Bending & Cutting Tools for Roofing, Siding and HVAC



Manufactured & Assembled in the USA









Metal Master <20

Over a quarter century ago, Van Mark introduced the worlds first cam-locking system in a portable brake. Through time it has proven to be the strongest and most reliable locking mechanism. Now Van Mark has done it again with our Metal Master® 20 incorporating the best locking system with the deepest throat in the portable brake



DEEPEST THROAT at 20 3/8"

- •Strongest computer engineered castings for unmatched strength.
- Deepest throat available for working with wider materials.
- Dual hollow-core Power Lock™ bar for better clamping force.
- •Increased bending radius. Make 180° hem bends easier than ever.
- Adjustable clamping jaws with the largest opening in its class.
- Ergonomic heavy-duty bending handles for improved leverage.

Bending Capacities Aluminum (3003H14) .032 040 Galvanized Steel 26 ga. 24 ga. Painted Steel (Grade D) 26 ga 24 ga. 24 oz 032 040 Stainless Steel (304L) 26 ga. 26 ga.

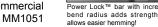
industry.

wetai	waster* d	2U LO	ntractor		
Model	Length	"C"	Weight		
MM200	2'0" (0.6m)	2 ea.	52 (23.6kg)		
MM450	4'6" (1.4m)	2 ea.	78 (35.4kg)		
MM650	6'6" (2.0m)	3 ea.	104 (47.2kg)		
MM850	8'6" (2.6m)	3 ea.	122 (55.3kg)		
MM1050	10'6" (3.2m)	4 ea.	152 (69.0kg)		
MM1250**	12'6" (3.8m)	5 ea.	194 (88.0kg)		
*dual bending handles **dual bending & locking handles					
apartics for sail & shoot Please contact our fo					

Metal Master® 20 Commercial MM651 6'6" (2.0m) 4 ea. 120 (55.4kg) MM851 8'6" (2.6m) 4 ea. 138 (62.6kg) 10'6" (3.2m) 174 (78.9kg) MM1251** 12'6" (3.8m) 6 ea. 210 (95.3kg) MM1451** 14'6" (4.4m) 7 ea. 226 (102.5kg) *dual bending handles **dual bending & locking handles

Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material









Mark II^{*}

Building upon the reputation of the Mark I Series™, the Mark II TrimMaster® arrives with

leading technologies such as the POWERslot™ hinge, easier bending, making smaller "J" channels and hollow core hinge extrusions for added strength. We've also left you the ability to make fine-tune adjustments to this brake, though you may never have to. Ultra High Molecular Weight (UHMW) polymer wedges are independently

adjustable and replaceable should the occasion ever arise.

14" Throat

POWERslot" for tighter bends 8 easier hems

Featuring



Power Lock™ har with increased adds strength and allows easier hemming

- Power Lock™ bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping.
- •Increased bending radius. Make 180° hem bends easier than ever.
- · Powder-coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.

Bending	Lapac	ities
Material T	hickness	Thickness
Model >	Contractor	Commercial
Aluminum (3003H14)	.032	.040
Galvanized Steel	26 ga.	24 ga.
Painted Steel (Grade D) 26 ga.	24 ga.
Roofing Copper	24 oz.	32 oz.
Zinc	.032	.040
Stainless Steel (304L)	26 ga.	26 ga.

Mark II TrimMaster® Contractor						
Model	Length	"C"	Weight			
TM2	2'0" (0.6m)	2 ea.	32 (14.5kg)			
TM4	4'6" (1.4m)	3 ea.	62 (28.1kg)			
TM6	6'6" (2.0m)	3 ea.	81 (36.7kg)			
TM8	8'6" (2.6m)	4 ea.	99 (44.9kg)			
TM10	10'6" (3.2m)	5 ea.	120 (54.4kg)			
TM12**	12'6" (3.8m)	6 ea.	150 (68.0kg)			
*dual bend	ng handles **dual	bending	& locking handles			

Mark II TrimMaster® Commercial TM6HD 6'6" (2.0m) 5 ea. 96 (43.5kg) 8'6" (2.6m) 7 ea. 126 (57.2kg) TM8HD TM10HD* 10'6" (3.2m) 9 ea. 160 (72.6kg) TM12HD** 12'6" (3.8m) 11 ea. 196 (88.9kg) TM14HD** 14'6" (4.4m) 13 ea. 226 (102.5kg) *dual bending handles **dual bending & locking handles

Contractor Model TM10 Shown

with optional UniStand EZ-Go

Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material



14"



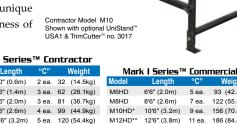
Ontional TrimCutter™ works on the brake cutting all your materials down to size

Mark I Series

The Mark I Series[™] has a long history and solid reputation as the best workhorse brake in the industry. Computer designed components provide superior durability while maintaining lightweight portability. This world class brake has fewer parts resulting in a long trouble-free service life. No need to adjust this brake daily, or even monthly as the unique cam locking feature clamps to the thickness of the material, not to a factory preset.

Bending	Lapac	ities
Material	Thickness	Thickness
Model >	Contractor	Commercial
Aluminum (3003H14)	.032	.040
Galvanized Steel	26 ga.	24 ga.
Painted Steel (Grade I	D) 26 ga.	24 ga.
Roofing Copper	24 oz.	32 oz.
Zinc	.032	.040
Stainless Steel (304L)	26 ga	26 ga

Mark I Series™ Contractor 2'0" (0.6m) 2 ea. 32 (14.5kg) 4'6" (1.4m) 6'6" (2.0m) 81 M8 8'6" (2.6m) M10 5 ea. 120 (54.4kg) 10'6" (3.2m) 12'6" (3.8m) 6 ea. 150 (68.0kg) *dual bending handles **dual bending & locking handles



Bending	Capac	cities	Mai	rk I Series	™ Lo	ntractor				
Material	Thickness	Thickness	Model	Length	"C"	Weight	Mar	k I Series™	' Com	mercial
Model >	Contractor	Commercial	M2	2'0" (0.6m)	2 ea.	32 (14.5kg)	Model	Length	"C"	Weight
Aluminum (3003H14)	.032	.040	M4	4'6" (1.4m)	3 ea.	62 (28.1kg)	M6HD	6'6" (2.0m)	5 ea.	93 (42.2kg)
Galvanized Steel	26 ga.	24 ga.	M6	6'6" (2.0m)	3 ea.	81 (36.7kg)	M8HD	8'6" (2.6m)	7 ea.	122 (55.4kg)
Painted Steel (Grade	D) 26 ga.	24 ga.	M8	8'6" (2.6m)	4 ea.	99 (44.9kg)	M10HD*	10'6" (3.2m)	9 ea.	156 (70.8kg)
Roofing Copper	24 oz.	32 oz.	M10	10'6" (3.2m)	5 ea.	120 (54.4kg)	M12HD**	12'6" (3.8m)	11 ea.	186 (84.4kg)
Zinc	.032	.040	M12**	12'6" (3.8m)	6 ea.	150 (68.0kg)	M14HD**	14'6" (4.4m)	13 ea.	221 (100.2kg)
Stainless Steel (304L	.) 26 ga.	26 ga.	*dual beno	ding handles **dua	l bending	& locking handles	*dual bending	handles **dual be	ending & le	ocking handles
Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.										





bend radius adds strength and

- Power Lock™ bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping.
- •Increased bending radius. Make 180° hem bends easier than ever.
- Powder-coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.





little, or no adjusting

TrimCutter.

Model 3017

"cuts alum, copper, galv steel, zinc & stainless steel"



Accessories

TrimCutter™ uses a unique 4 point track bearing system to ensure tool doesn't ride off the brake during cut. Low profile grip area allows you to direct power along the plane of the cut resulting in one smooth motion that leaves factory edges every time.







TrimFormer™ offers the ability to strengthen & beautify trim work into designs that distinguish your work from others.



Optional Bead Form Dies 3044



Optional Crown Mold Dies 3025

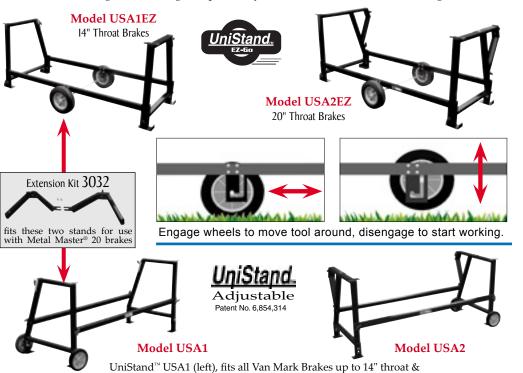


Rib Form Dies 3019 (included)



Brick Mold Dies 3018 (included)

UniStand EZ-Go[™] model USA1EZ (left), works with 14" throat brakes & Trim-A-Table[™] saw tables. Model USA2EZ (right), was designed specifically for Metal Master® 20 brakes having a 20" throat.



UniLeg™ was designed with the versatility you need to support many of your Van Mark tools. Single-user setup is fast & easy, while providing solid footing and trouble free service.



UNILEG UniLeg[™] UNL1 fits the following:

- •14" throat VM brakes
- Trim-A-Brake I & II
- Trim-A-Gutter • Trim-A-Table



TAT50/TAT60 saw tables. Model USA2 (right), fits Van Mark brakes with a 20" throat.



- UniLeg[™] UNL2 fits the following:
- •20" throat VM brakes
- Metal Master® 20 Contractor Metal Master® 20 Commercial

Products and specifications subject to change at any time

Coil Dispenser

Coil Dispenser™ pays for itself time and again. No unravelling coils or wind-blown damage. Unit saves time & money by allowing material to be fed directly into most brakes/ slitters. Also works with TrimCutter™ & OuickScore™.

Model CD24





Coil Dispenser[™] feeds materials into most brakes and slitters, preventing wind-blown damage and waste.

QuickScore[®]

Patent No. 6,755,067 QuickScore™ scores material along the outer

edge of the brake allowing downward

separation and as you lift the piece up, it snaps right off into your hands where you need it. Tool uses standard utility blades (1 included in tool).

Steel Leg Kits

Model 3016



and fold out of the way when tool is idle. Mounting hardware included.



Model	Description
3004	Standard wheel kit
3035	Metal Master® 20



UniLeg[™] Wheel/Feet Kits

Fits models UNL1 and UNL2 for added mobility/ height around the job site. Installation hardware is included.



Kit 3042

Kit 3043

INDUSTRIAL Metal Master® 20 EZ Designed with the Metal Roofing Industry in mind!

Over a quarter century ago, Van Mark introduced the world's first cam-locking system in a portable brake. Through time it has proven to be the strongest and most reliable locking mechanism. Now Van Mark has done it again with our Industrial Metal Master® 20 EZ incorporating

the best locking system with the deepest throat in the portable brake industry.

Reinforced Lock Master™ castings are 25% stronger

Lock Master Took Master Stronger!



Power Lock™ bar with increased bend radius adds strength and allows easier hemming!

Van Mark has done it again with our rating

Deepest working pocket available at 20 3/8"

Ergonomic full looping bending handles

Bending Capacities

Material	Thickness
Aluminum (3003H14)	.050
Galvanized Steel	20 ga.
Painted Steel (Grade D)	24 ga.
Roofing Copper	36 oz.
Zinc	.050
Stainless Steel (304L)	24 ga.

Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material. Industrial Metal Master® 20 EZ

Model	Length	"C"	Weight
IM655	6'6" (2.0m)	5 ea.	217 (98.5kg)
IM855	8'6" (2.6m)	5 ea.	227 (103.0kg)
IM1055*	10'6" (3.2m)	7 ea.	277 (125.5kg)
IM1255**	12'6" (3.8m)	9 ea.	335 (152.0kg)
IM1455**	14'6" (4.4m)	10 ea.	372 (169.0kg)

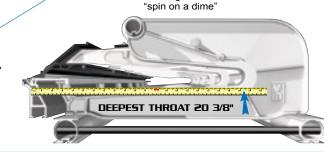
*dual bending handles **dual bending & locking handles

Low profile extended platform is 9" longer

"Drop In" platform

is ready to go in just

two easy steps



Center-weighted wheels

Shown with optional

TrimCutter™ 3017

20 3/8"

Throat

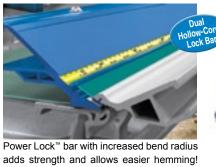
Large

heavy-duty

ball bearing wheels

INDUSTRIAL TRIMMASTER

Designed with the Metal Roofing Industry in mind!



adds strength and allows easier hemming!

The Mark IV Industrial TrimMaster®, with POWERslot™ technology, provides single user setup and operation in the shop and on the job site. Non-marring vinyl strips protect clad finishes leaving clean crisp bend lines and hems. Our unique cam-lock system clamps to the thickness of the material and not to a factory preset. Should you ever need to fine-tune your brake, each casting has independently adjustable UHMW polymer wedges.



Proven Cam-Lock

Throat

Bending Capacities Material Thickness Aluminum (3003H14) .050 Galvanized Steel 20 ga. Painted Steel (Grade D) 24 ga. Roofing Copper 36 oz. Zinc .050 Stainless Steel (304L) 24 ga.

Stainless Steel (304L) 24 ga.

Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.

Mark IV Industrial TrimMaster®

Model IT10

144 (65.3kg) IT6 6'6" (2 0m) 7 ea 8'6" (2.6m) IT8 9 ea. 180 (81.6kg) 10'6" (3.2m) 11 ea. 208 (94.3kg) IT10* 12'6" (3.8m) IT12** 13 ea. 247 (112.0kg) 14'6" (4.4m) 15 ea. 287 (130.2kg)

*dual bending handles **dual bending & locking handles

- Power Lock™ bar provides stronger clamping pressure along the entire bending edge for crisp, clean bends without oil canning, or warping.
- Increased bending radius simplifies hemming and over-bending resulting in faster, easier operations. Great for the metal roofing/building industry.
- Powder-Coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.
- Computer designed components, long service-life, & strongest capacities.

Trim-A-Slitter[™] slits, stiffens and perforates coil stock on any job site. This precision tool is manufactured using the finest materials available and will provide years of trouble-free service.



Accessories



Optional Perforator Dies No. 3024A



• Portable job site slitting.

- •Rib forming/stiffening.
- Folding feed table.
- Accessory/add-on ready.

Power Package No. 3535 Sample Panel

Model	Length	Arbor	Weight
S24C	24"(61.0cm)	2"	74 (33.6kg)
S24B	24"(61.0cm)	1.5"	56(25.4kg)
S14B	14"(35.5cm)	1.5"	36(16.3kg)

Slitter Add-Ons & Accessories

Slitter Add-Ons & Accessories make it possible to increase your slitting efficiency thereby saving both time and money. Capacity Boosters/Blocks, can be added in seconds to handle stiffer/heavier ga. metals. Perforator dies offer 3.36" of Net Free Area per linear ft, for making custom ventilation on the job site. Several Motor kits are also available to automate your slitting projects.

Slitter knives each have two cutting edges and additional sets can be added to increase production.



	Capacity Boosters/Blocks
1	No. 3581 B Models 1.5" Shaft
2	No. 3582 C Models 2.0" Shaft
3	No. 3578 C Models only
	Perforating Rolls
4	No. 3007 B Models
5	No. 3024A C Models
6	No. 5119 Perf Stripper
	Slitter Knives
7	No. 5034 B Models
8	No. 5035 C Models



Model S48CB

Trim-A-Slitter™ is engineered to slit, rib-form and Trim-A-Sitter stiffen most light-to-heavy duty coil and sheet materi-



Add Power Package No. 3521

*Includes Booster Block (2 ea).

als. The Industrial Series slitter is designed for on the job slitting of 24" to 72" wide commercial sheet commonly used in metal roofing/building construction. Trim-A-Slitter[™] leaves a clean factory edge, every time.



- Anodized aluminum construction.
- Material feed table w/roller guides.
- •Built-in tape rule for easy setup.
- Accessory/add-on ready.

Slitter Power Packages: (Gear Motor, Base, Coupler & Hdwr)

				(CCCI IVI	otor, Base, Got
Model	Length	Arbor	Weight	Part No	Range
3C	36" (91.4cm)	2"	103 (46.7kg)	3521	115 Volt
BCB*	48"(121.9cm)	2"	131 (59.4kg)	3535	115 Volt HD
SOCB*	60"(152.4cm)	2"	161 (73.0kg)	3522	220/230 Volt
72CB*	72"(182.9cm)	2"	185 (83.9kg)	3508	HD Foot Pedal

Quick, Easy Setup & Operation!

Slitting your sheet stock down to size is now easier and faster than ever. The multi-roller table allows full sheet run-off onto any surface. This shop/job site tool sets up quickly and will save time and money.









System comes standard with 115 volt motor package. Multiple roller exit table, UniStand™Adjustable support stand and heavy-duty base.





The ultimate in job site slitting, Trim-A-Slitter™ Combo provides a slitter, coiler, heavy-duty stand and an extendable material run-off support, all in one package!

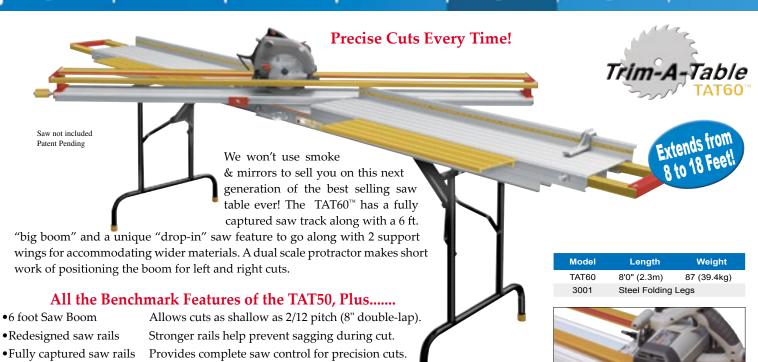
Model	Weight
SC24	144 (65 3kg)



Coll Not Included					
Model	Coil Size	Weight			
CC14	up to 14"	12 (5.4kg)			
CC24	up to 24"	16 (7.3kg)			
CC36	up to 36"	23 (10.4kg)			

Coil cradle

Take control over damage and waste to your valuable coil stock. Available in three models, Coil Cradle[™] has the right size to handle all your coil dispensing needs. Using advanced polyethylene covers and end bearings on rollers, material glides out effortlessly, without tugging and dragging.



•Quick-Adjust saw rails Get you up and cutting fast and easy. •Dual wing supports Designed for todays wider siding panels. •Extends from 8' to 18' Perfect for cutting fiber-cement siding. Compact for easy transpor





Shown With Optional

Steel Legs No. 3001

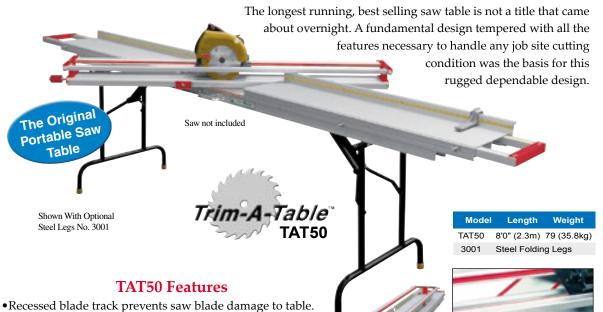
Dual-Scale Protractor For Left & Right Cuts

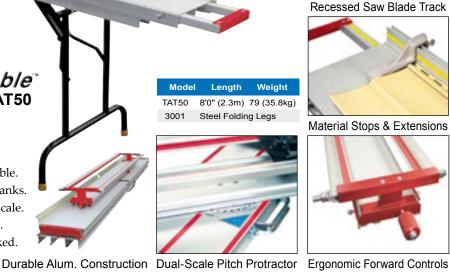
Lightweight & Portable for Easy Transport

•18 foot extendable deck supports longer panels and planks. • Precise angle gauge accurately shows pitch & degree scale. • Memory & butt stops helps to automate repeat cutting. • Positive-Locking boom all-metal design keeps boom locked.

Quick-Adjust Saw Rails/Forward Controls

Table Cuts From 2/12 & 3/12 Pitch On Up





positive clamping without

beating the

handle.

Trim-A-Brake

Model T1050 Shown with optional Steel Legs no. 3000

Trim-A-Brake II™

Model	Longin		Troigite			
T200	2'0" (0.6m)	2 ea.	25 (11.3kg)			
T450	4'6" (1.4m)	3 ea.	40 (18.1kg)			
T650	6'6" (2.0m)	4 ea.	58 (26.3kg)			
T850	8'6" (2.6m)	4 ea.	76 (34.5kg)			
T1050	10'6" (3.2m)	5 ea.	91 (42.6kg)			
T1250*	12'6" (3.8m)	7 ea.	112 (50.8kg)			
*dual bending handles						

Bending capacity: 28 ga. Galvanized Steel .024 Aluminum (3003H14) Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material

The Entry Level Utility Brake!

Our most versatile utility brake, the Trim-A-Brake II™, was designed for our contractors who are constantly on the go. This light-weight brake loads into the truck quickly for use among multiple crews & requires little setup or maintenance. For making basic shapes, this is the perfect brake for use in the shop, or on the job.

- •Hinge pocket helps prevent scoring damage to components.
- •Rigid "I" beam base rails ensure brake stays in calibration.
- Full loop handle provides uniform bending along entire piece.
- •Material stops allow repeat bending without re-measuring.
- Brake has 3/8" x 13" throat & vinyl strip for protecting material.

Bend Trim Like the Professionals Toggle-Lock Whether you're a seasoned Pro or just getting started, system provides

the Trim-A-Brake II™ will have you bending trim quickly and easily letting you focus on your work, not the tool.

The SureCut 90[™] and the SureCut 45[™] saw tables are designed to provide fast reliable service when cutting siding, fascia, studs, soffit, trim moldings, fiber-cement and decking planks of all types.

- Perfect for Lumber Yards and DIY customers.
- Lightweight aluminum construction for ease of use.
- Accommodates most circular saws on adjustable tracks.
- Available in two models, SCT90 and SCT45.





Straight Cut Saw Tables

The Industry's strongest magnet assembly, combined with a bigger pick-up area, make this rugged tool the best value for the money. Keep your job site from digging its nails into your cleanup routine with NailHawg[™]





Generous debris pick-up area Multiple wheel heights

Model	Swath	Weight	
NH25	25" (63.5cm)	19 (8.6kg)	
NH31	31" (78 7cm)	21 (9.5kg)	

NailHawq Magnetic Nail S Patent No. D527.858

Features & Benefits

- Unique foot or hand debris release-ergonomic for the tool user.
- Lifetime magnetics with 140/160 lbs. dead lift-gets nails others miss.
- •7" steel wheels w/rubber tread & bearings-won't seize up on the job.
- Multiple height adjustments from 1 to 2½"-not limited to paved areas.
- Full anodized body for rugged durability-outlast cheaper imitations.
- Unit stands upright when not in use-makes tool easy to spot and use.





Custom Form Profitable Gutter Hood

Accessories

for Virtually any 5" or 6" K Style Gutter



Profitable & Easy....Here are 5 Reasons

1) Easy to do

- a. All you need is our Trim-A-Gutter™ tool and Brackets (now in both
- b. It's simple to operate our tool and easy to install the hood.
- c. No specialized training needed.

2) Inexpensive

- a. The cost per foot of this system is one of the lowest available.
- b. No franchise or marketing fees.

3) Flexible

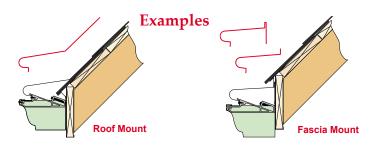
- a. Choose from hundreds of coil colors vs. only a few with other systems.
- b. Choose the metal that best suits the job.
- c. Make any style hood the customer prefers that fits their job. Choose fascia or roof mount, dome or low profile...it's up to you.

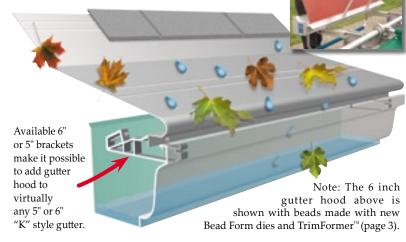
4) Profitable

- a. Competes with high end hood systems at a premium price, but without the costs.
- b. Avoid waste by using only the size of hood needed rather than the "one size fits all" approach of other systems.
- c. Expand endlessly. No limited territories.

5) Support

- a. Sales and Technical support available (8a-4p EST M-F).
- b. Video training & marketing tools available on the web and DVD.









Hardware & Accessories



Ref	Description	Part No.	Weight	Count
\boldsymbol{A}	Trim-A-Gutter [™] Tool	TAG50	52 (23.6kg)	1 ea.
\boldsymbol{B}	UniLeg [™] Tool Supports*	UNL1	21 (9.5kg)	1 set
\boldsymbol{C}	6 inch Bracket	3093	9.24 (4.2kg)	100
C	6 inch Bracket	3094	46.2 (21.0kg)	500
\boldsymbol{D}	5 inch Bracket	3026	7.7 (3.5kg)	100
\boldsymbol{D}	5 inch Bracket	3027	38.7 (17.6kg)	500
\boldsymbol{E}	3" Anchor	3028	-	100
E	3" Anchor	3029	-	500
\boldsymbol{F}	Cover Screw 3/8"	3030	-	100
\boldsymbol{F}	Cover Screw 3/8"	3031	-	500
\boldsymbol{G}	1/4" Magnetic Bit Driver	4629	-	1 ea.

*Support legs for setting up Trim-A-Gutter™ independently using included UniMount™ kit

Getting Started

You will need a quantity of brackets (C or D), anchors (E) and screws (F) to install gutter-cover formed with Trim-A-Gutter™. Leftover parts will carry over to the next job. To prevent job interruption, ensure you have enough hardware beforehand.

For more information, scan this Code with Smart Phone



Products and specifications subject to change at any time



1-800-Van Mark Toll Free No. 1-248-478-1200

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