001-36, March 8, 2001, as amended)  
Korea. Restricted Chemical Substances (TCCL Article 11)  
Korea. Toxic Chemical Control Law (TCCL), Existing Chemicals Inventory (KECI)  
Korea. Toxic Chemical Control Law (TCCL), pre-1997 List  
Korea. Toxic Chemicals (TCCL Article 10)  
Korea. Toxic Release Inventory (TRI) Chemicals (TCCL Article 14)  
Taiwan. Dangerous Materials (Rules on Hazard Communication of Dangerous Materials and Toxic Materials)  
Taiwan. Industrial Precursor Chemicals (Categories and Regulations Governing Inspection and Declaration of Industrial Precursor Chemicals, MOEA Decree No. 87, as amended)  
Taiwan. OELs. (Standards on Workplace Atmosphere of Dangerous and Hazardous Materials)  
Taiwan. Toxic Chemical Substances (TCS) (List of Toxic Chemical Substances announced by the Environmental Protection Administration)  
Taiwan. Toxic Materials (Rules on Hazard Communication of Dangerous Materials and Toxic Materials)  
Japan Society for Occupational Health, Recommendation of Occupational Exposure Limits  
Japan Chemical Industry Association (JCIA) GHS Guideline, June 2012  
JIS Z 7253:2012 Hazard communication of chemicals based on GHS – Labelling and Safety Data Sheet (SDS)  
JIS Z 7252:2009 Classification of chemicals based on "Globally Harmonized System of Classification and Labelling of Chemicals (GHS)"

**Disclaimer**

Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.