



**STOPS RUST®
HAMMERED BRUSH**

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Hammered Metal Finish provides long-lasting protection that seals out moisture and protects the underlying surface against corrosion. The unique hammered texture covers imperfect surfaces, eliminating the need to sand to bare metal or prime. The hammered finish is ideal for weathered and sound rusted metal. It decorates and protects metal, wood, concrete, stone, and more. Not for use on galvanized steel.

PRODUCTS

SKU (1-Quart)	Description
239073	Brown
239074	Copper
239075	Dark Bronze
7210502	Gold Rush
7211502	Deep Green
7213502	Silver
7214502	Gray
7215502	Black

PRODUCT APPLICATION

PAINTING CONDITIONS

Apply only when air and surface temperatures are between 60-90°F (15-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that will exceed 200°F (93°C). Do not use on galvanized steel.

SURFACE PREPARATION

ALL SURFACES: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent or other suitable cleaning method. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

STEEL: Scrape and wire brush or power tool clean to remove loose rust, scale and deteriorated previous coatings. Use 7769 Rusty Primer for sound rusted or clean metal before application of a finish coat. 7780 White Clean Primer is best for clean metal but may be used on sound rusted metal as well.

PRODUCT APPLICATION (cont.)

PREVIOUSLY COATED: Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. The Stops Rust® Hammered Enamels are compatible with most coatings, but a test patch is suggested.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

APPLICATION

Before using, stir thoroughly to ensure any settled pigment is re-dispersed. If necessary, thin the material with xylene. For brush or roller, thinning is not normally required. For air spray, thin up to 15% with xylene. Do not thin with gasoline, lacquer thinner, turpentine, etc. For airless spray, thinning is not normally required. Apply with a good quality brush, roller or spray gun.

DRY & RECOAT TIMES

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures and higher humidity. Apply 2 coats for full coverage, best appearance and maximum rust protection. Make sure that corners, edges and heavily pitted areas are adequately covered. Apply a second coat after the first coat is dry to the touch (30 minutes). Second coat must be applied within 4 hours or after 7 days. Dries to handle in 60-90 minutes and is fully dry in 24 hours.

CLEAN-UP

Clean brush and tools with xylene.



TECHNICAL DATA

STOPS RUST® HAMMERED BRUSH

PHYSICAL PROPERTIES

		STOPS RUST HAMMERED BRUSH	
Resin Type		Modified alkyd	
Pigment Type		Varies with color	
Solvents		Aromatic Hydrocarbons	
Weight	Per Gallon	7.6-7.8 lbs	
	Per Liter	0.9-0.93 kg	
Solids	By Weight	51.5-52.5%	
	By Volume	44.5-45.5%	
Volatile Organic Compounds		<450 g/l (3.75 lbs./gal.)	
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50μ)	
Wet Film to Achieve DFT		2.0-4.0 mils (50-100μ)	
Practical Coverage at Recommended DFT		75-150 sq.ft./qt. (7.4-14.8 m ² /l)	
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	30 minutes	
	Handle	60-90 minutes	
	Recoat	Within 4 hours or after 7 days	
Dry Heat Resistance		200°F (93°C)	
Shelf Life		5 years	
Flash Point		52°F (11°C)	
Safety Information		For additional information, see SDS	

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